



Fire Protection Products, Inc.



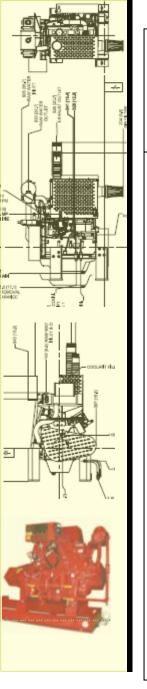
**Fire Protection Products** 

Cincinnati, Ohio USA - Glasgow, Scotland UK

## Diesel Engines for Fire Protection Applications

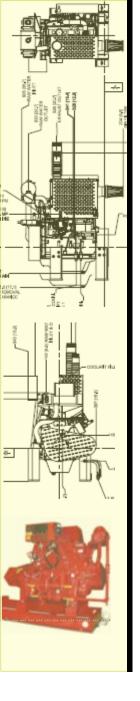
Based on NFPA 20 2010 Edition

www.clarkefire.com



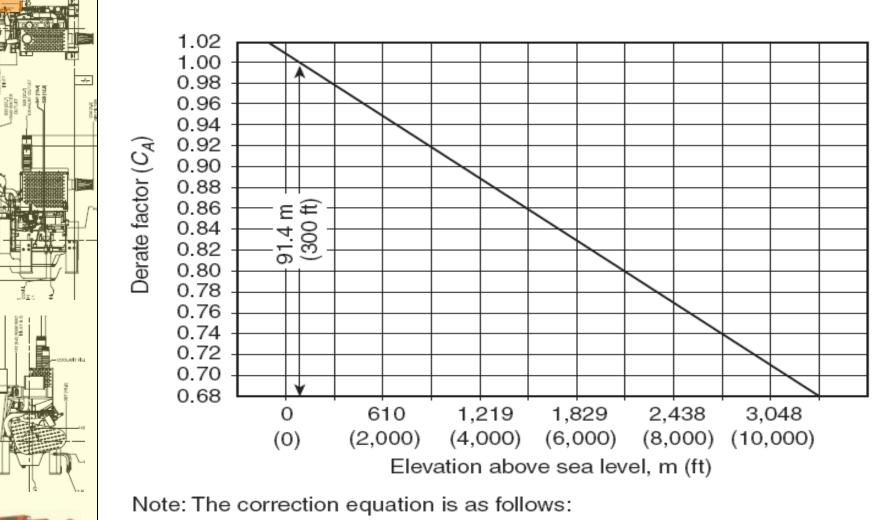
# NFPA 20 – Engine Type

- Diesel Engines for fire pump drive shall be of the compression ignition type.
- Spark-ignited internal combustion engines shall not be used. (i.e. natural gas, propane or gasoline)



# **NFPA 20 - Engine Ratings**

- Rated at SAE Conditions 25°C (77°F) and 91 m (300 ft) above sea level.
- Engines must have at least a 10% reserve in horsepower and a 4 hour minimum run time. (All UL-FM engine ratings reflect this requirement).
- Engines must be derated for Altitude and Temperature.
  - 3% Derate for every 300 m (1000 ft ) above 91 m (300 ft ).
  - 1% Derate for every 5.6°C (10°F ) above 25°C (77° F ).

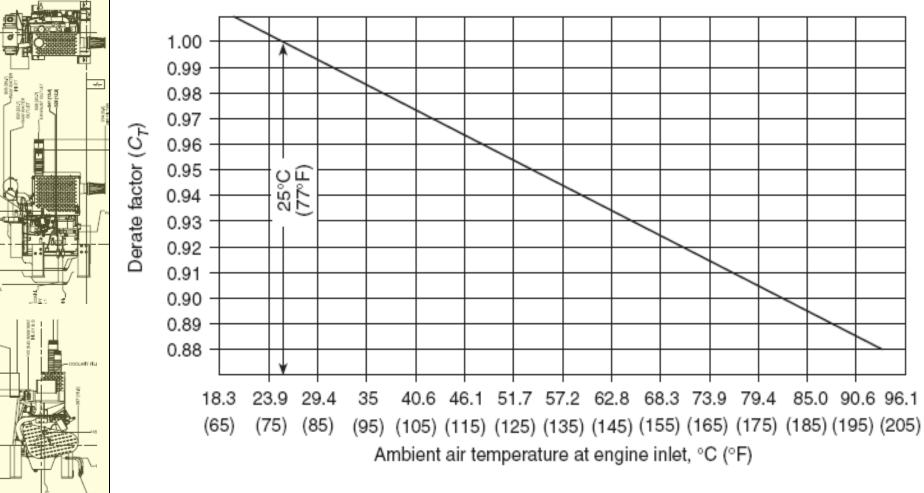


Corrected engine horsepower =  $(C_A + C_T - 1) \times$  listed engine horsepower where:

 $C_A$  = derate factor for elevation

 $C_T$  = derate factor for temperature

#### FIGURE A.11.2.2.4 Elevation Derate Curve.



Note: The correction equation is as follows:

Corrected engine horsepower =  $(C_A + C_T - 1) \times \text{listed engine horsepower}$ where:

 $C_A$  = derate factor for elevation

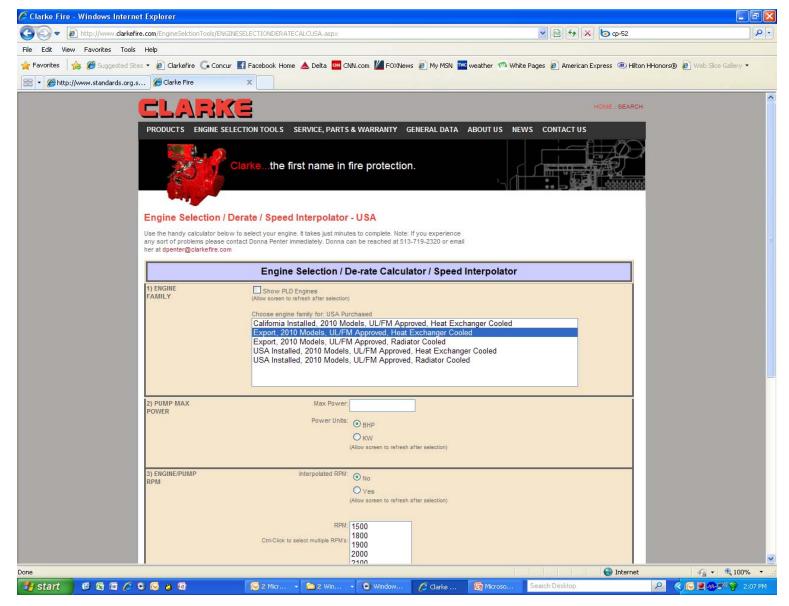
 $C_{\tau}$  = derate factor for temperature

FIGURE A.11.2.2.5 Temperature Derate Curve.

### **Derate Example**

- 150 hp engine
- Altitude 1,524 m (5,000 ft):  $C_A = .86$
- Temperature 41°C (105°F):  $C_T = .973$
- Formula:  $(C_A + C_T 1) \times hp = derated hp$
- (.86+.973-1)=.833 x 150 hp =124.95 hp
- Clarke Selection/Derate Calculator program can calculate the exact size engine you need to use.

