

# Technical Catalog for JX Tier 3 Electronic Engine

This manual covers John Deere Series engines  
prepared by Clarke for fire pump service

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# DATUMS:

- A- - MOUNTING FACE OF FLYWHEEL
- B- - ENGINE CRANKSHAFT HORIZONTAL CENTERLINE
- C- - ENGINE CRANKSHAFT VERTICAL CENTERLINE
- CENTER OF GRAVITY OF ENGINE
- CLOCKWISE ROTATION WHEN VIEWED FROM FRONT OF ENGINE

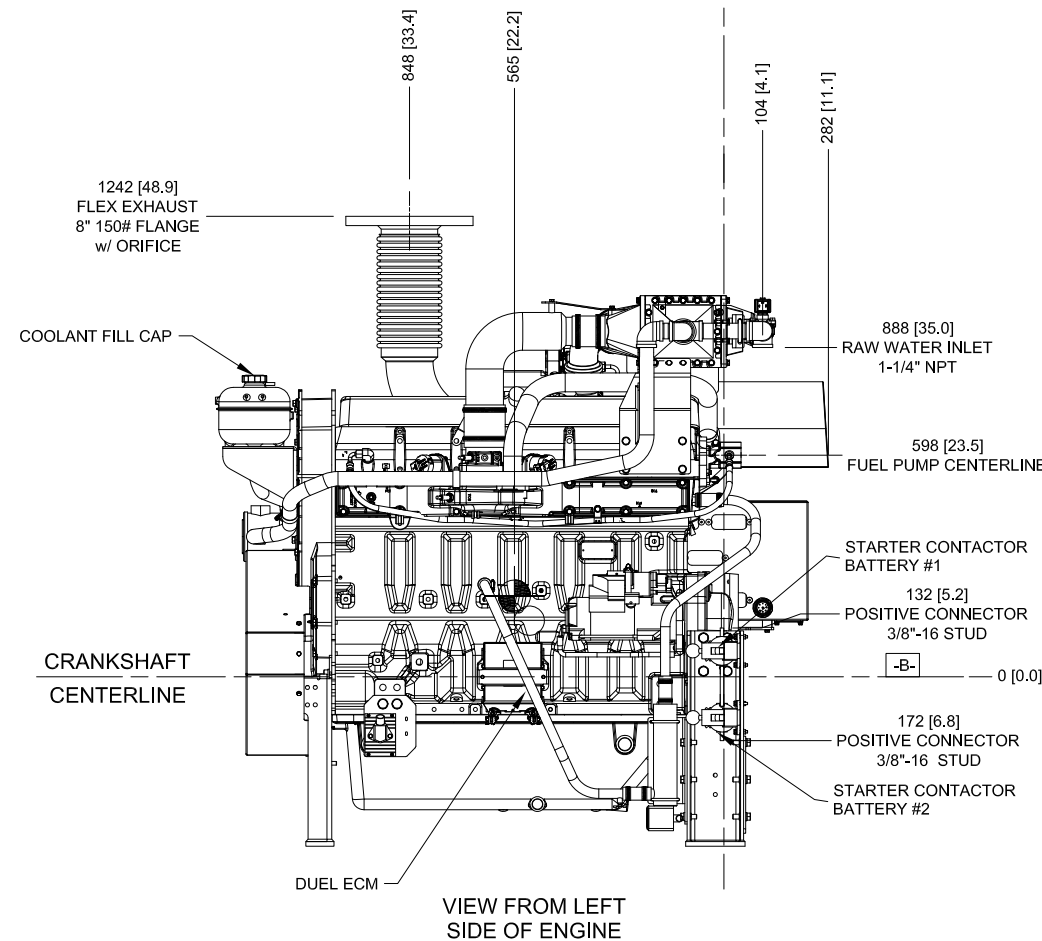
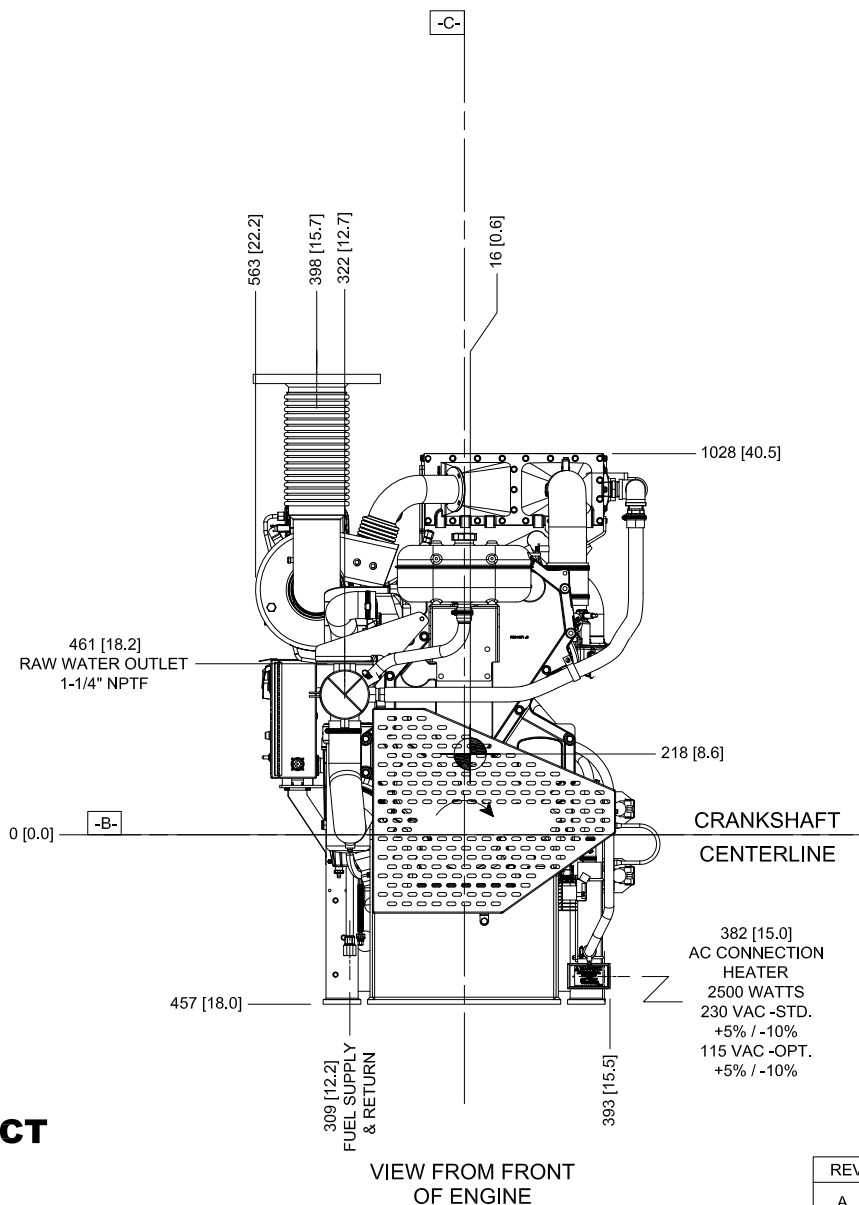
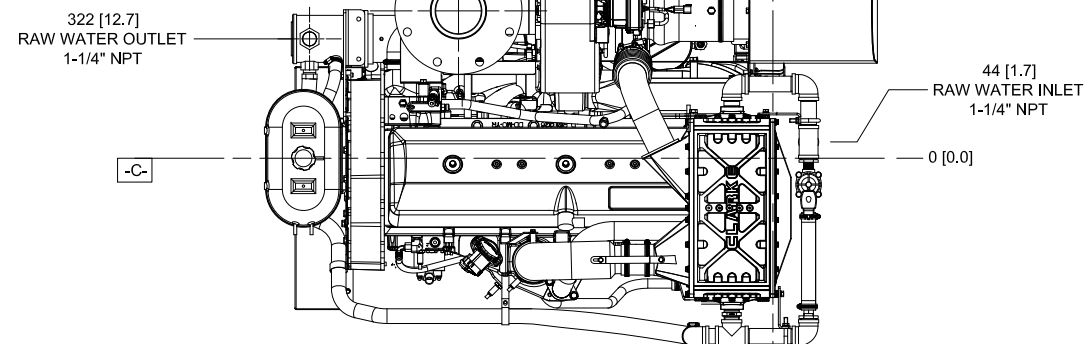
**CAUTION:**  
ALL PLUMBING MUST BE SUPPORTED AND/OR ISOLATED SO THAT NO WEIGHT OR STRESS IS APPLIED TO ANY ENGINE COMPONENT

"TRWA" (TURBOCHARGED w/ RAW WATER AFTERCOOLING) MODELS	JX6H-UFADF0, -UFAD60, JX6H-UFADK0*, -UFADN0, JX6H-UFADP0, -UFAD88
--	---

(\*) INDICATES PLD ENGINE MODEL ONLY

**ATTENTION**  
REFER TO THE SPECIFIC MODEL "INSTALLATION AND OPERATION DATA" FOR INSTALLATION GUIDELINES

VIEW FROM TOP OF ENGINE



**DRAWING SUBJECT TO CHANGE WITHOUT NOTICE**

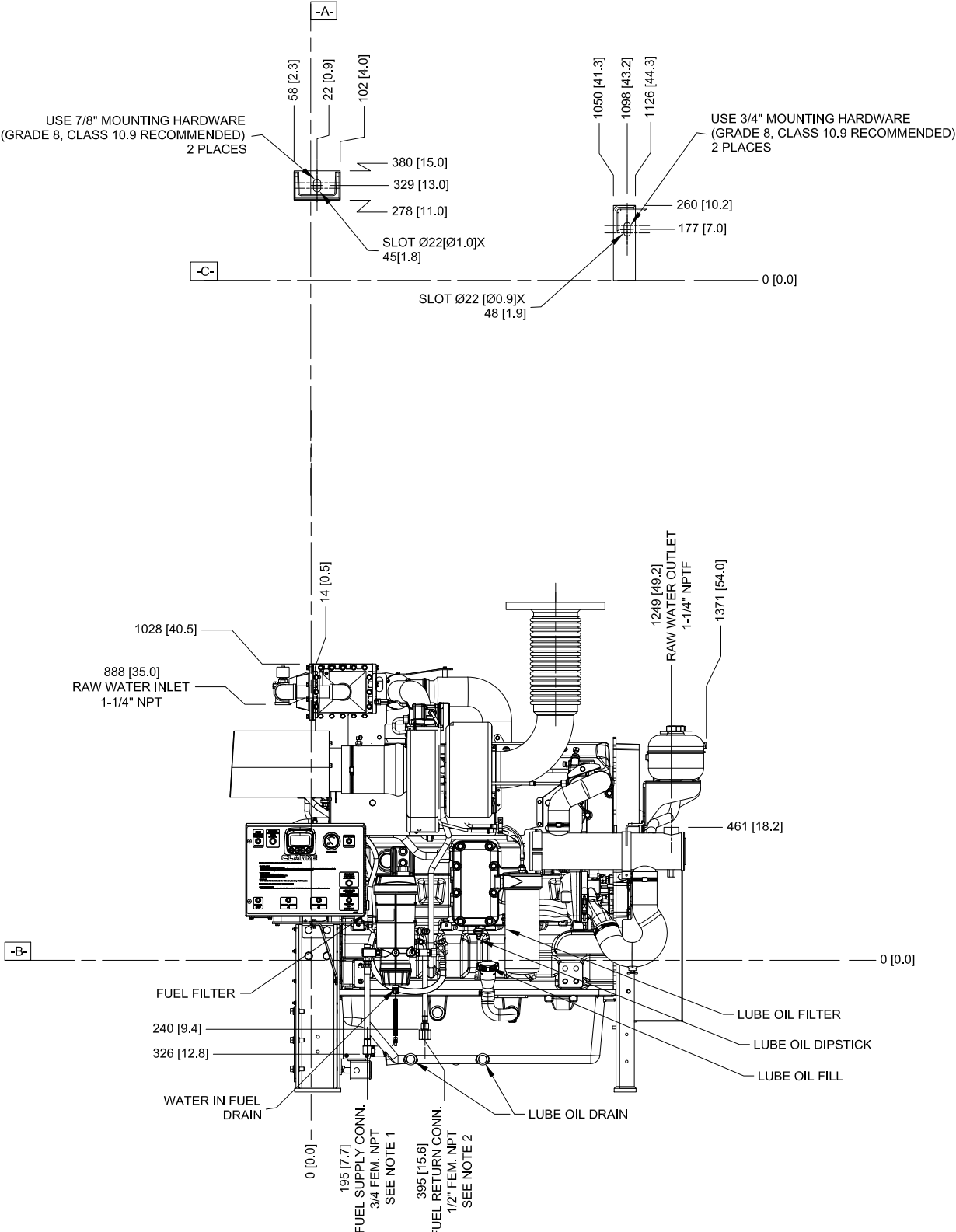
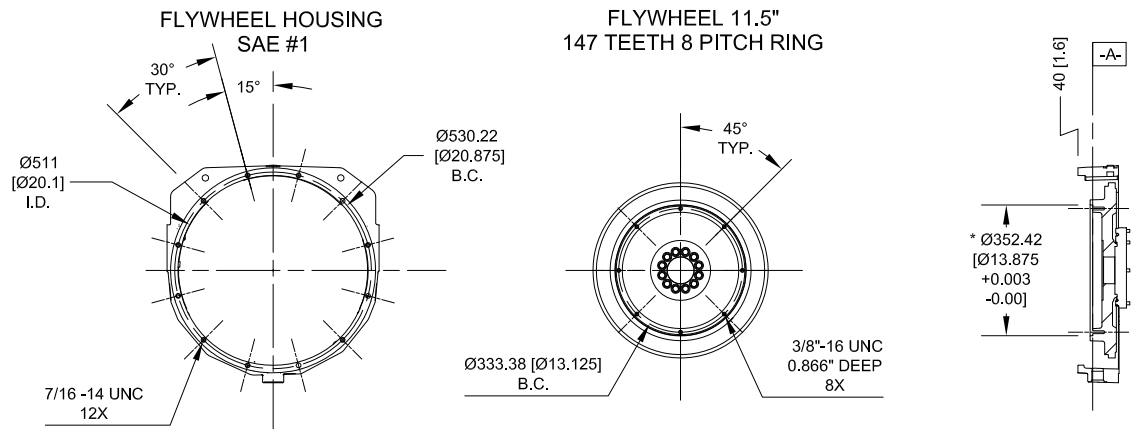
**DO NOT SCALE**