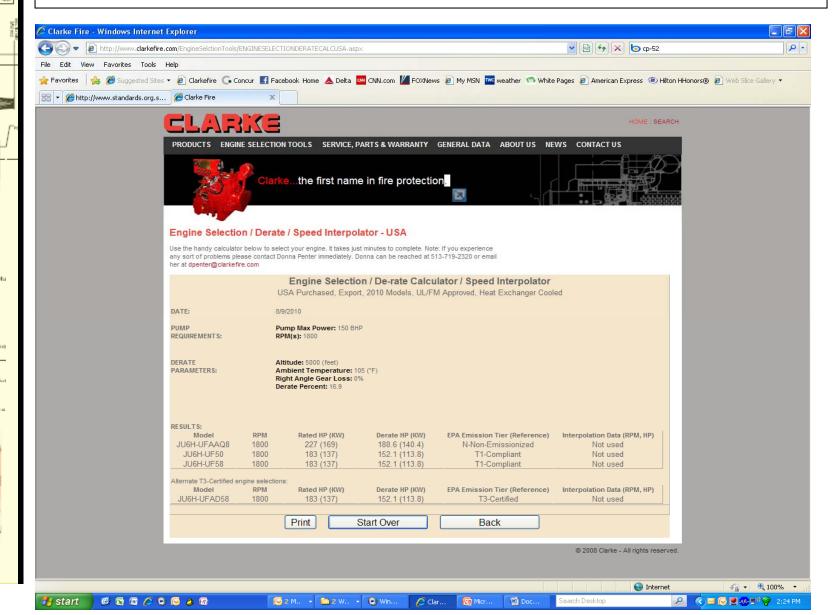






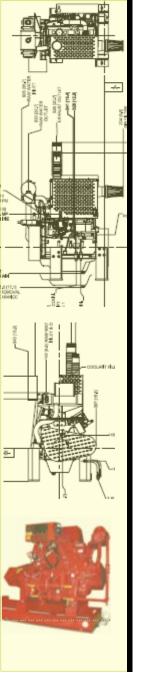
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🗄 👻 🍘 http://www.standards.org.s 🏾 🍘 Clarke Fire	×		
2) PUMP MAX POWER	Max Power:		
FORER	Power Units:    BHP		
	O KW (Allow screen to refresh after selection)		
	(Allow screen to retresh after selection)		
3) ENGINE/PUMP RPM	Interpolated RPM:  No		
	O Yes (Allow screen to refresh after selection)		
	(Movi Soleen to remean after selection)		
	RPM: 1500 1800		
	1900		
	2000 2100		
	2200 2300		
	2350 2400		
	2500 2600		
	2800 3000		
	3300 3600		
4) ENGINE DERATES	Altitude (fi): 300 Derate 3% per every 1000 ft. above 300	ft.	
	Ambient Temperature ("F): 77 Derate 1% for every 10 "F above 77"		
	Right Angle Gear Loss (%): Not Used		
5) APPLICATION	Customer:		
DATA	Job Name:		
	Job Number:		
	Input By:		
	See Results Clear Results		
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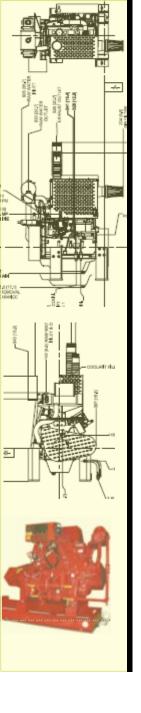




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						7	
	A	RK					
			 Fire	Protection P	roducts, Inc.		
		Engine Selectio	n / De rate Calcula	tor / Speed Interpolator	2		
	1	-		Approved, Heat Exchanger Coo	led		
DATE:	;	8/9/2010					
		Pump Max Power RPM(s): 1800	: 150 BHP				
		.,					
DERATE	i: ,	Altitude: 5000 (fee Ambient Tempera	ture: 105 (°F)				
		Right Angle Gear Derate Percent: 10					
APPLICATION		Customer: Test 1					
INFO:		Job Name: Job 1 Job Number: 1					
		Run By: Justin Stro	ousse				
RESULTS: Model	RPM	Rated HP (KW)	Derate HP (KW)	EPA Emission Tier	Interpolation Data		
		. ,	. ,	(Reference)	(RPM, HP)		
JU6H-UFAAQ8 JU6H-UF50	1800 1800	227 (169) 183 (137)	188.6 (140.4) 152.1 (113.8)	N-Non-Emissionized T1-Compliant	Not used Not used		
JU6H-UF58	1800	183 (137)	152.1 (113.8)	T1-Compliant	Not used		
Alternate T3-Ce	rtified end	ine selections:					
Model	RPM	Rated HP (KW)	Derate HP (KW)	EPA Emission Tier (Reference)	Interpolation Data (RPM, HP)		
JU6H-UFAD58	1800	183 (137)	152.1 (113.8)	T3-Certified	Not used		
NOTE:							
				arbox. When no derates are input, this gine selection(s) are based upon this va			
	d upon Rated	HP. When the Derated HP or	numn is filled in, then the eng				



- Engines shall be regulated to have no more the 10% speed difference between shutoff and maximum load. (Defined as droop).
- Engines shall be provided with an over speed shutdown at 20% above rated engine speed with a manual reset. (Only over speed shutdown or a signal from the diesel controller will shut down an engine.)



## **Over speed Setting Verification**

To verify the engine over speed setting and function without over speeding the engine, follow this procedure:

- Start engine manually from the controller while holding the over speed verification switch in the 'up' position. Observe the shutdown RPM.
- Test switch returns to normal position when released.
- Reset the over speed switch on the engine instrument panel and restart the engine from the controller to verity normal operation.
- EXAMPLE:

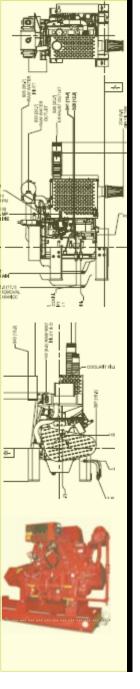
Rated engine speed: Over speed setting: Verification shutdown: 2100 rpm 2520 rpm (120% 2100 rpm) 1688 rpm (67% of 2520 rpm)

#### **JU and JW Series Instrument Panel**

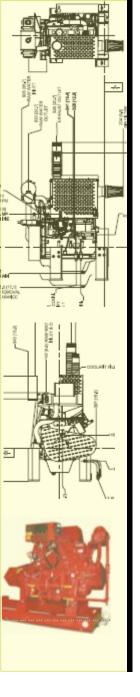


- 1 Tachometer with Hour-meter
- 2 Mode Selector Switch
- 3 Manual Operating Instructions
- 4 'Red' Warning Light
- 5 Overspeed Reset Switch
- 6 Manual Start Contactor #1

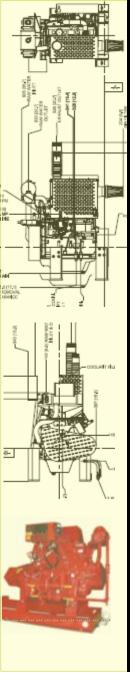
- 7 Manual Start Contactor #2
- 8 Overspeed Verification @ 67%
- 9 Engine Oil Pressure Gauge
- 10 Voltmeter Battery Set #1
- 11 Voltmeter Battery Set #2
- 12 Coolant Temperature Gauge



- Required Gauges:
  - Tachometer indicates rpms
  - Oil Pressure Gauge
  - Coolant Temperature Gauge
  - Hour meter record engine run time
- Additional Gauges:
  - Two voltmeters one for each set of batteries



- The engine instrument panel shall not be used as a junction box or conduit for any ac supply.
- Interconnections between the automatic controller and engine junction box shall be made using stranded wire sized on a continuous-duty basis.
- The dc interconnections between the automatic controller and engine junction box and any ac power supply to the engine shall be routed in separate conduit.



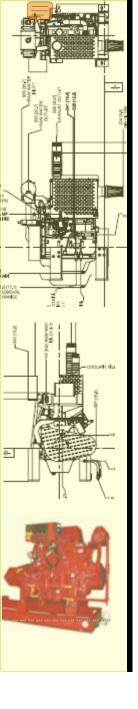
#### **Engine-to-Controller Connections**

Terminal	Interconnect Function	
W	Cooling Solenoid	(only on mechanical and JX 12.5L)
1	Signal from Controller	Energize to Run
2	Signal to Controller	Engine Running
3	Signal to Controller	Over Speed Alarm
4	Signal to Controller	Low Oil Pressure Alarm
5	Signal to Controller	High Engine Coolant Temp. Alarm
6	Power Supply and Charging	Set #1
8	Power Supply and Charging	Set #2
9	Cranking Signal from Controller	Start System #1
10	Cranking Signal from Controller	Start System #2
11	Common Ground	
301	Signal to Controller	Alternate ECM Alarm (electronic engines)
302	Signal to Controller	General Fault Alarm(electronic engines)

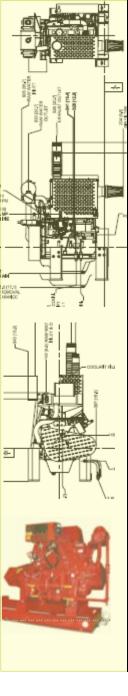
#### Typical Wire Size \*\*

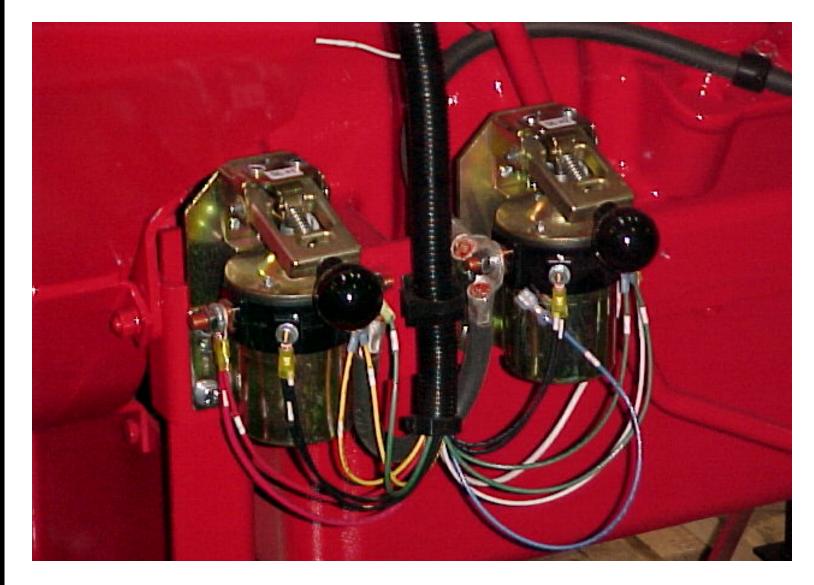
\*\*Refer to Controller Manufacturer's Installation Instructions for minimum size recommendations.

# W, 1-5, 9, 10, 301, 302	14 Gauge (2 mm) Stranded Wire
#6, 8, 11,	10 Gauge (5 mm) Stranded Wire



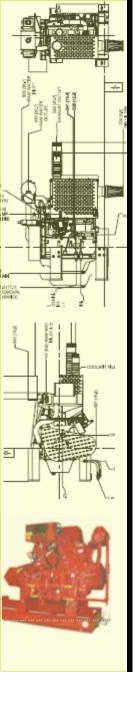
- Engines with only one starting motor shall include a main battery contactor installed between each battery and the cranking motor for battery isolation.
  - The battery contactors shall be listed for the service.
- Engines with two cranking motors shall have one cranking motor dedicated to each battery.
- Clarke electric starting standard;
  - One (1) starter on JW6H, JX6H units.
  - Two (2) starters on JU4H, JU6H units.



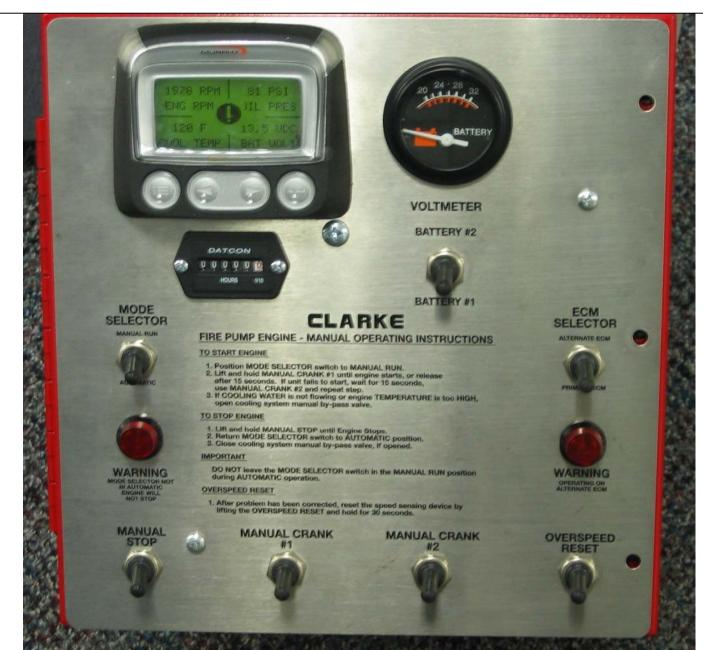


# NFPA 20 – Instrumentation & Control Electronic Engines

- Engines with an electronic control module (ECM) shall have an alternate ECM wired to produce full power in the event of primary ECM failure.
- There shall be a single ECM Selector Switch, with no off position, to transition from the primary ECM to the alternate ECM.
- A visual indicator shall show when the engine is running with the alternate ECM. (On both the engine panel and on the diesel controller)

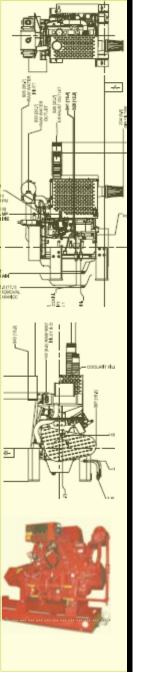


#### **JX Series Instrument Panel**



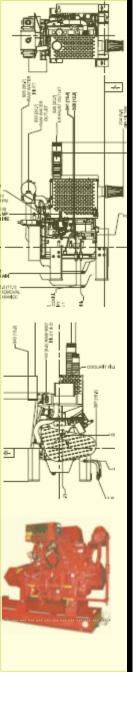




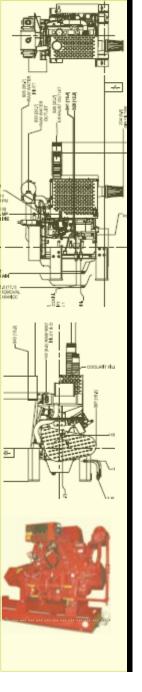


# NFPA 20 – Instrumentation & Control Electronic Engines

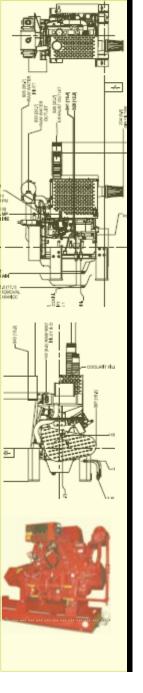
- Any sensor necessary for the function of the ECM shall have a redundant sensor that shall operate automatically in case of failure.
- A signal shall be provided to the diesel controller for fuel injector failure, low fuel pressure and any primary sensor failure.
- <u>New for 2010</u> The transition from the primary ECM to the alternate ECM shall be accomplished automatically upon failure of the primary ECM



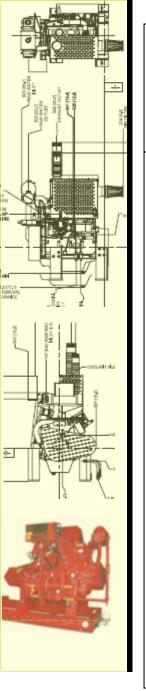
- Each engine shall be provided with two storage battery units.
- Electrolyte shall be added a minimum of 24 hours prior to the time the engine has to be started.
- At 4.5°C (40°F) each battery shall have twice the capacity sufficient to maintain 3 minute attempt-to-start cycle (15 seconds of cranking and 15 seconds of rest in six consecutive cycles).
- <u>New for 2010</u> Batteries shall be sized on a calculated capacity of 72 hours of stand by power with out AC power being available



- Storage batteries shall be rack supported above the floor to prevent water damage.
- Storage batteries shall be readily accessible for servicing.
- Storage batteries shall not be located in front of the engine mounted instruments and controls.

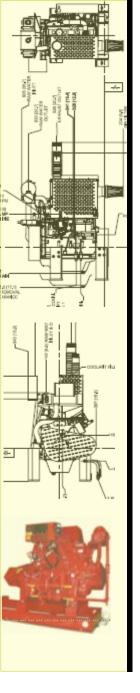


- There should be two means for recharging the storage batteries.
  - The battery chargers in the diesel controller is the primary source.
  - The alternator on the engine is the secondary source.

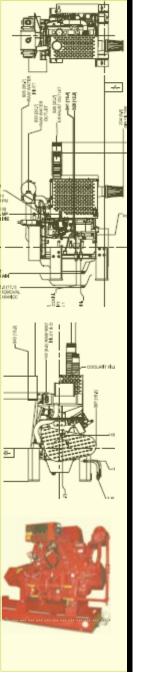


# NFPA 20 – Connecting to Pump

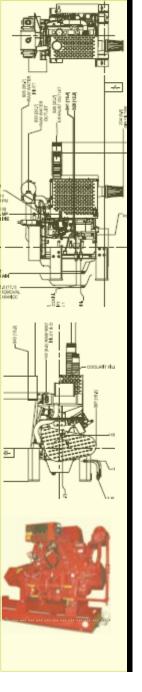
- Engines shall be connected to horizontal shaft pumps by means of a flexible coupling or flexible connecting shaft (drive shaft) <u>listed</u> for this service.
- The flexible coupling shall be directly attached to the engine flywheel adapter or stub shaft.