REV	DESCRIPTION	ECN#	DWN	APVD	DATE
A	ISSUED ENGINEERING DRAWING	574	MAL	KFE	02SEP08
B	GENERAL CHANGES MADE TO DRAWING	574	MWL	KFE	27FEB09
C	FLYWHEEL HOUSING WAS INCORRECTLY LABELED AS SAE #2 (PAGE 2)	1858	MJD	MJD	04DEC09
D	TEMP CONTROL LAYOUT CHANGED	2260	JCA	KFE	09JUN11
E	REMOVED JX6H-UFADK0 AS NON-PLD	--	MLL	KRW	18JUL11
F	*FLYWHEEL DIM. REF. B.C. INSTEAD OF O.D.	--	DGP	KRW	02AUG11

THIS DRAWING AND THE INFORMATION HEREON ARE OUR PROPERTY AND MAY BE USED BY OTHERS ONLY AS AUTHORIZED BY US. UNPUBLISHED-ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS.		<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO CONTROLLED DRAWING	<b>CLARKE</b> Fire Protection Products, Inc.
MACHINE TOLERANCE DECIMAL mm Inch .X ±.15 ±.006 .XX ±.03 ±.003 .XXX ±.025 ±.001 .XXXX ±.01 ±.001	DRWN MWLEMING DATE 8/1/2008 ENGR KJKUNKLER	NAME <b>INSTALLATION DRAWING, FIRE PUMP ENGINE JX6H TIER 3 MODELS</b>	
ANGULAR: ± 0.5° FABRICATION TOLERANCE DECIMAL mm Inch .X ±.3 ±.012 .XX ±.15 ±.008 .XXX ±.01 ±.001	MATERIAL ASSEMBLY	PART NO. D626 SCALE NTS UNITS MM [INCH]	REV F PAGE 1 OF 2

FOR ENGINE SPECIFIC OPTIONS  
SEE [www.CLARKEFIRE.com](http://www.CLARKEFIRE.com)

DETAIL DATUM -A-



- NOTES:
1. FUEL SUPPLY PIPING FROM TANK TO ENGINE SHOULD BE 3/4" MINIMUM PIPE DIAMETER.
  2. FUEL RETURN PIPING FROM ENGINE TO TANK SHOULD BE 1/2" MINIMUM PIPE DIAMETER.

<small>THIS DRAWING AND THE INFORMATION HEREON ARE OUR PROPERTY AND MAY BE USED BY OTHERS ONLY AS AUTHORIZED BY US. UNPUBLISHED--ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS.</small>		<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	<b>CLARKE</b> <i>Fire Protection Products, Inc.</i>	
<small>MACHINE TOLERANCE</small> DECIMAL mm Inch X ± 1.5 XX ± 0.8 ± 0.06 XXX ± 0.3 ± 0.03 XXXX ± 0.025 ± 0.01 XXXXX ± 0.001 ± 0.001 ANGULAR: ± 0.5°		CONTROLLED DRAWING DRWN MWLEMING DATE 8/1/2008 ENGR KJKUNKLER	NAME <b>INSTALLATION DRAWING, FIRE PUMP ENGINE JX6H TIER 3 MODELS</b>	
<small>FABRICATION TOLERANCE</small> DECIMAL mm Inch X ± 3 XX ± 1.5 ± 0.12 ± 0.06 XXX ± 1.0 ANGULAR: ± 1.0°		MATERIAL ASSEMBLY	PART NO. <b>D626</b>	REV <b>F</b>
SCALE NTS		UNITS MM [INCH]	PAGE 2 OF 2	REV F

**Clarke Installation and Operation Datasheets**  
**English to German I&O Data Translator**

USA Produced  
English Text

**Clarke Betriebs-und Wartungshandbuch**  
**Englisch zu Deutsch I&O Daten Übersetzer**

Made in USA  
German Text

**Basic Engine Description**

Engine Manufacturer  
 Ignition Type  
 Compression (Diesel)  
 Number of Cylinders  
 Bore and Stroke  
 Displacement  
 Compression Ratio  
 Valves per Cylinder - Intake  
 - Exhaust  
 Combustion System  
 Direct Injection  
 Engine Type  
 In-Line, 4 Stroke Cycle  
 Fuel Management Control  
 Electronic, High Pressure Common Rail  
 Firing Order (CW Rotation)  
 Aspiration  
 Turbocharged  
 Charge Air Cooling Type  
 Raw Water  
 Rotation , viewed from front of engine, Clockwise (CW)  
 Standard  
 Engine Crankcase Vent System  
 Closed or Open  
 Installation Drawing  
 Weight

**Power Rating**

Nameplate Power

**Cooling System**

Engine Coolant Heat  
 Engine Radiated Heat  
 Heat Exchanger Minimum Flow  
 Raw H<sub>2</sub>O  
 Heat Exchanger Maximum Cooling Raw Water  
 Inlet Pressure  
 Flow  
 Typical Engine H<sub>2</sub>O Operation Temp  
 Thermostat, Start to Open °C (°F)  
 Fully Opened  
 Engine Coolant Capacity  
 Coolant Pressure Cap  
 Maximum Engine Coolant Temperature  
 Minimum Engine Coolant Temperature  
 High Coolant Temp Alarm Switch

**Electric System – DC**

System Voltage (Nominal)  
 Battery Capacity for Ambients Above °  
 Voltage (Nominal)  
 Qty. per Battery Bank  
 SAE size per  
 Reserve Capacity – Minutes  
 Battery Cable Circuit\*, Max Resistance - ohm  
 Battery Cable Minimum Size  
 Circuit Length  
 Charging Alternator Maximum Output – Amp  
 Starter Cranking Amps, Rolling

**Grundlegende Motorbeschreibung**

Motorhersteller  
 Art der Zündung  
 Verdichtung (Diesel)  
 Anzahl der Zylinder  
 Zylinderbohrung und Hub  
 Verdichtungsverhältnis  
 Druck Verhältnis  
 Ventile pro Zylinder – Ansaugen  
 – Abgas  
 Verbrennungssystem  
 Direkteinspritzung  
 Motortyp  
 Reihenbauweise, Hubzyklus  
 Kraftstoffverwaltung  
 Elektronik, Hochdruck Common Rail  
 Zündfolge (Drehung im Uhrzeigersinn)  
 Ansaugung  
 Turbo  
 Ladeluftkühlung  
 Rohwasser  
 Drehung, frontansicht Motor, Rechtsdrehung  
 Standard  
 Belüftungssystem Kurbelwellengehäuse  
 Geschlossen oder Geöffnet  
 Installationszeichnung  
 Gewicht

**Nennleistung**

Typenschild Leistung

**Kühlsystem**

Motorkühlung  
 Vom Motor abgestrahlte Wärme  
 Mindestströmung Wärmetauscher  
 Rohwasser  
 Maximalkühlung Wärmetauscher H<sub>2</sub>O  
 Eingangsdruck  
 Strömung  
 Typische Wassertemperatur Motor  
 Thermostat Starten zum Öffnen C (F) degrees  
 Voll geöffnet

Motorkühlmittelmenge  
 Kühlmitteldruckdose  
 Kühlmittel Höchsttemperatur  
 Kühlmittel Mindesttemperatur  
 Kühlmitteltemperatur-Alarmschalter

**Elektrosystem – Gleichstrom**

Batteriekapazität für Ambient über\*\* 0 Degree  
 Umgebungsbedingungen  
 Spannung (Nennspannung)  
 Menge pro Batteriespeicher  
 SAE Größe pro  
 Reservekapazität – Minuten  
 Batteriekabelkreis\* - Maximaler Widerstand – Ohm  
 Mindestgröße Batteriekabel  
 Stromkreis\*länge  
 Max. Ausgang Lichtmaschine – Ampere  
 Ampere Anlasserkurbel, Rotierend

## English Text

(Continued)

*NOTE: This engine is intended for indoor installation or in a weatherproof enclosure*

*[1] Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow*

*[2] High Coolant Switch threshold varies with engine load*

*[3] Positive and Negative Cables Combined Length*

### Exhaust System

Exhaust Flow  
Exhaust Temperature  
Maximum Allowable Back Pressure  
Minimum Exhaust Pipe Dia.

### Fuel System

Fuel Consumption  
Fuel Return  
Fuel Supply  
Fuel Pressure  
Minimum Line Size – Supply  
Schedule 40 Steel Pipe  
Pipe Outer Diameter  
Maximum Line Size – Return  
Schedule 40 Steel Pipe  
Pipe Outer Diameter  
Maximum Allowable Fuel Pump Suction Lift  
With Clean Filter  
Maximum Allowable Fuel Head above Fuel Pump, Supply or Return  
Fuel Filter Micron Size

### Heater System

Engine Coolant Heater  
Wattage (Nominal)  
Voltage – AC, 1P  
Part Number

### Air System

Combustion Air Flow  
Air Cleaner  
Part Number  
Type  
Indoor service only, with shield  
Canister, single-stage  
Cleaning Method  
Washable - Disposable  
Air Intake Restriction Maximum Limit  
Dirty Air Cleaner  
Clean Air Cleaner  
Maximum Allowable Temperature (Air to Engine Inlet)

### Lubrication System

Oil Pressure – normal  
Low Oil Pressure Alarm Switch  
In Pan Oil Temperature  
Total Oil Capacity with Filter

### Lube Oil Heater

Wattage (Nominal)  
Voltage  
Part Number

### Performance

BMEP  
Piston Speed  
Mechanical Noise  
Power Curve

## German Text

(Fortsetzung)

HINWEIS: Diese Maschine ist für Installation im Raum oder in einem wettergeschützten Gehäuse bestimmt.

[1] Motorkühlmitteltemperatur ist abhängig von Rohwassertemperatur und Durchsatz.

[2] Grenzwert Kühlmitteltemperaturschalter ist von Motorlast abhängig.

[3] Positive und negative Kabel Gesamtlänge

### Abgassystem

Abgasstrom  
Abgastemperatur  
Maximal zulässiger Gegendruck  
Mindestauspuffrohrdurchmesser

### Kraftstoffsystem

Kraftstoffverbrauch  
Kraftstoffrückfluss  
Kraftstoff  
Kraftstoffdruck  
Mindestleitungsgröße – Zufuhr  
Anhang 40 Stahlrohr  
Außendurchmesser Leitung  
Maximalleitungsgröße – Rücklauf  
Anhang 40 Stahlrohr  
Außendurchmesser Leitung  
Max. zulässiger Ansaugdruck Kraftstoffpumpe  
mit sauberem Filter  
Maximal zulässiger Kraftstoffdruck über der Kraftstoffpumpe, Zufuhr oder Rücklauf  
Mikrongröße Kraftstofffilter

### Erhitzersystem

Motorkühlmittelheizung  
Wattleistung (Nennwert)  
Spannung – Wechselstrom, 1P  
Teilnummer

### Luftsystem

Verbrennungsluftdurchsatz  
Luftfilter  
Teilnummer  
Typ  
Nur Wartung in der Halle, mit abgeschirmtem Behälter, einstufig  
Reinigungsmethode  
Waschbar - Einweg

Maximalgrenze für Ansaugluftbegrenzung

Schmutziger Luftfilter  
Sauberer Luftfilter

Maximal zulässige Temperatur (Luft zum Motoreingang)

### Schmiersystem

Öldruck – normalen  
Öldruck-Alarmschalter  
Öltemperatur in der Wanne  
Gesamtölmenge mit Filter

### Schmierölerhitzer

Wattleistung (Nennwert)  
Spannung – Wechselstrom, 1P  
Teilnummer

### Leistung

BMEP  
Kolbendrehzahl  
Mechanische Geräusche  
Leistungskurve

**English Text**

(Continued)

[4] Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, on 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.)

[5] Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C).

[6] Low Oil Pressure Switch threshold varies with engine speed.

**German Text**

(Fortsetzung)

[4] Basierend auf Sollwerten. Rückstaudruck-Durchsatzanalyse muss durchgeführt werden, um max. zulässigen Rückstaudruck nicht zu überschreiten (Hinweis: Mindestdurchmesser Auspuffrohr basiert auf: 4,5 m Rohr, 90° Bogen und Druckabfall Schalldämpfer nicht größer als der halbe zulässige Rückstaudruck).

[5] PS a weichend, wenn Ansaugluft wärmer als 25 °C.

[6] Grenzwert Öldruckschalter ist von Motordrehzahl abhängig.

**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	5.2 (132) X 6.5 (165)
Displacement - in <sup>3</sup> (L)	824 (13.5)
Compression Ratio	16.0:1
Valves per cylinder	
Intake	2
Exhaust	2
Combustion System	Unit Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, Unit Injector
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water Cooled
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D626
Weight - lb (kg)	3315 (1500)

**Power Rating**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Nameplate Power - HP (kW)	510 (380)	525 (392)

**Cooling System - [C051433]**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Engine Coolant Heat - Btu/sec (kW)	189 (199)	194 (205)
Engine Radiated Heat - Btu/sec (kW)	86 (90.7)	89 (93.9)
Heat Exchanger Minimum Flow		
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	40 (151)	40 (151)
95°F (35°C) Raw H <sub>2</sub> O - gal/min (L/min)	60 (227)	60 (227)
Heat Exchanger Maximum Cooling Raw Water		
Inlet Pressure - psi (bar)	60 (4.1)	
Flow - gal/min (L/min)	80 (303)	
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>[1]</sup>	175 (79.4) - 190 (87.8)	
Thermostat		
Start to Open - °F (°C)	180 (82.2)	
Fully Opened - °F (°C)	198 (92.2)	
Engine Coolant Capacity - qt (L)	32.7 (30.9)	
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	15 (103)	
Maximum Engine Coolant Temperature - °F (°C)	221 (105)	
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)	
High Coolant Temp Alarm Switch - °F (°C) <sup>[2]</sup>	226 (108) - 232 (111)	

**Electric System - DC**

	<b><u>Standard</u></b>	
System Voltage (Nominal)	24	
Battery Capacity for Ambients Above 32°F (0°C)		
Voltage (Nominal)	12	[C07633]
Qty. Per Battery Bank	2	
SAE size per J537	8D	
CCA @ 0°F (-18°C)	1400	
Reserve Capacity - Minutes	430	
Battery Cable Circuit, Max Resistance - ohm	0.0012	
Battery Cable Minimum Size		
0-120 in. *	00	
121-160 in. <sup>[3]</sup>	000	
161-200 in. Circuit Length <sup>[3]</sup>	0000	
Charging Alternator Maximum Output - Amp,	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	300	[RE522852]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>High Coolant Switch threshold varies with engine load. <sup>3</sup>Positive and Negative Cables Combined Length.