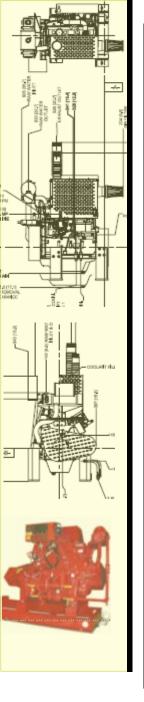
- The engine cooling system shall be of the closed-circuit type.
  - Heat exchanger type
  - Radiator type



- Cooling water shall be piped through a threaded rigid pipe from the discharge of the pump to the inlet of the heat exchanger.
- It is not permitted to use flexible tubing attached to the cooling loop.

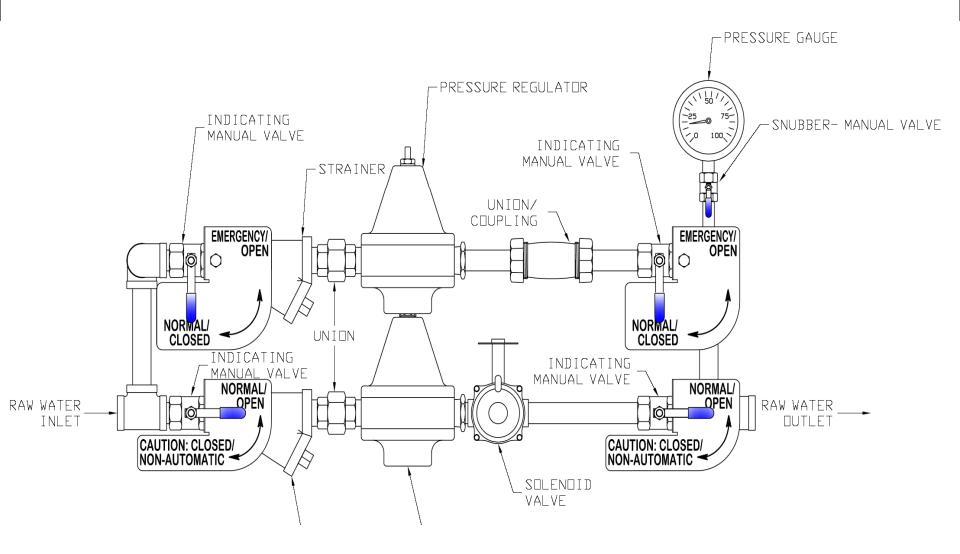


- The outlet for the wastewater coming from the heat exchanger shall be one size larger then the inlet.
- The wastewater shall be discharged into a visible open waste cone.
- Discharge can be piped to a suction reservoir provided a visual flow indicator and temperature indicators are installed.



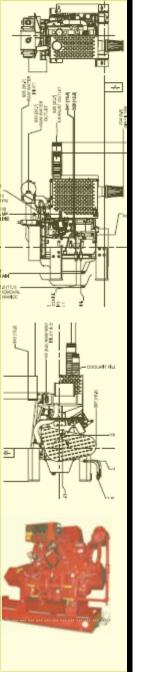
- Heat exchanger standard equipment.
- Sea water or fresh water; sacrificial anode optional.
- Engines are shipped without coolant.
- Cooling water line (cooling loop) shall have a manual by-pass.
- Cooling water line and by-pass shall include:
  - indicating manual shutoff valve
  - approved flushing-type strainer
  - pressure regulator
  - automatic valve
  - second indicating manual valve or check valve
  - pressure gauge

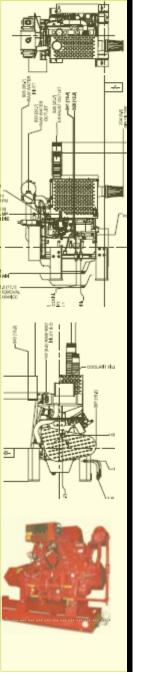
#### **Cooling Water Line**



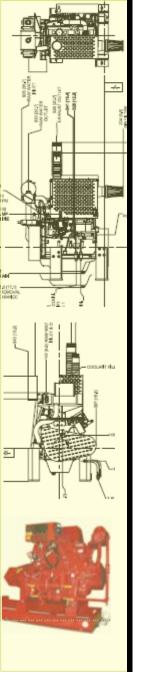
# **Engine Coolant**

- Coolant is now included with the engine.
- Water, ethylene glycol, inhibitor coolant mixture. 50% water 50% coolant.
- Coolant to conform to ASTM D6210 or D4985 with SCA's.
  - Heat transfer
  - Corrosion resistance
  - Prevents cavitation
  - Prevents scale and sludge build up
  - Provides freeze and boil over protection
- Pre-mix before installing in engine to prevent premature engine heater failure.



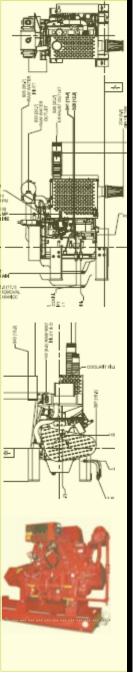


- Coolant heater is the only AC power on engine; Separate AC junction box required. Do not use controller AC for power supply.
- Add coolant mixture *before* applying AC power.
- All heaters single voltage; Optional AC voltages available location specific.
- Engine coolant maintained at  $49^{\circ}C (120^{\circ}F)$ .



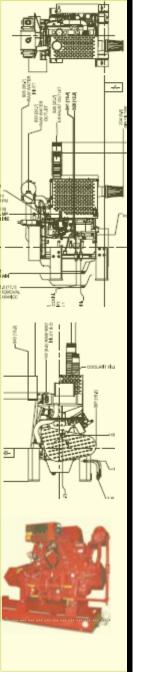
# **NFPA 20 – Engine Protection**

- The engine shall be protected against possible interruption of service through explosion, fire, flood, earthquake, rodents, insects, windstorm, freezing, vandalism and other adverse conditions.
- Application: The engine must be installed inside or protected from the weather and low temperature.



### NFPA 20 – Room Requirements

- Floors shall be pitched for adequate drainage of escaping water from critical equipment.
- The pump room shall be provided with a floor drain that will discharge to a frost free location.
- Fire pump rooms enclosing a diesel engine pump driver and day tank shall be protected with an automatic sprinkler system installed in accordance with NFPA 13.
- Emergency lighting shall be provided in accordance with NFPA 101. Emergency lights shall not be connected to an engine starting battery

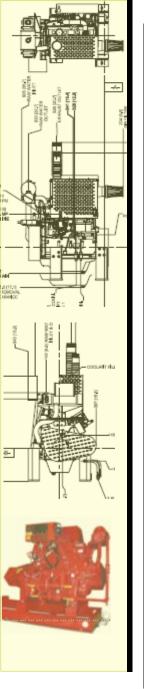


### NFPA 20 – Room Requirements

- Rooms containing fire pumps shall be free from storage & penetrations not essential to the operation of the pump.
- <u>New for 2010</u> Equipment related to domestic water distribution shall be permitted to be located within the same room as fire pump equipment.
- <u>New for 2010</u> Room needs to be protected from surrounding occupancies by a minimum of 2 hour fire rated construction or physically separated from the building by 50 ft (15.3m) away from any buildings and other fire exposures exposing the building.

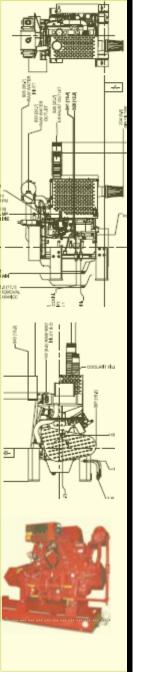


- <u>New for 2010</u> Access to the fire pump room shall be pre-planned with the fire department
- <u>New for 2010</u> Fire pump rooms not directly accessible from the outside shall be accessible through an enclosed passageway from an enclosed stairway or exterior exit. The enclosed passageway shall have a minimum 2 hour fire resistance rating.



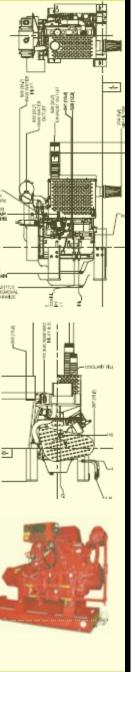
### NFPA 20 – Air Requirements

- The minimum ambient temperature for the pump room is 4.5°C (40°F ).
  - An approved or listed source of heat shall be provided for maintaining the temperature of a pump room or pump house.
- The maximum temperature for the pump room is 49°C (120°F) at the air cleaner inlet with the engine running at rated load.



### NFPA 20 – Air Requirements

- Inlet louver and ventilating system must:
- Maintain 49°C (120°F) in the room
- Supply adequate air for engine combustion
- Adequate air for ventilating radiated heat; both engine & exhaust system.
- (Radiator Cooled Units shall be ducted outdoors in a manner that will prevent recirculation and requires more air for combustion and radiated heat removal.)



#### **Installation and Operation Data**

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Fire Protection Products

#### JU6H-UF60 & JU6H-UF62 INSTALLATION & OPERATION DATA

**USA Production** 

Basic Engine Description					
Engine Manufacturer	. John Deere	Co.			
Ignition Type	Compression	n (Diesel)			
Number of Cylinders.	. 6				
Bore and Stroke - in.(mm)					
Displacement - in.3 (L).	415(6.8)				
Compression Ratio	17.0:1				
Valves per cylinder - Intake	.1				
Exhaust.	. 1				
Combustion System.	. Direct Injecti	on			
Engine Type	. In-Line, 4 Str	roke Cycle			
Aspiration	Turbocharge	d			
Firing Order (CW Rotation).	. 1-5-3-6-2-4				
Charge Air Cooling Type					
Rotation (Viewed from Front) - Clockwise.	Standard				
Counter-Clockwise	Not Available	Э			
Engine Crankcase Vent System	Open				
Installation Drawing	D-536				
Cooling System	1760	2100	2350	2600	
Engine H <sub>2</sub> O Heat -Btu/sec.(kW)	78 (82)	93 (98)	101 (106)	118 (12	
Engine Radiated Heat - Btu/sec.(kW).	· · /	54 (57)	54 (57)	54 (57	
Heat Exchanger Minimium Flow	40 (40)	04 (01)	04 (07)	04 (07	
60°F (15°C) Raw H₂O - gal/min. (L/min.)	17 (64)	20 (76)	23 (87)	25 (95	
95°F (35°C) Raw H <sub>2</sub> O - gal/min. (L/min.)	. ,	21 (79)	25 (97)	26 (98	
Heat Exchanger Maximum Cooling HO	10 (00)	21(79)	25 (97)	20 (90	
Inlet Pressure - bar (lb./in²) (kPa)					
Flow - gal./min (L/min.)	· /				
Thermostat, Start to Open - °F (°C)					
Fully Opened - °F (°C)					
Engine Coolant Capacity - qt. (L)					
Coolant Pressure Cap - Ib./in²(kPa)					
Maximum Engine H <sub>2</sub> 0 Temperature - °F (°C)	200 (93)				
Minimum Engine H₂0 Temperature - °F (°C)	160 (71)				
Electric System - DC					
System Voltage (Nominal).	12				
Battery Capacity for Ambients Above 32°F (0°C)	12				
Voltage (Nominal)	12				
Qty, per Battery Bank.					
SAE size per J537					
CCA @ 0°F (-18°C)					
Reserve Capacity - Minutes.					
Battery Cable Circuit*, Max Resistance - ohm.					
Battery Cable Minimum Size	0.0012				
0 -120 in. Circuit* Length	00				
121 - 160 in. Circuit* Length					
161 - 200 in. Circuit* Length					
Charging Alternator Output - Amp.					
Starter Cranking Amps - @ 60°F (15°C)					
*Pasitive and Negative Cables Cambin					

\*Positive and Negative Cables Combined Length

\*Positive and Negative Cables Combined Length

NOTE: This engine is Intendend For Indoor Installatin Or In A Weatherproof Enclosure. (Continued)



#### **Installation and Operation Data**

#### CLARKE

Fire Protection Products

#### JU6H-UF60 & JU6H-UF62 INSTALLATION & OPERATION DATA (Continued) USA Production

Exhaust System	<u>1760</u>	<u>2100</u>	<u>2350</u>	<u>2600</u>
Exhaust Flow - ft. <sup>3</sup> /min. (m <sup>3</sup> /min.)		1227 (35)	1345 (38)	1484 (4
Exhaust Temperature - °F (°C)		909 (487)	883 (473)	898 (48
Maximum Allowable Back Pressure - in. H <sub>2</sub> 0 (kPa)	· · · ·			
Minimum Exhaust Pipe Dia in. (mm)**	5 (127)			
Fuel System				
Fuel Consumption - gal./hr. (L/hr.)		10.3 (39)	11.2 (42)	12.7 (4
Fuel Return - gal./hr. (L/hr)				
Total Supply Fuel Flow - gal./hr (L/hr.)				
Fuel Pressure - Ib./in.2 (kPa)				
Minimum Line Size - Supply - in. (mm)				
Minimum Line Size - Return - in. (mm)	375 (9.5) So	ch. 40 - Black	Iron	
Maximum Allowable Fuel Pump Suction				
With Clean Filter - in. H <sub>2</sub> 0 (mH <sub>2</sub> 0)				
Maximum Allowable Fuel Head above Fuel pump, Supply or Retrun - m(ft				
Fuel Filter Micron Size	8			
Heater System				
Jacket Water Heater				
Wattage (Nominal)				
Voltage - AC, 1P				
Optional Voltage - AC, 1P	230 (+5%, -1	10%)		
nduction Air System				
Air Cleaner Type	Indoors Serv	vice Only - W	ashable	
Air Intake Restriction Maximum Limit				
Dirty Air Cleaner - in. H <sub>2</sub> 0 (kPa)		13.4 (3.3)	14.2 (3.5)	14.8 (3
Clean Air Cleaner - in. H <sub>2</sub> 0 (kPa)	2.1 (0.5)	3.4 (0.8)	4.2 (1.0)	4.8 (1
Engine Air Flow - ft. <sup>3</sup> /min. (m <sup>3</sup> /min.)	354 (10.0)	494 (14.0)	538 (15.2)	587 (16
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C)***	130 (54)			
Lubrication System				
Oil Pressure - normal - lb./in. <sup>2</sup> (kPa)	40-60 (276-4	414)		
In Pan Oil Temperature - °F (°C)	220-245 (10	4-118)		
Oil Pan Capacity - High - qt. (L).	20 (19)	-		
Low - qt. (L)	18 (17)			
Total Oil Capacity with Filter - qt. (L)	21 (19.5)			
Performance				
BMEP - lb./in. <sup>2</sup> (kPa).	217 (1496)	218 (1503)	195 (1344)	176 (12
Piston Speed - ft./min. (m/min.).				
Mechanical Noise - dB(A) @ 1m		C13916	(UF60)	

\*\* Based On Nominal System. Flow Analysis Must Be Done To Assure Adherance To System Limitations. (Minimum Exhaust pipe Diameter is based on 15 feet of pipe, one elbow, and a silencer

pressure drop no greater than one half the max. allowable back pressure.)

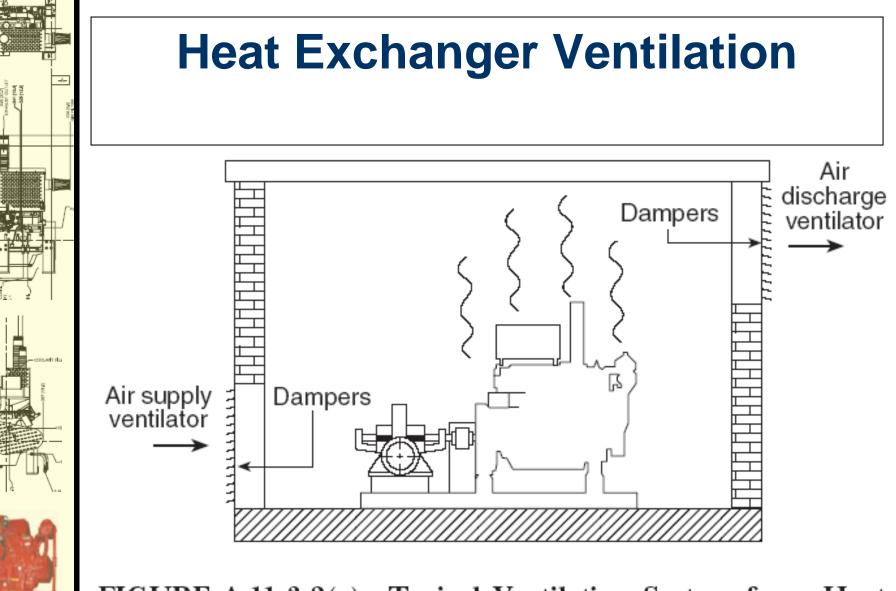


FIGURE A.11.3.2(a) Typical Ventilation System for a Heat Exchanger–Cooled Diesel-Driven Pump.