**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Exhaust System**

	<u>1760</u>	<u>2100</u>
Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	2643 (74.8)	2764 (78.3)
Exhaust Temperature - °F (°C) -----	821 (438)	863 (462)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	40 (10)	40 (10)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[4]</sup> -----	8 (203)	8 (203)

**Fuel System**

	<u>1760</u>	<u>2100</u>
Fuel Consumption - gal/hr (L/hr) -----	23.5 (88.9)	26.4 (99.9)
Fuel Return - gal/hr (L/hr) -----	26.5 (100)	23.6 (89.3)
Fuel Supply - gal/hr (L/hr) -----	50 (189)	50 (189)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	70 (483) - 90 (621)	
Minimum Line Size - Supply - in. -----	.75 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	1.05 (26.7)	
Minimum Line Size - Return - in. -----	.50 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)	
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	40 (1)	
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	11.7 (3.6)	
Fuel Filter Micron Size -----	2 (Secondary)	

**Heater System**

	<u>Standard</u>	<u>Optional</u>
Engine Coolant Heater		
Wattage (Nominal) -----	2500	2500
Voltage - AC, 1 Phase -----	230 (+5%, -10%)	115 (+5%, -10%)
Part Number -----	[C122194]	[C122190]

**Air System**

	<u>1760</u>	<u>2100</u>	
Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	1108 (31.4)	1122.8 (31.8)	
Air Cleaner	<u>Standard</u>		<u>Optional</u>
Part Number -----	[C03595]		[C03330]
Type -----	Indoor Service Only, with Shield		Canister, Single-Stage
Cleaning method -----	Washable		Disposable
Air Intake Restriction Maximum Limit			
Dirty Air Cleaner - in H <sub>2</sub> O (kPa) -----	26 (6.5)		14 (3.5)
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	8 (2)		7 (1.7)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)		

**Lubrication System**

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	42 (290)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) <sup>[6]</sup> -----	35 (241) to 41 (283)
In Pan Oil Temperature - °F (°C) -----	217 (103)
Total Oil Capacity with Filter - qt (L) -----	44.7 (42.3)

**Lube Oil Heater**

	<u>Optional</u>
Wattage (Nominal) -----	150
Voltage -----	240V (+5%, -10%)
Part Number -----	C04533

**Performance**

	<u>1760</u>	<u>2100</u>
BMEP - lb/in <sup>2</sup> (kPa) -----	279 (1920)	240 (1650)
Piston Speed - ft/min (m/min) -----	1907 (581)	2275 (693)
Mechanical Noise - dB(A) @ 1m -----	C133785	
Power Curve -----	C132688	

<sup>4</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). <sup>6</sup>Low Oil Pressure Switch threshold varies w/engine speed. [ ] indicates component reference part number.

**INSTALLATION & OPERATION DATA (I&O Data)****USA Produced****Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	5.2 (132) X 6.5 (165)
Displacement - in <sup>3</sup> (L)	824 (13.5)
Compression Ratio	16.0:1
Valves per cylinder	
Intake	2
Exhaust	2
Combustion System	Unit Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, Unit Injector
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water Cooled
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D626
Weight - lb (kg)	3315 (1500)

**Power Rating****1760**

Nameplate Power - HP (kW)	617 (460)
---------------------------	-----------

**Cooling System - [C051433]****1760**

Engine Coolant Heat - Btu/sec (kW)	219 (231)
Engine Radiated Heat - Btu/sec (kW)	105 (111)
Heat Exchanger Minimum Flow	
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	40 (151)
95°F (35°C) Raw H <sub>2</sub> O - gal/min (L/min)	60 (227)
Heat Exchanger Maximum Cooling Raw Water	
Inlet Pressure - psi (bar)	60 (4.1)
Flow - gal/min (L/min)	80 (303)
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>[1]</sup>	175 (79.4) - 190 (87.8)
Thermostat	
Start to Open - °F (°C)	180 (82.2)
Fully Opened - °F (°C)	198 (92.2)
Engine Coolant Capacity - qt (L)	32.7 (30.9)
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	15 (103)
Maximum Engine Coolant Temperature - °F (°C)	221 (105)
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)
High Coolant Temp Alarm Switch - °F (°C) <sup>[2]</sup>	226 (108) - 232 (111)

**Electric System - DC****Standard**

System Voltage (Nominal)	24	
Battery Capacity for Ambients Above 32°F (0°C)		
Voltage (Nominal)	12	[C07633]
Qty. Per Battery Bank	2	
SAE size per J537	8D	
CCA @ 0°F (-18°C)	1400	
Reserve Capacity - Minutes	430	
Battery Cable Circuit, Max Resistance - ohm	0.0012	
Battery Cable Minimum Size		
0-120 in. *	00	
121-160 in. <sup>[3]</sup>	000	
161-200 in. Circuit Length <sup>[3]</sup>	0000	
Charging Alternator Maximum Output - Amp,	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	300	[RE522852]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>High Coolant Switch threshold varies with engine load. <sup>3</sup>Positive and Negative Cables Combined Length.

**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Exhaust System**

**1760**

Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	2823 (79.9)
Exhaust Temperature - °F (°C) -----	894 (479)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	40 (10)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[4]</sup> -----	8 (203)

**Fuel System**

**1760**

Fuel Consumption - gal/hr (L/hr) -----	30.5 (115)
Fuel Return - gal/hr (L/hr) -----	24.5 (92.7)
Fuel Supply - gal/hr (L/hr) -----	55 (208)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	70 (483) - 90 (621)
Minimum Line Size - Supply - in. -----	.75 Schedule 40 Steel Pipe
Pipe Outer Diameter - in (mm) -----	1.05 (26.7)
Minimum Line Size - Return - in. -----	.50 Schedule 40 Steel Pipe
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	40 (1)
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	11.7 (3.6)
Fuel Filter Micron Size -----	2 (Secondary)

**Heater System**

**Standard**

**Optional**

Engine Coolant Heater		
Wattage (Nominal) -----	2500	2500
Voltage - AC, 1 Phase -----	230 (+5%, -10%)	115 (+5%, -10%)
Part Number -----	[C122194]	[C122190]

**Air System**

**1760**

Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	1158 (32.8)
Air Cleaner	<b>Standard</b>
Part Number -----	[C03595]
Type -----	Indoor Service Only, with Shield
Cleaning method -----	Washable
Air Intake Restriction Maximum Limit	
Dirty Air Cleaner - in H <sub>2</sub> O (kPa) -----	26 (6.5)
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	8 (2)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)

**Optional**

[C03330]  
Canister,  
Single-Stage  
Disposable

14 (3.5)  
7 (1.7)

**Lubrication System**

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	42 (290)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) <sup>[6]</sup> -----	35 (241) to 41 (283)
In Pan Oil Temperature - °F (°C) -----	217 (103)
Total Oil Capacity with Filter - qt (L) -----	44.7 (42.3)

**Lube Oil Heater**

**Optional**

Wattage (Nominal) -----	150
Voltage -----	240V (+5%, -10%)
Part Number -----	C04533

**Performance**

**1760**

BMEP - lb/in <sup>2</sup> (kPa) -----	337 (2320)
Piston Speed - ft/min (m/min) -----	1907 (581)
Mechanical Noise - dB(A) @ 1m -----	c133786
Power Curve -----	C132611

<sup>4</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). <sup>6</sup>Low Oil Pressure Switch threshold varies w/engine speed. [ ] indicates component reference part number.

**INSTALLATION & OPERATION DATA (I&O Data)**  
**USA Produced**

**Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	5.2 (132) X 6.5 (165)
Displacement - in <sup>3</sup> (L)	824 (13.5)
Compression Ratio	16.0:1
Valves per cylinder	
Intake	2
Exhaust	2
Combustion System	Unit Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, Unit Injector
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water Cooled
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D626
Weight - lb (kg)	3315 (1500)

**Power Rating**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Nameplate Power - HP (kW)	460 (343)	488 (364)

**Cooling System - [C051433]**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Engine Coolant Heat - Btu/sec (kW)	181 (191)	180.7 (191)
Engine Radiated Heat - Btu/sec (kW)	78 (82.3)	83 (87.6)
Heat Exchanger Minimum Flow		
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	40 (151)	40 (151)
95°F (35°C) Raw H <sub>2</sub> O - gal/min (L/min)	60 (227)	60 (227)
Heat Exchanger Maximum Cooling Raw Water		
Inlet Pressure - psi (bar)	60 (4.1)	
Flow - gal/min (L/min)	80 (303)	
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>[1]</sup>	175 (79.4) - 190 (87.8)	
Thermostat		
Start to Open - °F (°C)	180 (82.2)	
Fully Opened - °F (°C)	198 (92.2)	
Engine Coolant Capacity - qt (L)	32.7 (30.9)	
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	15 (103)	
Maximum Engine Coolant Temperature - °F (°C)	221 (105)	
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)	
High Coolant Temp Alarm Switch - °F (°C) <sup>[2]</sup>	226 (108) - 232 (111)	

**Electric System - DC**

	<b><u>Standard</u></b>	
System Voltage (Nominal)	24	
Battery Capacity for Ambients Above 32°F (0°C)		
Voltage (Nominal)	12	[C07633]
Qty. Per Battery Bank	2	
SAE size per J537	8D	
CCA @ 0°F (-18°C)	1400	
Reserve Capacity - Minutes	430	
Battery Cable Circuit, Max Resistance - ohm	0.0012	
Battery Cable Minimum Size		
0-120 in. *	00	
121-160 in. <sup>[3]</sup>	000	
161-200 in. Circuit Length <sup>[3]</sup>	0000	
Charging Alternator Maximum Output - Amp,	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	300	[RE522852]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>High Coolant Switch threshold varies with engine load. <sup>3</sup>Positive and Negative Cables Combined Length.

**INSTALLATION & OPERATION DATA (I&O Data)**  
**USA Produced**

**Exhaust System**

	<u>1760</u>	<u>2100</u>
Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	2519 (71.3)	2518 (71.3)
Exhaust Temperature - °F (°C) -----	787 (419)	829 (443)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	40 (10)	40 (10)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[4]</sup> -----	8 (203)	8 (203)

**Fuel System**

	<u>1760</u>	<u>2100</u>
Fuel Consumption - gal/hr (L/hr) -----	20.3 (76.8)	24.3 (92)
Fuel Return - gal/hr (L/hr) -----	27.7 (105)	23.7 (89.7)
Fuel Supply - gal/hr (L/hr) -----	48 (182)	48 (182)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	70 (483) - 90 (621)	
Minimum Line Size - Supply - in. -----	.75 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	1.05 (26.7)	
Minimum Line Size - Return - in. -----	.50 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)	
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	40 (1)	
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	11.7 (3.6)	
Fuel Filter Micron Size -----	2 (Secondary)	

**Heater System**

	<u>Standard</u>	<u>Optional</u>
Engine Coolant Heater		
Wattage (Nominal) -----	2500	2500
Voltage - AC, 1 Phase -----	230 (+5%, -10%)	115 (+5%, -10%)
Part Number -----	[C122194]	[C122190]

**Air System**

	<u>1760</u>	<u>2100</u>	<u>Optional</u>
Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	1085 (30.7)	1095 (31)	
Air Cleaner	<u>Standard</u>		<u>Optional</u>
Part Number -----	[C03595]		[C03330]
Type -----	Indoor Service Only, with Shield		Canister, Single-Stage
Cleaning method -----	Washable		Disposable
Air Intake Restriction Maximum Limit			
Dirty Air Cleaner - in H <sub>2</sub> O (kPa) -----	26 (6.5)		14 (3.5)
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	8 (2)		7 (1.7)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)		

**Lubrication System**

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	42 (290)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) <sup>[6]</sup> -----	35 (241) to 41 (283)
In Pan Oil Temperature - °F (°C) -----	217 (103)
Total Oil Capacity with Filter - qt (L) -----	44.7 (42.3)

**Lube Oil Heater**

	<u>Optional</u>
Wattage (Nominal) -----	150
Voltage -----	240V (+5%, -10%)
Part Number -----	C04533

**Performance**

	<u>1760</u>	<u>2100</u>
BMEP - lb/in <sup>2</sup> (kPa) -----	251 (1730)	223 (1540)
Piston Speed - ft/min (m/min) -----	1907 (581)	2275 (693)
Mechanical Noise - dB(A) @ 1m -----	C133787	
Power Curve -----	C132687	

<sup>4</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). <sup>6</sup>Low Oil Pressure Switch threshold varies w/engine speed. [ ] indicates component reference part number.

**INSTALLATION & OPERATION DATA (I&O Data)**  
**USA Produced**

**Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	5.2 (132) X 6.5 (165)
Displacement - in <sup>3</sup> (L)	824 (13.5)
Compression Ratio	16.0:1
Valves per cylinder	
Intake	2
Exhaust	2
Combustion System	Unit Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, Unit Injector
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water Cooled
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D626
Weight - lb (kg)	3315 (1500)

**Power Rating**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Nameplate Power - HP (kW)	517 (385.5)	526 (392)

**Cooling System - [C051433]**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Engine Coolant Heat - Btu/sec (kW)	191 (202)	195 (206)
Engine Radiated Heat - Btu/sec (kW)	88 (92.8)	89 (93.9)
Heat Exchanger Minimum Flow		
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	40 (151)	40 (151)
95°F (35°C) Raw H <sub>2</sub> O - gal/min (L/min)	60 (227)	60 (227)
Heat Exchanger Maximum Cooling Raw Water		
Inlet Pressure - psi (bar)	60 (4.1)	
Flow - gal/min (L/min)	80 (303)	
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>[1]</sup>	175 (79.4) - 190 (87.8)	
Thermostat		
Start to Open - °F (°C)	180 (82.2)	
Fully Opened - °F (°C)	198 (92.2)	
Engine Coolant Capacity - qt (L)	32.7 (30.9)	
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	15 (103)	
Maximum Engine Coolant Temperature - °F (°C)	221 (105)	
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)	
High Coolant Temp Alarm Switch - °F (°C) <sup>[2]</sup>	226 (108) - 232 (111)	

**Electric System - DC**

	<b><u>Standard</u></b>	
System Voltage (Nominal)	24	
Battery Capacity for Ambients Above 32°F (0°C)		
Voltage (Nominal)	12	[C07633]
Qty. Per Battery Bank	2	
SAE size per J537	8D	
CCA @ 0°F (-18°C)	1400	
Reserve Capacity - Minutes	430	
Battery Cable Circuit, Max Resistance - ohm	0.0012	
Battery Cable Minimum Size		
0-120 in. *	00	
121-160 in. <sup>[3]</sup>	000	
161-200 in. Circuit Length <sup>[3]</sup>	0000	
Charging Alternator Maximum Output - Amp,	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	300	[RE522852]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>High Coolant Switch threshold varies with engine load. <sup>3</sup>Positive and Negative Cables Combined Length.

**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Exhaust System**

	<u>1760</u>	<u>2100</u>
Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	2660 (75.3)	3003 (85)
Exhaust Temperature - °F (°C) -----	826 (441)	975 (524)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	40 (10)	40 (10)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[4]</sup> -----	8 (203)	8 (203)

**Fuel System**

	<u>1760</u>	<u>2100</u>
Fuel Consumption - gal/hr (L/hr) -----	23.9 (90.5)	26.4 (99.9)
Fuel Return - gal/hr (L/hr) -----	26.1 (98.8)	23.6 (89.3)
Fuel Supply - gal/hr (L/hr) -----	50 (189)	50 (189)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	70 (483) - 90 (621)	
Minimum Line Size - Supply - in. -----	.75 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	1.05 (26.7)	
Minimum Line Size - Return - in. -----	.50 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)	
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	40 (1)	
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	11.7 (3.6)	
Fuel Filter Micron Size -----	2 (Secondary)	

**Heater System**

	<u>Standard</u>	<u>Optional</u>
Engine Coolant Heater		
Wattage (Nominal) -----	2500	2500
Voltage - AC, 1 Phase -----	230 (+5%, -10%)	115 (+5%, -10%)
Part Number -----	[C122194]	[C122190]

**Air System**

	<u>1760</u>	<u>2100</u>
Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	1111.2 (31.5)	1123.5 (31.8)
Air Cleaner	<u>Standard</u>	<u>Optional</u>
Part Number -----	[C03595]	[C03330]
Type -----	Indoor Service Only, with Shield	Canister, Single-Stage
Cleaning method -----	Washable	Disposable
Air Intake Restriction Maximum Limit		
Dirty Air Cleaner - in H <sub>2</sub> O (kPa) -----	26 (6.5)	14 (3.5)
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	8 (2)	7 (1.7)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)	

**Lubrication System**

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	42 (290)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) <sup>[6]</sup> -----	35 (241) to 41 (283)
In Pan Oil Temperature - °F (°C) -----	217 (103)
Total Oil Capacity with Filter - qt (L) -----	44.7 (42.3)

**Lube Oil Heater**

	<u>Optional</u>
Wattage (Nominal) -----	150
Voltage -----	240V (+5%, -10%)
Part Number -----	C04533

**Performance**

	<u>1760</u>	<u>2100</u>
BMEP - lb/in <sup>2</sup> (kPa) -----	282 (1940)	241 (1660)
Piston Speed - ft/min (m/min) -----	1907 (581)	2275 (693)
Mechanical Noise - dB(A) @ 1m -----	C133788	
Power Curve -----	C132689	

<sup>4</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). <sup>6</sup>Low Oil Pressure Switch threshold varies w/engine speed. [ ] indicates component reference part number.

**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	5.2 (132) X 6.5 (165)
Displacement - in <sup>3</sup> (L)	824 (13.5)
Compression Ratio	16.0:1
Valves per cylinder	
Intake	2
Exhaust	2
Combustion System	Unit Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, Unit Injector
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water Cooled
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D626
Weight - lb (kg)	3315 (1500)

**Power Rating**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Nameplate Power - HP (kW)	542 (404)	575 (429)

**Cooling System - [C051433]**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Engine Coolant Heat - Btu/sec (kW)	200 (211)	212 (224)
Engine Radiated Heat - Btu/sec (kW)	92 (97.1)	98 (103)
Heat Exchanger Minimum Flow		
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	40 (151)	40 (151)
95°F (35°C) Raw H <sub>2</sub> O - gal/min (L/min)	60 (227)	60 (227)
Heat Exchanger Maximum Cooling Raw Water		
Inlet Pressure - psi (bar)	60 (4.1)	
Flow - gal/min (L/min)	80 (303)	
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>[1]</sup>	175 (79.4) - 190 (87.8)	
Thermostat		
Start to Open - °F (°C)	180 (82.2)	
Fully Opened - °F (°C)	198 (92.2)	
Engine Coolant Capacity - qt (L)	32.7 (30.9)	
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	15 (103)	
Maximum Engine Coolant Temperature - °F (°C)	221 (105)	
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)	
High Coolant Temp Alarm Switch - °F (°C) <sup>[2]</sup>	226 (108) - 232 (111)	

**Electric System - DC**

	<b><u>Standard</u></b>	
System Voltage (Nominal)	24	
Battery Capacity for Ambients Above 32°F (0°C)		
Voltage (Nominal)	12	[C07633]
Qty. Per Battery Bank	2	
SAE size per J537	8D	
CCA @ 0°F (-18°C)	1400	
Reserve Capacity - Minutes	430	
Battery Cable Circuit, Max Resistance - ohm	0.0012	
Battery Cable Minimum Size		
0-120 in. *	00	
121-160 in. <sup>[3]</sup>	000	
161-200 in. Circuit Length <sup>[3]</sup>	0000	
Charging Alternator Maximum Output - Amp,	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	300	[RE522852]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>High Coolant Switch threshold varies with engine load. <sup>3</sup>Positive and Negative Cables Combined Length.



**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Exhaust System**

	<u>1760</u>	<u>2100</u>
Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	2725 (77.2)	2955 (83.7)
Exhaust Temperature - °F (°C) -----	843 (451)	908 (487)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	40 (10)	40 (10)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[4]</sup> -----	8 (203)	8 (203)

**Fuel System**

	<u>1760</u>	<u>2100</u>
Fuel Consumption - gal/hr (L/hr) -----	25.6 (96.9)	29.2 (111)
Fuel Return - gal/hr (L/hr) -----	29.4 (111)	25.8 (97.7)
Fuel Supply - gal/hr (L/hr) -----	55 (208)	55 (208)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	70 (483) - 90 (621)	
Minimum Line Size - Supply - in. -----	.75 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	1.05 (26.7)	
Minimum Line Size - Return - in. -----	.50 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)	
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	40 (1)	
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	11.7 (3.6)	
Fuel Filter Micron Size -----	2 (Secondary)	

**Heater System**

	<u>Standard</u>	<u>Optional</u>
Engine Coolant Heater		
Wattage (Nominal) -----	2500	2500
Voltage - AC, 1 Phase -----	230 (+5%, -10%)	115 (+5%, -10%)
Part Number -----	[C122194]	[C122190]

**Air System**

	<u>1760</u>	<u>2100</u>	
Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	1122.9 (31.8)	1160.3 (32.9)	
Air Cleaner	<u>Standard</u>		<u>Optional</u>
Part Number -----	[C03595]		[C03330]
Type -----	Indoor Service Only, with Shield		Canister, Single-Stage
Cleaning method -----	Washable		Disposable
Air Intake Restriction Maximum Limit			
Dirty Air Cleaner - in H <sub>2</sub> O (kPa) -----	26 (6.5)		14 (3.5)
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	8 (2)		7 (1.7)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)		

**Lubrication System**

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	42 (290)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) <sup>[6]</sup> -----	35 (241) to 41 (283)
In Pan Oil Temperature - °F (°C) -----	217 (103)
Total Oil Capacity with Filter - qt (L) -----	44.7 (42.3)

**Lube Oil Heater**

	<u>Optional</u>
Wattage (Nominal) -----	150
Voltage -----	240V (+5%, -10%)
Part Number -----	C04533

**Performance**

	<u>1760</u>	<u>2100</u>
BMEP - lb/in <sup>2</sup> (kPa) -----	296 (2040)	263 (1810)
Piston Speed - ft/min (m/min) -----	1907 (581)	2275 (693)
Mechanical Noise - dB(A) @ 1m -----	C133789	
Power Curve -----	C132690	

<sup>4</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). <sup>6</sup>Low Oil Pressure Switch threshold varies w/engine speed. [ ] indicates component reference part number.

**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	5.2 (132) X 6.5 (165)
Displacement - in <sup>3</sup> (L)	824 (13.5)
Compression Ratio	16.0:1
Valves per cylinder	
Intake	2
Exhaust	2
Combustion System	Unit Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, Unit Injector
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water Cooled
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D626
Weight - lb (kg)	3315 (1500)

**Power Rating**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Nameplate Power - HP (kW)	575 (429)	600 (447)

**Cooling System - [C051433]**

	<b><u>1760</u></b>	<b><u>2100</u></b>
Engine Coolant Heat - Btu/sec (kW)	212 (224)	223 (235)
Engine Radiated Heat - Btu/sec (kW)	98 (103)	102 (108)
Heat Exchanger Minimum Flow		
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	40 (151)	40 (151)
95°F (35°C) Raw H <sub>2</sub> O - gal/min (L/min)	60 (227)	60 (227)
Heat Exchanger Maximum Cooling Raw Water		
Inlet Pressure - psi (bar)	60 (4.1)	
Flow - gal/min (L/min)	80 (303)	
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>[1]</sup>	175 (79.4) - 190 (87.8)	
Thermostat		
Start to Open - °F (°C)	180 (82.2)	
Fully Opened - °F (°C)	198 (92.2)	
Engine Coolant Capacity - qt (L)	32.7 (30.9)	
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	15 (103)	
Maximum Engine Coolant Temperature - °F (°C)	221 (105)	
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)	
High Coolant Temp Alarm Switch - °F (°C) <sup>[2]</sup>	226 (108) - 232 (111)	

**Electric System - DC**

	<b><u>Standard</u></b>	
System Voltage (Nominal)	24	
Battery Capacity for Ambients Above 32°F (0°C)		
Voltage (Nominal)	12	[C07633]
Qty. Per Battery Bank	2	
SAE size per J537	8D	
CCA @ 0°F (-18°C)	1400	
Reserve Capacity - Minutes	430	
Battery Cable Circuit, Max Resistance - ohm	0.0012	
Battery Cable Minimum Size		
0-120 in. *	00	
121-160 in. <sup>[3]</sup>	000	
161-200 in. Circuit Length <sup>[3]</sup>	0000	
Charging Alternator Maximum Output - Amp,	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	300	[RE522852]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>High Coolant Switch threshold varies with engine load. <sup>3</sup>Positive and Negative Cables Combined Length.

**INSTALLATION & OPERATION DATA (I&O Data)**  
**USA Produced**

**Exhaust System**

	<u>1760</u>	<u>2100</u>
Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	2809 (79.5)	2947 (83.4)
Exhaust Temperature - °F (°C) -----	865 (463)	930 (499)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	40 (10)	40 (10)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[4]</sup> -----	8 (203)	8 (203)

**Fuel System**

	<u>1760</u>	<u>2100</u>
Fuel Consumption - gal/hr (L/hr) -----	27.7 (105)	30.6 (116)
Fuel Return - gal/hr (L/hr) -----	27.3 (103)	24.4 (92.4)
Fuel Supply - gal/hr (L/hr) -----	55 (208)	55 (208)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	70 (483) - 90 (621)	
Minimum Line Size - Supply - in. -----	.75 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	1.05 (26.7)	
Minimum Line Size - Return - in. -----	.50 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)	
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	40 (1)	
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	11.7 (3.6)	
Fuel Filter Micron Size -----	2 (Secondary)	

**Heater System**

	<u>Standard</u>	<u>Optional</u>
Engine Coolant Heater		
Wattage (Nominal) -----	2500	2500
Voltage - AC, 1 Phase -----	230 (+5%, -10%)	115 (+5%, -10%)
Part Number -----	[C122194]	[C122190]

**Air System**

	<u>1760</u>	<u>2100</u>
Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	1138.4 (32.2)	1179 (33.4)
Air Cleaner	<u>Standard</u>	<u>Optional</u>
Part Number -----	[C03595]	[C03330]
Type -----	Indoor Service Only, with Shield	Canister, Single-Stage
Cleaning method -----	Washable	Disposable
Air Intake Restriction Maximum Limit		
Dirty Air Cleaner - in H <sub>2</sub> O (kPa) -----	26 (6.5)	14 (3.5)
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	8 (2)	7 (1.7)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)	

**Lubrication System**

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	42 (290)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) <sup>[6]</sup> -----	35 (241) to 41 (283)
In Pan Oil Temperature - °F (°C) -----	217 (103)
Total Oil Capacity with Filter - qt (L) -----	44.7 (42.3)

**Lube Oil Heater**

	<u>Optional</u>
Wattage (Nominal) -----	150
Voltage -----	240V (+5%, -10%)
Part Number -----	C04533

**Performance**

	<u>1760</u>	<u>2100</u>
BMEP - lb/in <sup>2</sup> (kPa) -----	314 (2160)	275 (1900)
Piston Speed - ft/min (m/min) -----	1907 (581)	2275 (693)
Mechanical Noise - dB(A) @ 1m -----	C133790	
Power Curve -----	C132691	

<sup>4</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). <sup>6</sup>Low Oil Pressure Switch threshold varies w/engine speed. [ ] indicates component reference part number.