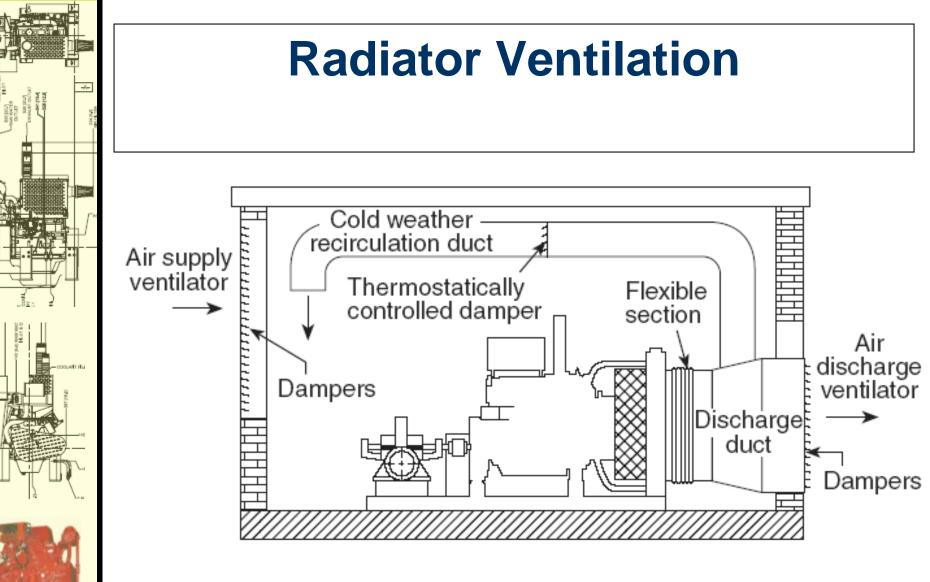


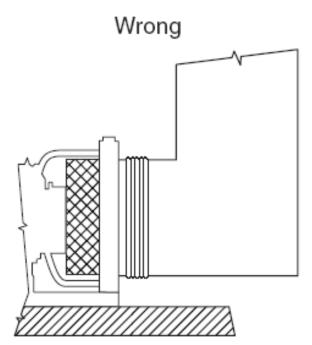
FIGURE A.11.3.2(b) Typical Ventilation System for a Radiator-Cooled Diesel-Driven Pump.



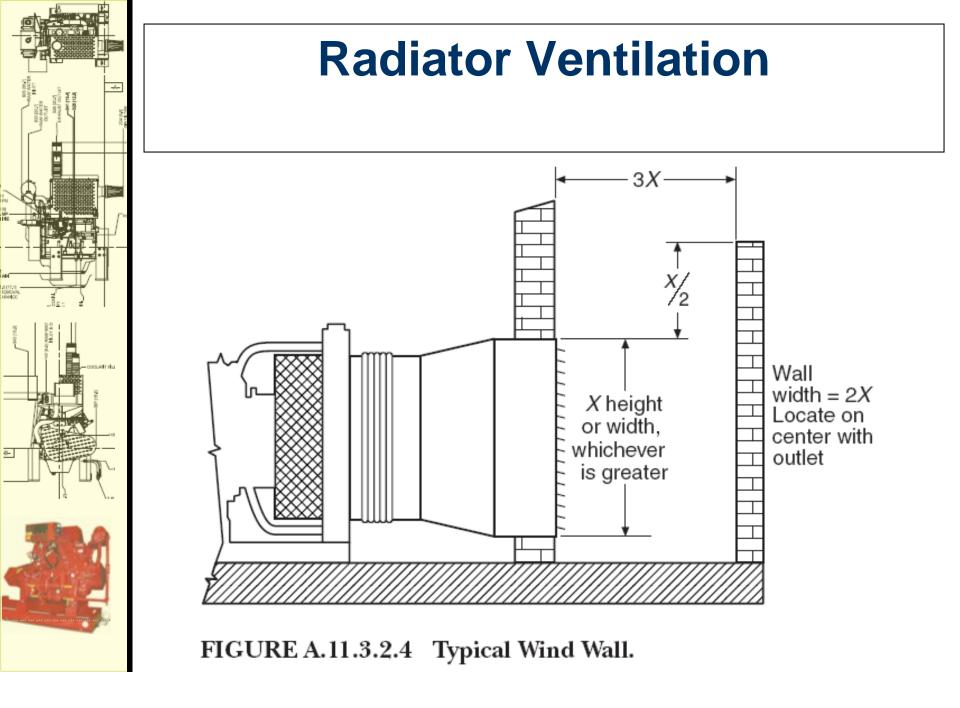
#### **Radiator Ventilation**

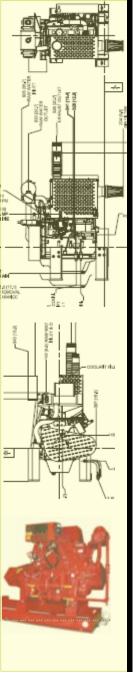
Right

If a bend in the ducting cannot be avoided, it should be radiused and should include turning vanes to prevent turbulence and flow restriction.



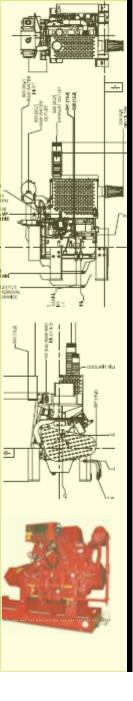
This configuration should not be used; turbulence will not allow adequate air flow.





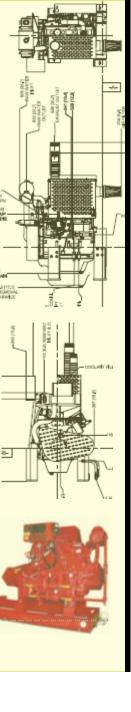
#### NFPA 20 – Fuel Tank Arrangement

- The fuel tank is sized for 5.07 liter/kW (1 gal/HP) plus 10% (5% for expansion and 5% for sump).
- The fuel tank shall be reserved exclusively for the fire pump diesel engine.
- There shall be one fuel tank per engine.



#### NFPA 20 – Fuel Tank Arrangement

- The fuel tank shall be located above ground.
- The fuel tank outlet shall be located so that its opening is no lower than the level of the engine's fuel transfer pump.
- The static head pressure limits shall not be exceeded when the level of fuel in the tank is at a maximum.
- In sites where temperatures below 0°C (32°F) could be encountered, the fuel tank shall be located in the pump room.



#### **Installation and Operation Data**

#### CLARKE

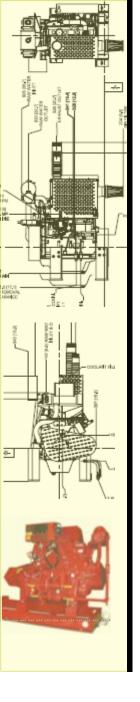
**Fire Protection Products** 

#### JU6H-UF60 & JU6H-UF62 INSTALLATION & OPERATION DATA (Continued) USA Production

Exhaust System	<u>1760</u>	<u>2100</u>	2350	<u>2600</u>
Exhaust Flow - ft. <sup>3</sup> /min. (m <sup>3</sup> /min.)		1227 (35)	1345 (38)	1484 (42)
Exhaust Temperature - °F (°C)		909 (487)	883 (473)	898 (481)
Maximum Allowable Back Pressure - in. H <sub>2</sub> 0 (kPa)	· /			
Minimum Exhaust Pipe Dia in. (mm)**	5 (127)			
uel System				
Fuel Consumption - gal./hr. (L/hr.)		10.3 (39)	11.2 (42)	12.7 (48)
Fuel Return - gal./hr. (L/hr)				
Total Supply Fuel Flow - gal./hr (L/hr.)				
Fuel Pressure - Ib./in. <sup>2</sup> (kPa)				
Minimum Line Size - Supply - in. (mm)				
Minimum Line Size - Return - in. (mm)	375 (9.5) Se	ch. 40 - Black	ron	
Maximum Allowable Fuel Pump Suction				
With Clean Filter - in. H <sub>2</sub> 0 (mH <sub>2</sub> 0)	· · ·			
Maximum Allowable Fuel Head above Fuel pump, Supply or Retrun - m				
Fuel Filter Micron Size	8			
leater System				
Jacket Water Heater				
Wattage (Nominal)				
Voltage - AC, 1P				
Optional Voltage - AC, 1P	230 (+5%, -'	10%)		
nduction Air System				
Air Cleaner Type	Indoors Serv	vice Only - W	ashable	
Air Intake Restriction Maximum Limit				
Dirty Air Cleaner - in. H <sub>2</sub> 0 (kPa)	( , , ,	13.4 (3.3)	14.2 (3.5)	14.8 (3.7)
Clean Air Cleaner - in. H <sub>2</sub> 0 (kPa)	2.1 (0.5)	3.4 (0.8)	4.2 (1.0)	4.8 (1.2)
Engine Air Flow - ft. <sup>3</sup> /min. (m <sup>3</sup> /min.)	354 (10.0)	494 (14.0)	538 (15.2)	587 (16.6)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C)***		( )	· · /	, ,
ubrication System				
Oil Pressure - normal - lb./in. <sup>2</sup> (kPa)	40-60 (276-4	414)		
In Pan Oil Temperature - °F (°C).				
Oil Pan Capacity - High - qt. (L).		,		
Low - qt. (L)	18 (17)			
Total Oil Capacity with Filter - qt. (L)	21 (19.5)			
erformance				
BMEP - lb./in. <sup>2</sup> (kPa)	217 (1496)	218 (1503)	195 (1344)	176 (1213)
Piston Speed - ft./min. (m/min.).				2167 (661)