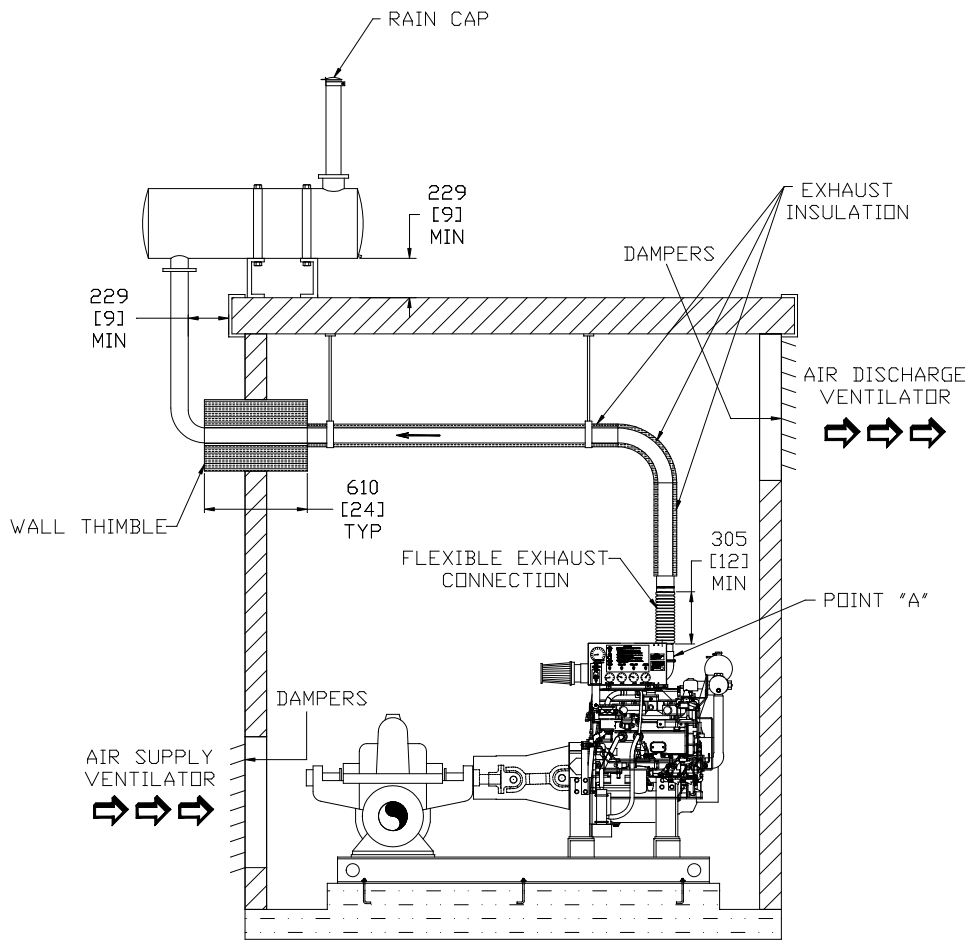
REV	DESCRIPTION	ECN#	DWN	APVD	DATE
A	ISSUED ENGINEERING DRAWING	494	SK	KRW	31AUG04
B	ADDED SUPPLY & DISCHARGE VENTILATORS	494	MAL	KRW	25OCT04
C	CORRECTED DWG GEOMETRY AND ADDED PAD	494	JJV	KRW	15MAY06

**INSTALLATION GUIDELINES:**

1. REFER TO NFPA-20 2003, SECTION 11.5 FOR ADDITIONAL INFORMATION. NOTE, OTHER PIPING SYSTEMS ARE POSSIBLE. SCHEMATIC SHOWN IS FOR EGRESS THRU WALL, AND SIDE IN, SIDE OUT SILENCER.
2. THE EXHAUST PIPING SYSTEM AND SILENCER SHALL BE SUITABLE FOR THE USE INTENDED, AND THE EXHAUST BACK PRESSURE SHALL NOT EXCEED THE ENGINE MANUFACTURER'S RECOMENDATIONS (SEE WARNING BELOW).
3. THE EXHAUST PIPE SHALL NOT BE ANY SMALLER IN DIAMETER THAN THE ENGINE EXHAUST OUTLET.
4. THE EXHAUST PIPE SHALL BE COVERED WITH HIGH-TEMPERATURE INSULATION OR OTHERWISE GUARDED TO PROTECT PERSONNEL FROM INJURY.
5. THE SYSTEM MUST BE SUPPORTED SUCH THAT THERE IS NO WEIGHT ON THE FLEXIBLE EXHAUST CONNECTION.
6. THE EXHAUST PIPE SHALL BE POSITIONED IN SUCH A WAY AS TO PREVENT EXHAUST GASES FROM RE-ENTERING THE PUMP ROOM.
7. EXHAUST PIPE AND THE POINT OF EGRESS FROM THE PUMP ROOM SHALL BE CONSTRUCTED OR INSULATED SO THAT IT DOES NOT CAUSE A FIRE IGNITION RISK TO THE STRUCTURE.
8. EXHAUST SYSTEM SHALL TERMINATE OUTSIDE THE STRUCTURE AT A POINT WHERE HOT GASES, SPARKS, OR PRODUCTS OF COMBUSTION WILL DISCHARGE TO A SAFE LOCATION.
9. EXHAUST SYSTEM TERMINATIONS SHALL NOT BE DIRECTED TOWARDS COMBUSTIBLE MATERIAL OR STRUCTURES, OR INTO ATMOSPHERES CONTAINING FLAMMABLE GASES, FLAMMABLE VAPORS, OR COMBUSTIBLE DUST.
10. PROPERLY SIZED LOUVERS FOR COMBUSTION AIR AND FOR ROOM COOLING AND VENTILATION SHALL BE PROVIDED. THE TOTAL AIR SUPPLY PATH TO THE PUMP ROOM SHALL NOT RESTRICT THE FLOW OF AIR MORE THAN 5.1mm (.2in) WATER COLUMN. THE TOTAL AIR DISCHARGE PATH FROM THE PUMP ROOM SHALL NOT RESTRICT THE FLOW OF AIR MORE THAN 5.1mm (.2in) WATER COLUMN.

**WARNING:**

THE BACK PRESSURE TO THE ENGINE EXHAUST CONSIDERABLY INFLUENCES THE POWER OF THE ENGINE AND IT'S THERMAL LOADINGS. EXCESSIVE BACK PRESSURE MEASURED AT THE ENGINE EXHAUST OUTLET CONNECTION (POINT "A") DECREASES POWER, INCREASES THE TEMPERATURE OF THE EXHAUST GAS, PRODUCES SMOKE, INCREASES FUEL CONSUMPTION, SULPHURISES THE INTERNAL COOLING WATER (WITH SUBSEQUENT DAMAGE TO THE LUBRICANTS) AND PRODUCES SERIOUS CONSEQUENCES FOR OTHER ENGINE ELEMENTS (i.e. TURBOCHARGER, etc.).



<small>THIS DRAWING AND THE INFORMATION HEREIN ARE THE PROPERTY OF CLARKE AND MAY BE USED BY OTHERS ONLY AS AUTHORIZED BY CLARKE. UNPUBLISHED—ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS.</small>	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO <b>CONTROLLED DRAWING</b>	 <b>Fire Protection Products, Inc.</b>
	DRWN: S.KORENBLIT DATE: 31AUG04 ENGR: KRWAULIGMAN MATERIAL:	
<small>UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:</small> DECIMAL .15 .10 .05 .03 .02 FRACTIONAL 1/32 ANGULAR 1/2 MACHINED SURFACE TEXTURE 3.2	PART NO: C06918 SIMILAR TO:	PART NO: C06918 USED ON/LAYOUT PART NO: UNITS: MM [INCH]
REVISIONS:		PAGE 1 OF 1

Typical Exhaust Piping Detail per NFPA-20 2003 English to German Translator	Typgemäße Auspuffrohr- Installationsanleitung nach NFPA-20 2003 Englisch-Deutsch Übersetzung
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**English Text Deu**

**tscher Text**

INSTALLATION GUIDELINES:

INSTALLATIONS-ANWEISUNG:

- |  |  |
|--|--|
| <ol style="list-style-type: none"> <li>1. REFER TO NFPA-20 2003, SECTION 11.5 FOR ADDITIONAL INFORMATION. NOTE, OTHER PIPING SYSTEMS ARE POSSIBLE, SCHEMATIC SHOWN IS FOR EGRESS THRU WALL, AND SIDE IN SIDE OUT SILENCER.</li> <li>2. THE EXHAUST PIPING SYSTEM AND SILENCER SHALL BE SUITABLE FOR THE USE INTENDED, AND THE EXHAUST BACK PRESSURE SHALL NOT EXCEED THE ENGINE MANUFACTURER'S RECOMMENDATION (SEE WARNING BELOW).</li> <li>3. THE EXHAUST PIPE SHALL NOT BE ANY SMALLER IN DIAMETER THAN THE ENGINE EXHAUST OUTLET.</li> <li>4. THE EXHAUST PIPE SHALL BE COVERED WITH HIGH-TEMPERATURE INSULATION OR OTHERWISE GUARDED TO PROTECT PERSONNEL FROM INJURY.</li> <li>5. THE SYSTEM MUST BE SUPPORTED SUCH THAT THERE IS NO WEIGHT ON THE FLEXIBLE EXHAUST CONNECTION.</li> <li>6. THE EXHAUST PIPE SHALL BE POSITIONED IN SUCH A WAY AS TO PREVENT EXHAUST GASES FROM RE-ENTERING THE PUMP ROOM.</li> <li>7. EXHAUST PIPE AND THE POINT OF EGRESS FROM THE PUMP ROOM SHALL BE CONSTRUCTED OR INSULATED SO THAT IT DOES NOT CAUSE A FIRE IGNITION RISK TO THE STRUCTURE.</li> <li>8. EXHAUST SYSTEM SHALL TERMINATE OUTSIDE THE STRUCTURE AT A POINT WHERE HOT GASES, SPARKS, OR PRODUCTS OF COMBUSTION WILL DISCHARGE TO A SAFE LOCATION.</li> <li>9. EXHAUST SYSTEM TERMINATIONS SHALL NOT BE DIRECTED TOWARDS COMBUSTIBLE MATERIAL OR STRUCTURERS, OR INTO ATMOSPHERES CONTAINING FLAMMABLE GASES, FLAMMABLE VAPORS, OR COMUSTIBLE DUST.</li> <li>10. PROPERLY SIZED LOUVERS FOR COMBUSTION AIR AND FOR ROOM COOLING AND VENTILATION SHALL BE PROVIDED. THE TOTAL AIR SUPPLY</li> </ol> | <ol style="list-style-type: none"> <li>1. SIEHE NFPA-20 2003, SECTION 11.5 FÜR WEITERE INFORMATIONEN. HINWEIS: ANDERE AUSPUFFANLAGEN SIND ZULÄSSIG, SCHAUTAFEL ZEIGT DEN AUSGANG DURCH DIE WAND UND DEN SCHALLDÄMPFER-ANSCHLUSS.</li> <li>2. DIE AUSPUFFANLAGE UND DER SCHALLDÄMPFER MÜSSEN DEM VERWENDUNGSZWECK ENTSPRECHEN UND DER AUSPUFFGEGENDRUCK DARF DIE VORGABEN DES MOTOR-HERSTELLERS NICHT ÜBERSCHREITEN (SIEHE WARNHINWEIS UNTEN).</li> <li>3. DAS AUSPUFFROHR DARF KEINEN KLEINEREN DURCHMESSER ALS DER ABGASAUSGANG DES MOTORS HABEN.</li> <li>4. DAS AUSPUFFROHR MUSS MIT EINER HITZEBESTÄNDIGEN ISOLIERUNG UMGEBEN ODER ANDERWEITIG GESCHÜTZT SEIN, UM VERLETZUNGEN DES PERSONALS ZU VERMEIDEN.</li> <li>5. DIE ANLAGE MUSS SO ANGEBRACHT SEIN, DASS KEIN GEWICHT DIE BEWEGLICHE AUSPUFF-VERBINDUNG BELASTET.</li> <li>6. DAS AUSPUFFROHR MUSS SO POSITIONIERT WERDEN, DASS ABGASE NICHT IN DEN PUMPENRAUM ZURÜCKSTRÖMEN KÖNNEN.</li> <li>7. AUSPUFFROHR UND PUMPENRAUM-AUSGANGS-ÖFFNUNG MÜSSEN SO KONSTRUIERT UND ISOLIERT SEIN, DASS KEINE ENTZÜNDUNGSGEFAHR FÜR DIE ANLAGE BESTEHT.</li> <li>8. DIE AUSPUFFANLAGE MUSS AUSSERHALB DER EINRICHTUNG AN EINEM PUNKT ENDEN, AN DEM HEISSE ABGASE, FUNKEN ODER VERBREN- NUNGRÜCKSTÄNDE KEINE GEFAHR MEHR DARSTELLEN:</li> <li>9. DAS ENDSTÜCK DER AUSPUFFANLAGE DARF NICHT AUF BRENNBARE MATERIALIEN ODER GEGENSTÄNDE GERICHTET SEIN ODER SICH NICHT IN DER NÄHE BRENNBARER GASE, DÄMPFE ODER STÄUBE BEFINDEN.</li> <li>10. ANGEMESSENE LÜFTUNGSSCHLITZE FÜR VERBRENNUNGSLUFT,</li> </ol> |
|--|--|

PATH TO THE PUMP ROOM SHALL NOT RESTRICT THE FLOW OF AIR MORE THAN 5.1mm (.21 in) WATER COLUMN. THE TOTAL AIR DISCHARGE PATH FROM THE PUMP ROOM SHALL NOT RESTRICT THE FLOW OF AIR MORE THAN 5.1 mm (.21 in) WATER COLUMN.

RAUMKÜHLUNG UND VENTILATION MÜSSEN VORHANDEN SEIN. DER GESAMTE LUFTZUFÜHRUNGSWEG ZUM PUMPENRAUM DARF DEN LUFTSTROM NICHT MEHR ALS 5,1 mm WASSERSÄULE DROSSELN. DER GESAMTE ABLUFTWEG AUS DEM PUMPENRAUM DARF DEN LUFTSTROM NICHT MEHR ALS 5,1 mm WASSERSÄULE DROSSELN.

**WARNING:**

THE BACK PRESSURE TO THE ENGINE EXHAUST CONSIDERABLY INFLUENCES THE POWER OF THE ENGINE AND IT'S THERMAL LOADINGS. EXCESSIVE BACK PRESSURE MEASURED AT THE ENGINE EXHAUST OUTLET CONNECTION (POINT "A") DECREASES POWER, INCREASES THE TEMPERATURE OF THE EXHAUST GAS, PRODUCES SMOKE, INCREASES FUEL CONSUMPTION, SULPHURISES THE INTERANL COOLING WATER (WITH SUBSEQUENT DAMAGE TO THE LUBRICANTS) AND PRODUCES SERIOUS CONCEQUENCES FOR OTHER ENGINE ELEMENTS (i.e. TURBOCHARGER, etc).

**ACHTUNG:**

DER RÜCKDRUCK AN DER MOTOR-ABGASÖFFNUNG BEEINFLUSST DIE LEISTUNG UND DIE WÄRMEBELASTUNG DES MOTORS BETRÄCHTLICH. ZU STARKER RÜCKDRUCK , GEMESSEN AN DER MOTOR-ABGASÖFFNUNG (PUNKT „A“), VERMINDERT DIE LEISTUNG, ERHÖHT DIE TEMPERATUR DER ABGASE, PRODUZIERT RAUCH, ERHÖHT DEN KRAFTSTOFF-VERBRAUCH, VERSCHWEFELT DAS INTERNE KÜHLWASSER (MIT FOLGESCHÄDEN FÜR SCHMIERSTOFFE) UND KANN ERNSTHAFTE SCHÄDEN AN ANDEREN MOTORTEILEN (z. B. TURBOLADER, usw) ANRICHTEN.

RAIN CAP  
DAMPERS  
EXHAUST INSULATION  
AIR DISCHARGE VENTILATOR  
POINT "A"  
WALL THIMBLE  
FLEXIBLE EXHAUST CONNECTION  
  
AIR SUPPLY VENTILATOR

REGENABDECKUNG  
DROSSELKLAPPEN  
AUSPUFF-ISOLIERUNG  
LUFT-AUSSTOSSVENTILATOR  
PUNKT "A"  
WAND-DICHTUNG  
BEWEGLICHE AUSPUFF-  
VERBINDUNG  
LUFTZUFUHR-VENTILATOR

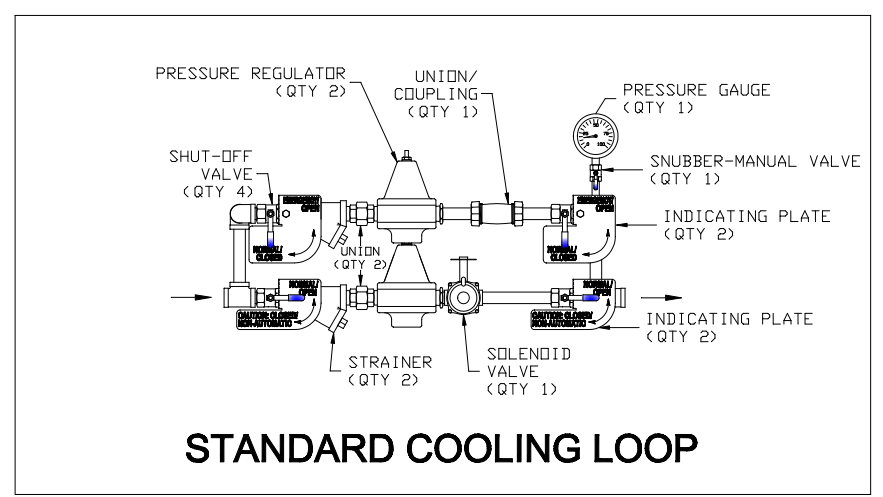
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2

1

REV	DESCRIPTION	ECN#	DWN	APVD	DATE
A	ISSUED ENGINEERING DRAWING	N/A	MAL	KRW	14AUG03
B	ADDED VALVE INDICATOR OPEN/CLOSED TO LOOP	540	JJW	KRW	04APR06



D

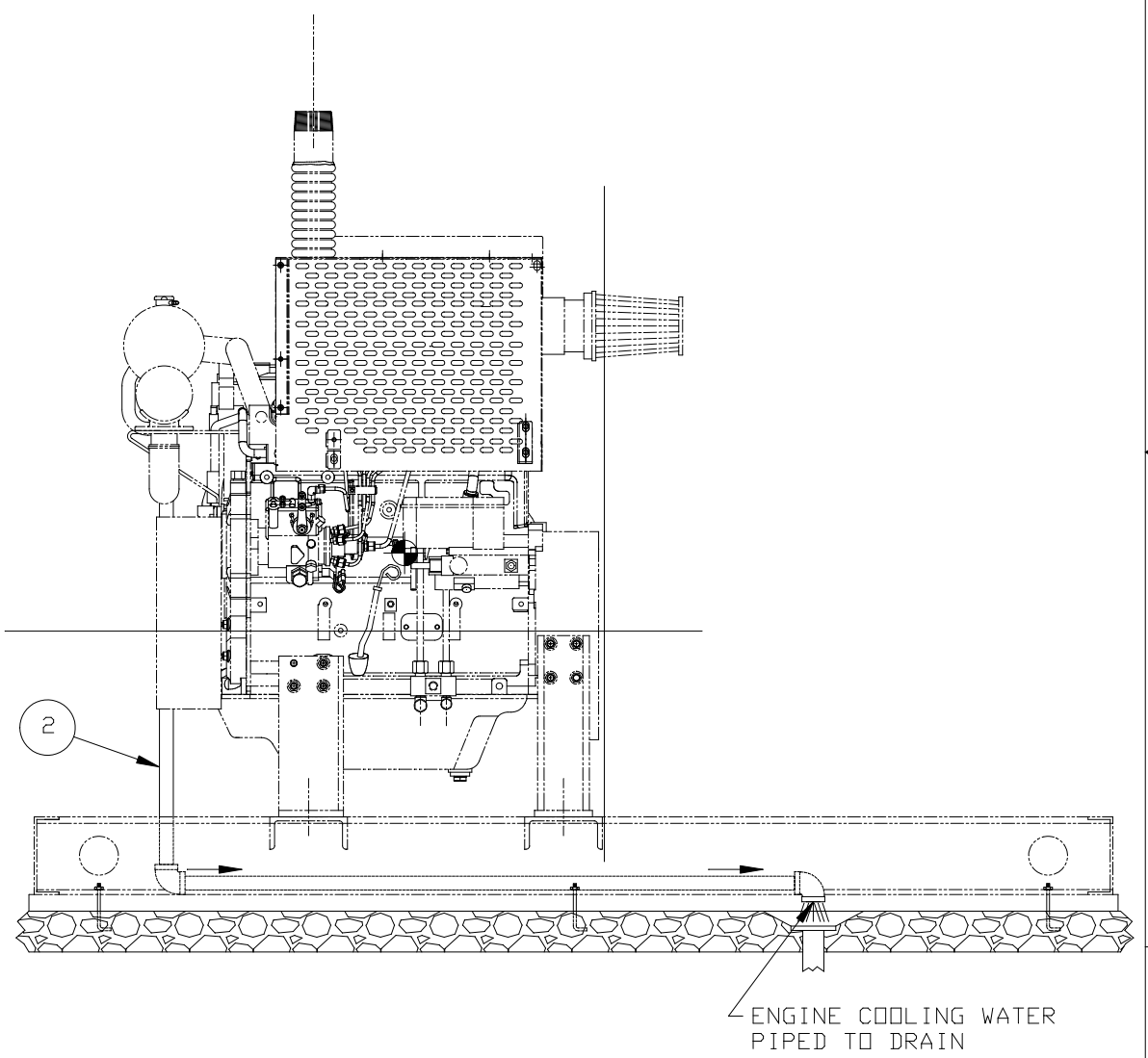
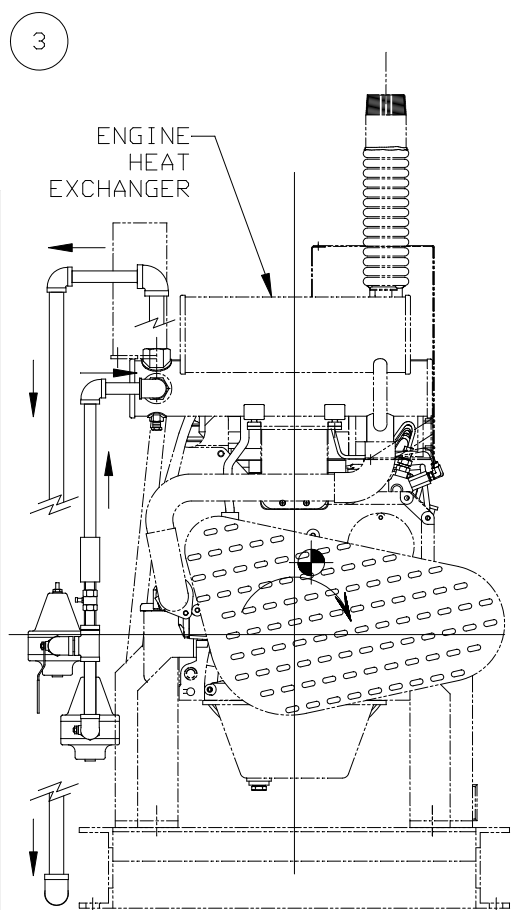
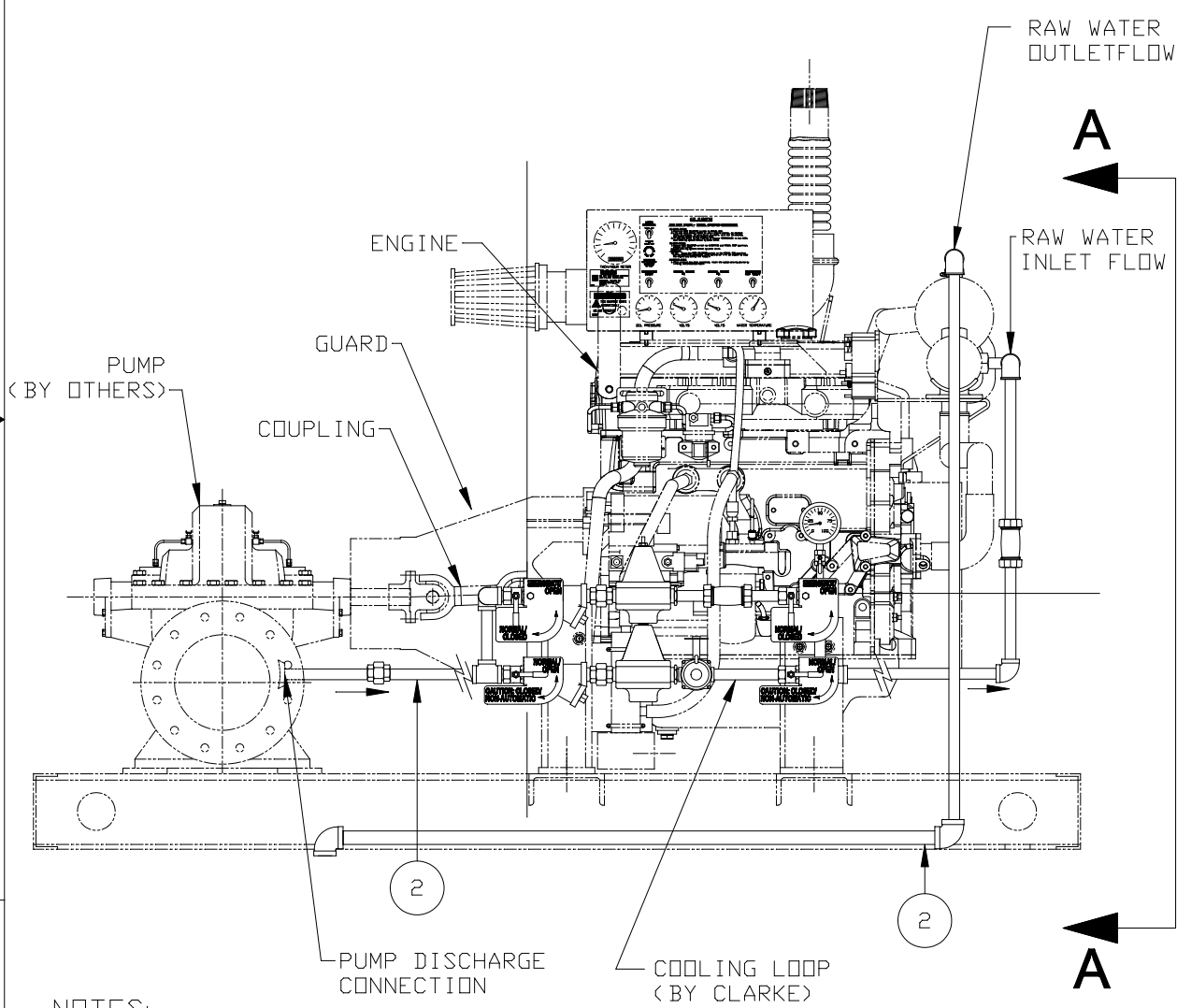
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C