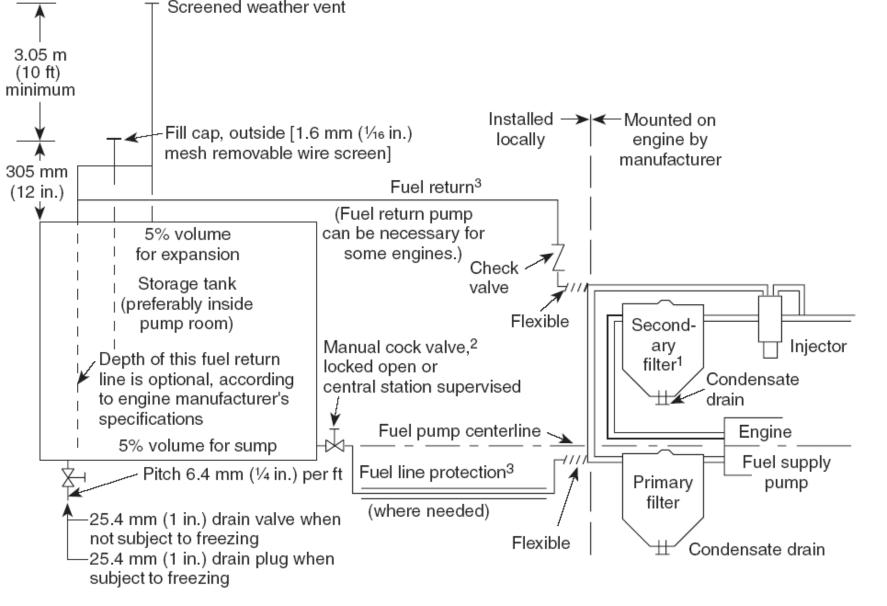
(Minimum Exhaust pipe Diameter is based on 15 feet of pipe, one elbow, and a silencer

pressure drop no greater than one half the max. allowable back pressure.)



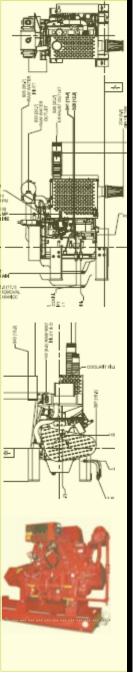
#### NFPA 20 – Fuel Arrangement

- The diesel engine must use clean #2 diesel.
- #1, blended fuel, or jet fuel have a lower cetane ratings, which reduces the power output by 10% of the engine compared with the listed power.
- <u>New for 2010</u> Biodiesel and other alternative fuels are not recommended for diesel engines used for fire protection because of the unknown storage life issues.
- A guard, pipe protection, or approved double walled pipe shall be provided for all exposed fuel lines.



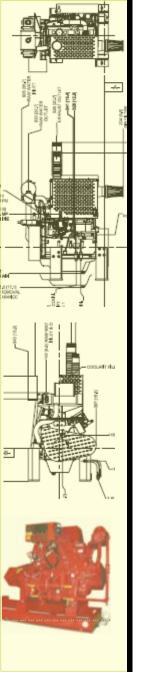
<sup>1</sup>Secondary filter behind or before engine fuel pump, according to engine manufacturer's specifications. <sup>2</sup>Excess fuel can be returned to fuel supply pump suction, if recommended by engine manufacturer. <sup>3</sup>Size fuel piping according to engine manufacturer's specifications.

#### FIGURE A.11.4.6 Fuel System for Diesel Engine–Driven Fire Pump.



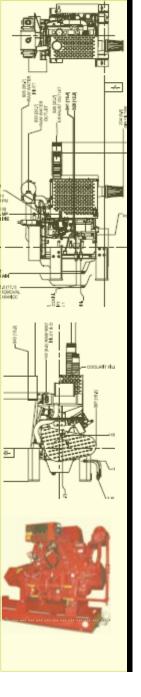
### NFPA 20 – Fuel Arrangement

- Flame-resistant reinforced flexible hose shall be provided at the engine for connection to the fuel system piping.
- Fuel piping shall not be galvanized steel or copper.
- There shall be no shut-off in the fuel return line to the tank.
- The grade of fuel oil shall be indicated on the fuel tank by letters that are a minimum of 152mm (6 in) in height and in contrasting color to the tank.



### NFPA 20 – Engine Exhaust

- Each engine shall have an independent exhaust system.
- A flex connector shall be used between the engine and the exhaust pipe.
- The flex connector shall not be used for misalignment. (The purpose of the flex is to allow for thermal expansion and for isolating engine vibration from the rest of the exhaust system.)

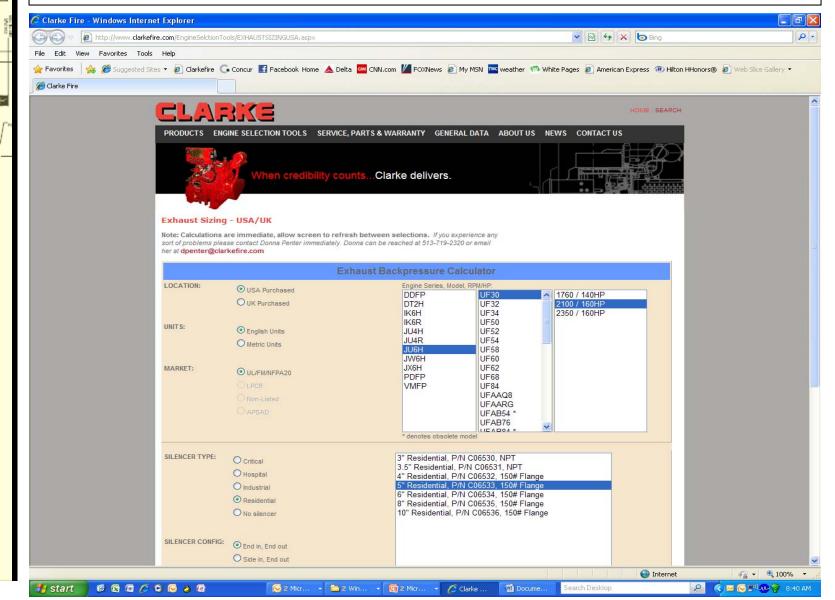


### NFPA 20 – Engine Exhaust

- Back pressure in the exhaust system shall not exceed the engine's limit.
  - The exhaust sizing program on the Clarke website can calculate the back pressure)
- Building supported; <u>not</u> engine supported
- Insulation wrap the exhaust systems in-room components.
- Rain cap on outlet if necessary; tight connections.
- Exhaust system shall terminate outside where hot gases and sparks are discharged to a safe location.