C

B

B



NOTES:

- ① PIPING ARRANGEMENT PER NFPA-20.
  - ② PIPING BY OTHERS.
  - ③ DISCHARGE PIPING FROM HEAT EXCHANGER OUTLET IS ONE PIPE SIZE LARGER THAN THE INLET PIPING TO THE HEAT EXCHANGER.
- COOLING LOOP WATER - DIRECTION OF FLOW

A

A

4

3

2

1

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YES  NO **CONTROLLED DRAWING**

**CLARKE**  
Fire Protection Products, Inc.

DRWN MALAUER  
DATE 14AUG03  
ENGR KRWAULIGMAN

NAME NFPA-20 COOLING LOOP PIPING DETAIL  
PART NO. C13977  
SCALE NTS UNITS MM [ INCH ]

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:  
DECIMAL .X ±1.5 MM ±0.06 IN ±0.03  
.XX ±0.8 MM ±0.03 IN ±0.01  
.XXX ±0.25 MM ±0.01 IN ±0.01  
FRACTIONAL ±1/32  
ANGULAR ±.5°  
SIMILAR TO

PAGE 1 OF 1

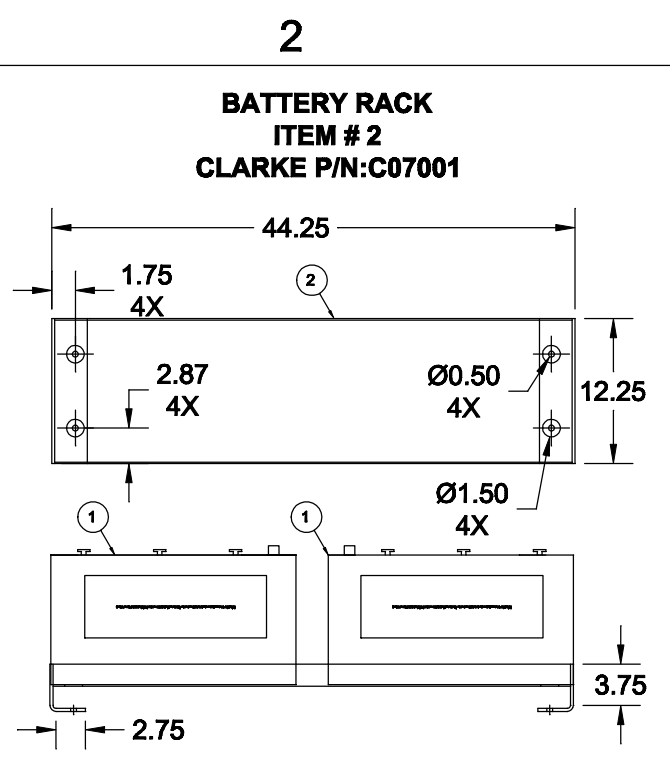
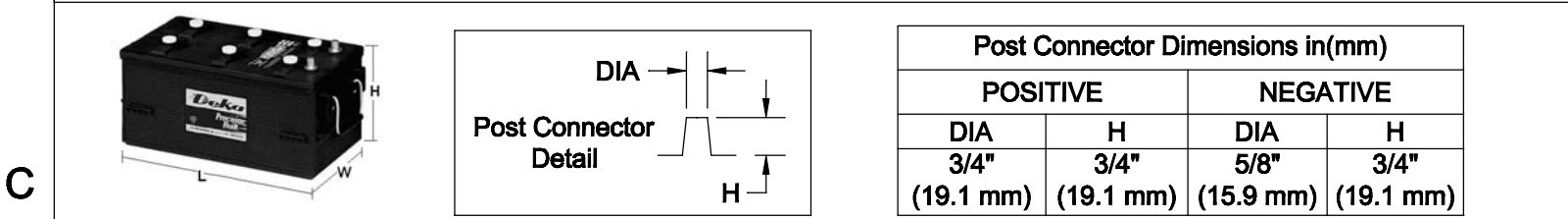
**Clarke Cooling Loop Piping Detail C13977**  
**English to German Translator**

<u>English Text</u> German	<u>Text</u>
NFPA-20 Cooling Loop Piping Detail	NFPA-20 Rohr-Element des Kühlkreislaufs
NOTES:	HINWEISE:
1) PIPING ARRANGEMENT PER NFPA-20	1) ROHRSYSTEM-ANORDNUNG NACH NFPA-20
2) PIPING BY OTHERS	2) ROHRSYSTEM VON ANDEREN
3) DISCHARGE PIPING FROM HEAT EXCHANGER OUTLET IS ONE PIPE SIZE LARGER THAN THE INLET PIPING TO THE HEAT EXCHANGER.	3) DAS ABFLUSSROHR AN DER AUSTRITTSÖFFNUNG DES WÄRMETAUSCHERS IST EINE ROHRGRÖSSE GRÖßER ALS DAS EINLASSROHR ZUM WÄRMETAUSCHER.
COOLING LOOP WATER – DIRECTION OF FLOW	KÜHLKREISLAUF-WASSER - FLIESSRICHTUNG
PUMP DISCHARGE CONNECTION	PUMPEN-ABFLUSS-STUTZEN
COOLING LOOP (BY CLARKE)	KÜHLKREISLAUF (VON CLARKE)
ENGINE COOLING WATER PIPED TO DRAIN	ZUM ABFLUSS GELEITETES MOTOR-KÜHLWASSER
ENGINE	MOTOR
GUARD	SCHUTZBLECH
COUPLING	KUPPLUNG
PUMP	PUMPE
INLET	EINLASS
ENGINE HEAT EXCHANGER	MOTOR-WÄRMETAUSCHER
OUTLET	ABFLUSS
VIEW A-A	ANSICHT A-A
BY-PASS LINE	BYPASS(ÜBERBÜCKUNGS)-LEITUNG
UNION	STUTZEN
PRESSURE REGULATOR	DRUCK-REGLER
GAUGE	ANZEIGE-INSTRUMENT
BALL VALVE	KUGEL-VENTIL
WYE STRAINER	Y-ABSCHIEDER (SIEB)
SHUT-OFF VALVE	ABSPERR-HAHN (VENTIL)
12V OR 24V SOLENOID VALVE	12V ODER 24V-MAGNET-VENTIL
STANDARD COOLING LOOP	NORMALER KÜHLKREISLAUF



Clarke Battery P/N	Battery Model #	SAE # per J537	Engine Model Reference	Mfg.	Volts	Overall Dimensions		Weight lb (kg)		Performance Level			
						L x W x H in(mm)		Wet	Dry	Cold Cranking Amps @ 0 F (CCA) (3A)	Cranking Amps @ 32 F (CA)	Reserve Capacity (Minutes) (3B)	Rating @ 80 F (Amp Hours) (3C)
C07633	908D - Dry	8D-900	All JU4H, JU4R, JU6H & JW6H ALL JX6H, DP, DQ & DT	Deka	12V 24V	20.75 x 11.0 x 10.0 (527 x 279 x 254)	130 (59.1)	80 (36.4)	1400	1700	430	185	

Note: All information provided per Deka Commerical Battery Link, <http://www.eastpenn-deka.com/assets/base/0010.pdf>



12 V & 24 V BATTERY CABLE SPECIFICATIONS					
Item	Clarke P/N	Size AWG (mm <sup>2</sup> )	Terminal 1 Type	Terminal 2 Type	Φ
3	C071171	2/0 (70)	Negative Post	Ring	1/2" (12 mm)
4	C071172	2/0 (70)	Positive Post	Ring	1/2" (12 mm)
5	C07631	2/0 (70)	Positive Post	Negative Post	

ITEM # 3 ( CLARKE P/N: C071171)  
NEGATIVE POST GROUND STUD  
LENGTH = 72 INCHES

ITEM # 4 ( CLARKE P/N: C071172)  
POSITIVE POST STARTER STUD  
LENGTH = 72 INCHES

ITEM # 5 ( CLARKE P/N: C07631)  
POSITIVE POST NEGATIVE POST  
LENGTH = 12 INCHES

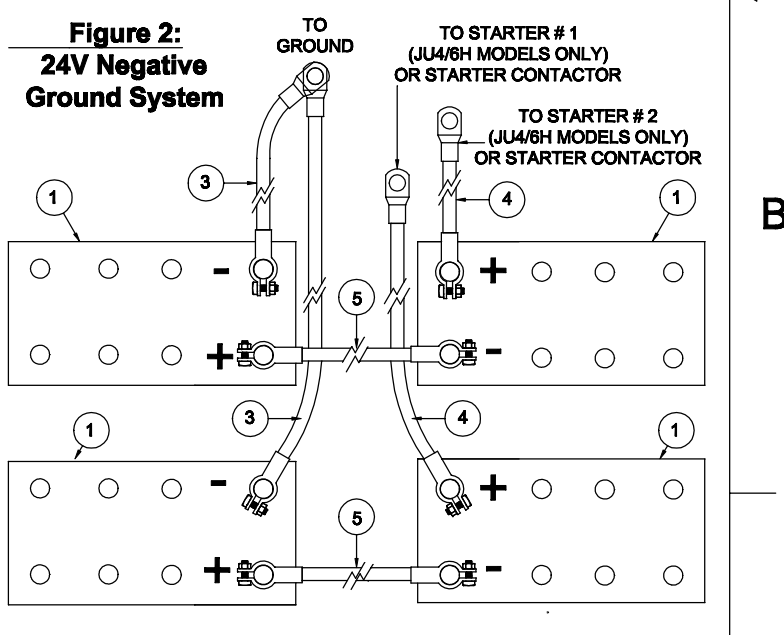
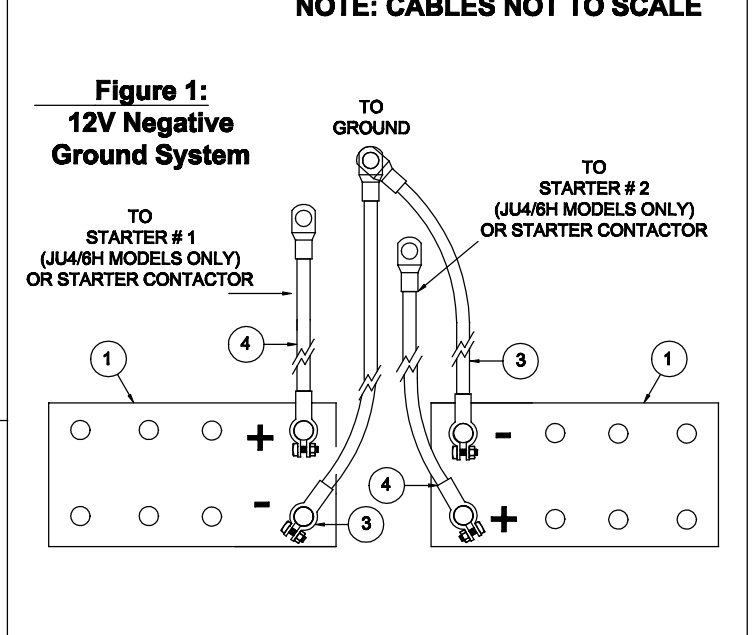
**Notes:**

- Batteries equipped with handles and lifting ledges.
- Batteries are manufactured in black polypropylene case and cover.
- Meets SAE storage battery requirements for SAE J537 JUN92.
  - 3A. While discharging specified amps, the battery voltage across the terminals after 30 seconds is 1.2 volts/cell or greater.
  - 3B. Time (minutes) to discharge battery at 25 amps when voltage across the battery terminals have fallen to 1.75 volts/cell.
  - 3C. Amp Hours = (reserve (minutes) x 25 amps)/60 min/hr
- Battery should set into battery rack on 1/2" plywood (or equal) to provide insulation and support.
- Battery meets NFPA 20 2010 requirements: At 40°F (4.5 °C), each battery unit shall have twice the capacity sufficient to maintain the cranking speed recommended by the engine manufacturer through a 3-minute attempt-to-start cycle, which is six consecutive cycles of 15 seconds of cranking and 15 seconds of rest (Section 11.27.2.1.4). Batteries shall be sized on a calculated capacity of 72 hours of standby power followed by three 15-second cycles per battery unit, without ac power being available for battery charging (Section 11.2.7.1.5). Essential loads, including the engine, controller, and all pump equipment combined, shall not exceed 0.5 ampere each for a total of 1.5 amperes, on continuous basis (Section 11.2.7.2.3.2).
- Battery cable length (total circuit) should not exceed the guidelines for minimum size or max circuit resistance as provided on the installation & operation data sheet for the given engine model.
- Batteries are shipped dry charged and without electrolyte (by others). See "Activation - Dry Charged Batteries."

**Activation - Dry Charged Batteries:**

- Use premix battery grade electrolyte (Specific Gravity: 1.265) Each 908D battery will take approximately 18 qts (16.5 L) of electrolyte.
- Remove the six vents caps for each battery.
- With proper safety gear (eye protection, gloves, etc.) carefully fill each of the six cells to cover the plates and just below the vent well. **DO NOT OVERFILL!**
- Re-install vent caps.
- It is recommended that the battery chargers in fire pump controller are used for 1 day prior to putting batteries/engine in service.
- After initial charge, check level of electrolyte in all cells. If required, add additional electrolyte to bring all levels to the bottom of the vent wells. **DO NOT OVERFILL!** If batteries require top-off while in service, add water. **DO NOT ADD ACID.**

12V 908D BATTERY KIT, CLAKE P/N: C07844 (FIGURE 1)				24V 908D BATTERY KIT, CLAKE P/N: C07688 (FIGURE 2)			
Item	Clarke P/N	QTY	Description	Item	Clarke P/N	QTY	Description
1	C07633	2	Battery - 908D, Dry, 1400 CCA, 12V	1	C07633	4	Battery - 908D, Dry, 1400 CCA 12V
2	C07001	1	Battery Rack	2	C07001	2	Battery Rack
3	C071171	2	Battery Cable - Negative/Ground	3	C071171	2	Battery Cable - Negative/Ground
4	C071172	2	Battery Cable - Positive/Starter	4	C071172	2	Battery Cable - Positive/Starter
				5	C07631	2	Battery Cable - Negative to Postive



REV	DESCRIPTION	ECN#	DWN	APVD	DATE
F	OVERALL DRAWING REVISION	1920	JCA	KRW	31JUL10
G	ADDED ACTIVATION NOTE	2095	JCA	KJK	14OCT10
H	CORRECTED FIGURE 1 - WIRING	2146	JCA	KRW	30NOV10
J	ADDED DOOSAN ENGINE MODELS	2355	AMC	KRW	23SEP11

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**CLARKE**  
Fire Protection Products, Inc.