-d-



#### **Exhaust Sizing**

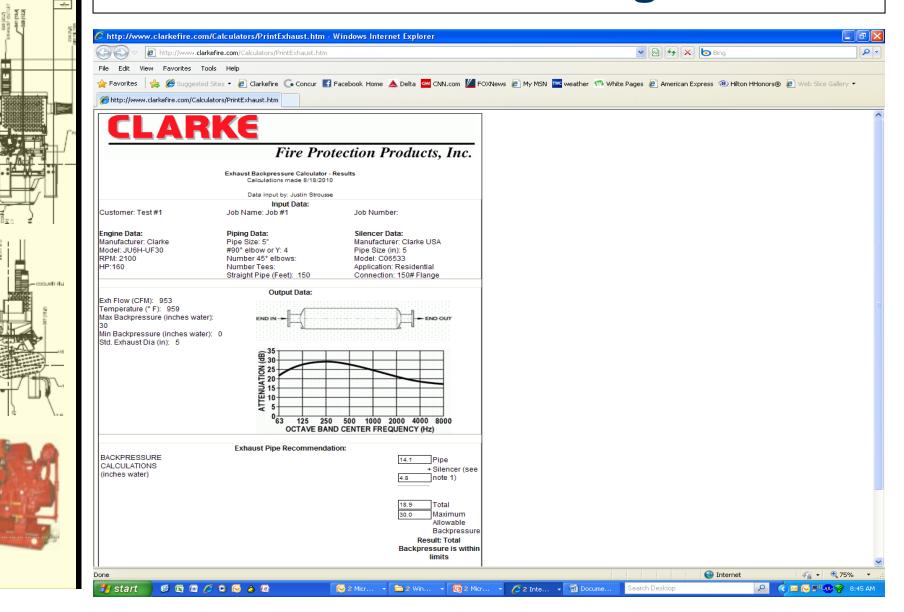
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🏉 Clarke Fire					
	Отрев	VMFP	UF84		
	O Non-Listed		UFAAQ8 UFAARG		
			UFAB54 *		
		* denotes obs	olete model		
	SILENCER TYPE: O Critical	3" Residenti	al, P/N C06530, NPT		
	OHospital	3.5" Resident	tial, P/N C06531, NPT		
	O Industrial	5" Residentia	al, P/N C06532, 150# Flange al, P/N C06533, 150# Flange		
	Residential		I, P/N C06534, 150# Flange		
	O No silencer	10" Residentia	al, P/N C06535, 150# Flange ial, P/N C06536, 150# Flange		
	SILENCER CONFIG:				
	SILENCER CONFIG:   End in, End ou  Side in, End ou				
	O Side in, End o	at			
	EXHAUST	Dire Ciere and			
	PIPING	Pipe Size: 5"			
	DATA:	Number 45° elbows:			
		Number Tees:			
		Straight Pipe (Feet): 150			
	APPLICATION	Customer: Test #1			
	DATA	Job Name: Job #1			
		Job Number:			
		and the second			
		Input By: Justin Strous	.58		
		See Results Clear	Results		
		lems please contact Donna Penter immediately. Don	na can be reached		
	at 513-719-2320 or email her at dpenter	loclarkefire.com			
			© 2008	Clarke - All rights reserved.	

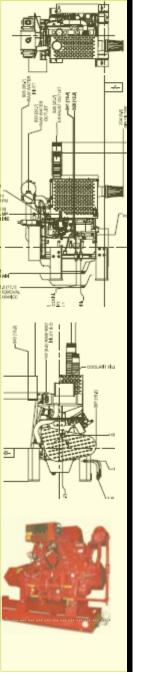
-8-

#### **Exhaust Sizing**

Clarke Fire - Windows Internet Explorer		
COO V ktp://www.clarkefire.com/EngineSelctionTools/EXHAUSTSIZINGUSA.aspx	💌 🗟 🐓 🗶 📴 Bing	٩
File Edit View Favorites Tools Help		
🐈 Favorites 🛛 🙀 🏉 Suggested Sites 🝷 🔊 Clarkefire 🕞 Concur 📑 Facebook Home 📥 Delta 🏧 CNN.	com 🔟 FOXNews 🔊 My MSN 🏧 weather 🦔 White Pages 🔊 American Express 🛞 Hilton HHonors® 🕯	🔊 Web Slice Gallery 🔻
Carke Fire		
When credibility countsC	arke delivers.	
Exhaust Sizing - USA/UK Note: Calculations are immediate, allow screen to refresh betwee sort of problems please contact Donna Penter immediately. Donna can be her at dpenter@clarkefire.com		
	Results	
ENGINE DATA: Engine Model: JUBH-UF30		
Engline RPM: 2100 Engline RPM: 2100 Engline HP: 160 Exh Flow (CFM): 953 Temperature (* F): 959 Max Backpressure (inches water): 30 Min Backpressure (inches water): 0 Std. Exhaust Dia (in): 5 DRAWING:		
BACKPRESSURE CALCULATIONS		
(inches water)  14.1 Pipe  + 4.8 Silencer (see note	1)	
18.9 Total 30.0 Maximum Allow	able Backpressure	
<ol> <li>CAUTION: Silencer Backpressure is based upon a Clarke USA provided Si (manufacturer, size, type and model). If the total Backpressure from the pipe</li> </ol>	pressure is within limits encer. Actual Silencer Backpressure will vary depending upon the actual Silencer used Silencer and orifice plate (if required) is close to the engine Maximum Allowed Backpressure, it is aust flow given above) on the Silencer being used and then confirm that the total Backpressure is	
	🕥 Internet	🖓 🕶 🔍 100% 🔻

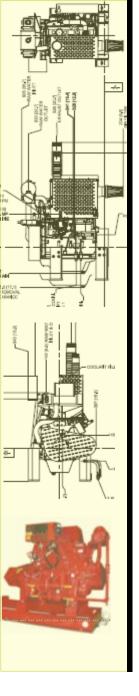
#### **Exhaust Sizing**





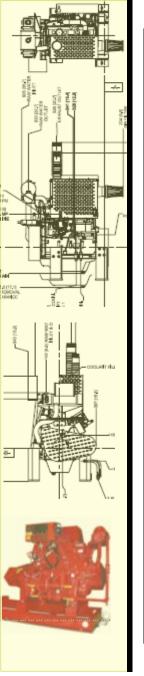
### NFPA 20 – System Operation

- Engines shall be started no less than once a week and run for no less than 30 minutes.
- The fire pump shall be started and brought up to rated speed without interruption within 20 seconds.



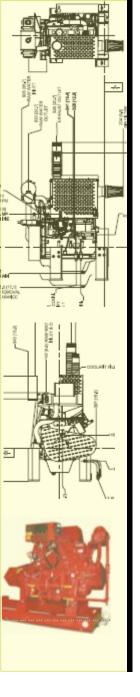
## NFPA 20 – System Operation

- Batteries shall be kept charged at all times and tested frequently (weekly test) to determine condition.
- Only distilled water shall be used.
- Battery plates shall be kept submerged at all times.
- The fuel storage tanks shall be kept as full as practical at all times, but never below 66% of tank capacity. A fuel level indicator shall be provided to activate at the 2/3rds tank level.

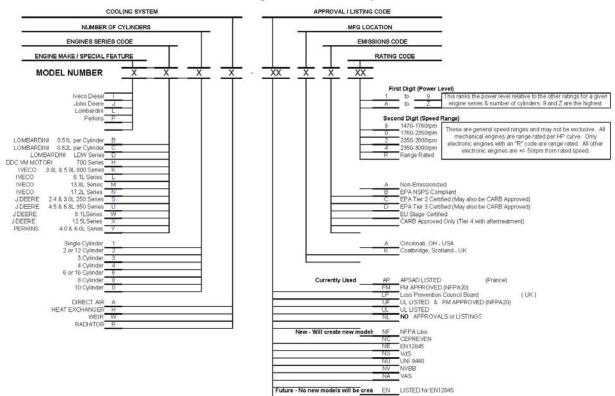


#### **2009 EMISSION SUMMARY**

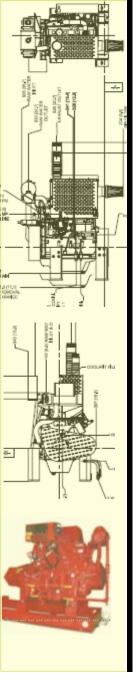
- Beginning Jan 1, 2010
  - Diesel Fire Pump drivers with horsepowers between 100 bhp and 750 bhp and with rpms between 1470 and 2650 rpm must meet be certified Tier 3 engines.
  - NSPS compliant engines manufactured before Jan 1, 2010 in the above horsepower and rpm range can still be sold in 2009.



#### **Clarke Model Nomenclature**

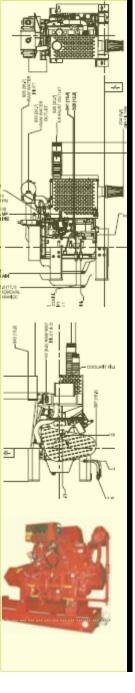


New 10 Digit Model Number System



# **UL Coupling for Electric Motors**

- Separately coupled-type pumps with electric motor drivers shall be connected by a flexible coupling or flexible connecting shaft.
- All coupling types shall be listed for the service.
- This requirement has actually been around since the 1996 edition of NFPA 20.
- Currently Clarke is the only company that has a UL coupling available for electric motors.



#### Clarke Website www.clarkefire.com

- Current Models
- Installation & Operation Data
- Emission Data
- Exhaust Sizing
- Operations Manual
- Spare Parts Illustration
- Installation Checklist

- Power Curves
- Installation Drawings
- Contact List
- Wiring Diagrams
- Technical Manual
- Service Dealer Directory
- Startup and Warranty Forms