CONTROLLED DRAWING  YES  NO

DRWN: JAUGENSTEIN  
DATE: 31JUL10  
ENGR: KWAULIGMAN

NAME: CLARKE USA SUPPLIED LEAD-ACID BATTERY KIT SPECIFICATIONS: ALL UL/FM NFPA20 ENGINE MODELS

PART NO.: C131885  
REV: J

UNITS: MM [INCH]  
PAGE OF: 1 1

**MACHINE TOLERANCES**  
DECIMAL: .125 .25 .375 .5 .75 .875 .9375  
FRACTIONS: 1/8 1/4 3/8 1/2 5/8 3/4 7/8  
ANGULAR: ±.01°

**FABRICATION TOLERANCES**  
DECIMAL: .125 .25 .375 .5 .75 .875 .9375  
FRACTIONS: 1/8 1/4 3/8 1/2 5/8 3/4 7/8  
ANGULAR: ±.01°

8 7 6 5 4 3 2 1

H  
G  
F  
E  
D  
C  
B  
A

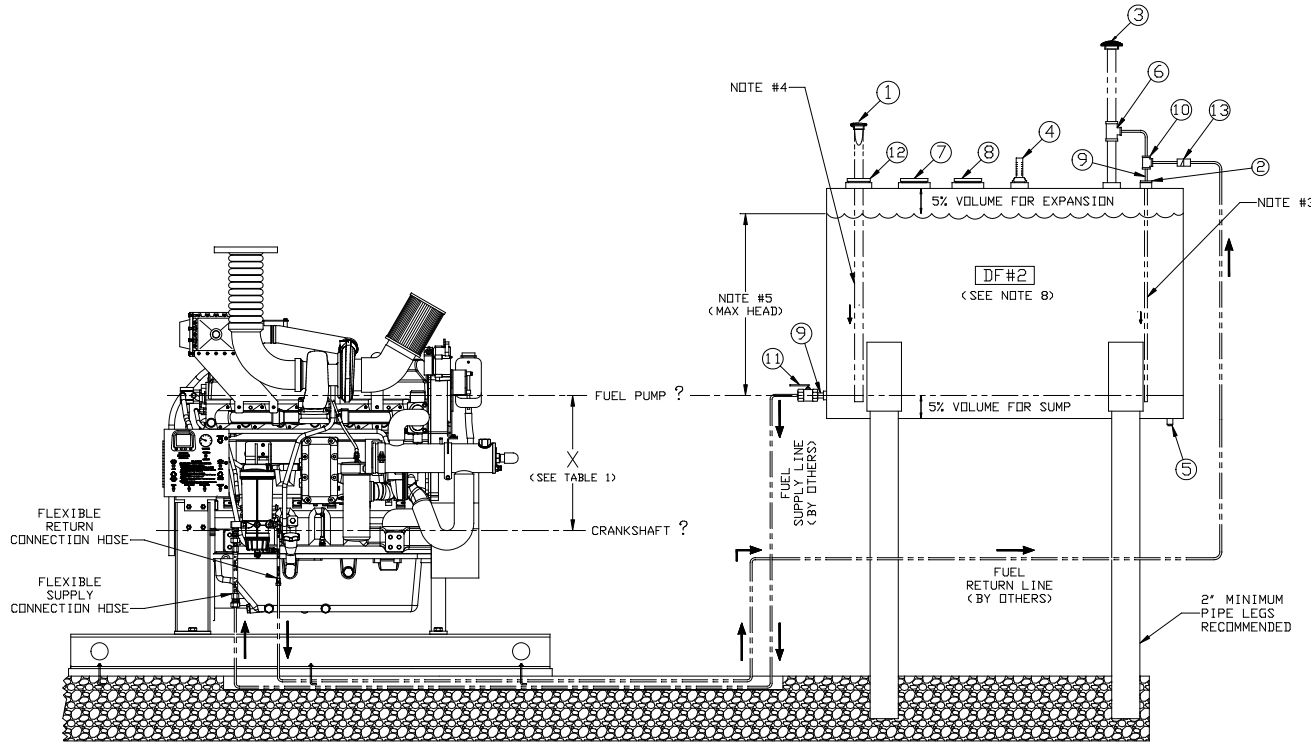


TABLE 1

ENGINE MODEL	X
JU4H	14.33" [364.0]
JU6H	14.33" [364.0]
JW6H	8.52" [216.4]
JX6H	23.50" [597.0]

**JX6H SHOWN WITH SINGLE WALL FUEL TANK**

TABLE 2

ENGINE MODEL	MINIMUM FUEL SUPPLY SIZE IN (MM)	MINIMUM FUEL RETURN SIZE IN (MM)
JU4H	1/2"	3/8"
JU6H	1/2"	3/8"
JW6H	1/2"	3/8"
JX6H	3/4"	1/2"

- TYPICAL -

REV	DESCRIPTION	ECN#	DWN	APVD	DATE
A	ISSUED ENGINEERING DRAWING	1022	JJW	KRW	28NOV06
B	REVISED FOR CLARITY	1022	MWL	KRW	10JAN07
C	ADDED TABLE 2	1022	MWL	KRW	08JUN07

- NOTES:
- REFER TO THE LATEST EDITION OF NFPA 20 FOR ADDITIONAL REQUIREMENTS. ALSO, INSTALL TANK IN ACCORDANCE WITH THE REQUIREMENTS OF THE AUTHORITY HAVING JURISDICTION
  - FUEL SUPPLY TANK SHALL HAVE A CAPACITY AT LEAST EQUAL TO 1 GAL PER HP (5.07L PER kW), PLUS 5 PERCENT VOLUME FOR EXPANSION AND 5 PERCENT VOLUME FOR SUMP
  - DOWNPIPE RECOMMENDED FOR FUEL RETURN LINE TO PREVENT FOAMING INSIDE TANK. TERMINATE 3'-6" [76.2mm-152.4mm] FROM TANK BOTTOM
  - DOWNPIPE RECOMMENDED FOR FUEL LINE TO PREVENT FOAMING INSIDE TANK. TERMINATE 3'-6" [76.2mm-152.4mm] FROM TANK BOTTOM
  - THE ENGINE MANUFACTURER'S FUEL PUMP STATIC HEAD PRESSURE LIMITS SHALL NOT BE EXCEEDED WHEN THE LEVEL OF FUEL IN THE TANK IS AT A MAXIMUM
  - FUEL PIPING SHALL NOT BE GALVANIZED STEEL OR COPPER
  - THE FUEL SUPPLY TANK AND FUEL SHALL BE RESERVED EXCLUSIVELY FOR THE FIRE PUMP DIESEL ENGINE
  - THE FUEL RETURN LINE SHALL BE INSTALLED ACCORDING TO THE ENGINE MANUFACTURER'S RECOMMENDATION. IN ZONES WHERE FREEZING TEMPERATURES [32°F (0°C)] COULD BE ENCOUNTERED, THE FUEL TANK SHALL BE LOCATED IN THE PUMP ROOM
  - IN AREAS WHERE LOCAL AIR QUALITY MANAGEMENT REGULATIONS ONLY ALLOW THE USE OF DF#1 FUEL, AND NO DIESEL FIRE PUMP DRIVER IS AVAILABLE LISTED FOR USE WITH DF#1 FUEL, AN ENGINE LISTED FOR DF#2 SHALL BE PERMITTED TO BE USED BUT SHALL HAVE THE NAMEPLATE RATED HORSEPOWER DERATED 10 PERCENT, PROVIDED THE ENGINE MANUFACTURER APPROVES THE USE OF DF#1 FUEL
  - THE GRADE OF THE FUEL OIL SHALL BE INDICATED ON THE FUEL TANK BY LETTERS THAT ARE A MINIMUM OF 6" (152mm) IN HEIGHT AND IN CONTRASTING COLOR TO THE TANK
  - CONSULT ENGINE MANUFACTURER'S INSTALLATION AND OPERATION DATA SHEET FOR THE SPECIFIC ENGINE MODEL TO DETERMINE MINIMUM FUEL SUPPLY AND RETURN PIPE DIAMETERS.

ITEM	QTY.	DESCRIPTION (ALL FITTINGS BY OTHERS)
1	1	2" FILL CAP- WITH PROVISION FOR PADLOCK, COMBINED WITH REMOVABLE STRAINER (MAX. .06 MESH)
2	1	DOUBLE TAP BUSHING, 1" X .50"
3	1	VENT CAP, 1.25" NPT
4	1	DIRECT READING TANK GAUGE, 2" NPT
5	1	PIPE PLUG FOR DRAIN, 1" NPT
6	1	PIPE TEE, 1.25" x 1.25" x TABLE 2 (MIN. FUEL RETURN SIZE)
7	1	PIPE PLUG, 4" NPT (PROVISION FOR EMERGENCY RELIEF VENT)
8	1	PIPE PLUG, 2" NPT (PROVISION FOR LOW FUEL ALARM ACCESS)
9	1	PIPE NIPPLE, TABLE 2 (MIN. FUEL SUPPLY SIZE) x CLOSE
10	1	PIPE TEE, .50" x .50" x TABLE 2 (MIN. FUEL RETURN SIZE)
11	1	STOP COCK, TABLE 2 (MIN. FUEL SUPPLY SIZE) (WITH PROVISION FOR PADLOCK)
12	1	DOUBLE TAP BUSHING, 3" x 2"
13	1	CHECK VALVE, TABLE 2 (MIN. FUEL RETURN SIZE) (PREVENTS SIPHONING)

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**CLARKE**  
Fire Protection Products, Inc.

DRWN: JWD/JTKIEWICZ  
DATE: 28NOV06  
ENGR: KRVAULIGMAN

**FUEL TANK AND FUEL SUPPLY SCHEMATIC PER NFPA 20**

INSTALLATION TOLERANCE

DECIMAL	INCH	DECIMAL	INCH
.X	±1/8" 0	.X	±0.50
.XX	±6.0	.XX	±0.25
ANGULAR	±.5°	ANGULAR	±.5°

DWG. NO: C132026

SCALE: NTS UNITS: INCH [MM]

PAGE 1 OF 1

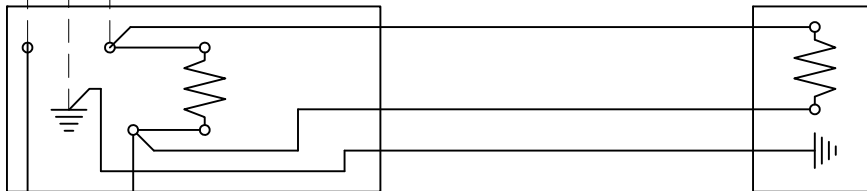
8 7 6 5 4 3 2 1

C07651

REV G

VAC POWER  
SEE NOTE #1

JACKET WATER HEATER WITH  
VOLTAGE & WATTAGE  
IDENTIFICATION



OPTIONAL  
LUBE OIL HEATER WITH  
VOLTAGE AND WATTAGE  
IDENTIFICATION

THERMOSTAT

JU4R, JU4H,  
JU6H, DR8H,  
DSOH  
122° F ON  
140° F OFF

DDFP,  
JW6H, JX6H,  
DP6H, DQ6H  
100° F ON  
120° F OFF

VMFP  
100° F ON  
140° F OFF



NOTE 1. VERIFY HEATER VOLTAGE PRIOR TO CONNECTING TO POWER SOURCE, VERIFY SUPPLY CIRCUIT HAS ADEQUATE AMPERAGE FOR J. W. HEATER AND LUBE OIL HEATER WHEN PROVIDED.

2. ---- WIRING SUPPLIED BY OTHERS

CONTROLLED DRAWING

This is a registered part with FM/UL for use on an approved/ listed fire pump driver. No substitutions are allowed. Consult engineering prior to and regarding any change.

G	ADDED JU4R, JU4H, JU6H, DR8H, & DSOH TO THERMOSTAT DATA	2204	MJD	MJD	03FEB12
F	ADDED DP6H / DQ6H TO THERMOSTAT DATA	1669	MJD	MJD	25JAN11
E	REMOVED JDFP AND ADDED JW/JX6H TO THERMOSTAT DATA	772	SK		18JUL05
SYM	REVISION	ECN#	DRWN	APVD	DATE

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	DATE	15DEC95												
	ENGR	JTWHITNEY												
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	CHK		NAME <b>WIRING DIAGRAM</b> <b>J. W. HEATER-115/230VAC</b>											
USAGE:	INSPECTION	Y	SERIES CODE	MP	SCALE	NONE	UNITS	NONE	SIZE	A	PART NO.	C07651	REV	G
										SHEET	OF	1	1	

**English Text**

**Texte en français canadien**

WIRING DIAGRAM  
J.W. HEATER 115/230VAC

SCHÉMA DE CÂBLAGE  
CHAUFFE-EAU RADIATEUR 115/230V c.a.

Notes:

1. VERIFY HEATER VOLTAGE PRIOR TO CONNECTING TO POWER SOURCE, VERIFY SUPPLY CIRCUIT HAS ADEQUATE AMPERAGE FOR J.W. HEATER AND LUBE OIL HEATER WHEN PROVIDED.
2. - - - - WIRING SUPPLIED BY OTHERS

Remarques :

1. VÉRIFIEZ LA TENSION DU RADIATEUR AVANT DE LE RELIER À L'ALIMENTATION ÉLECTRIQUE, VÉRIFIEZ QUE LE CIRCUIT D'ALIMENTATION A UNE CAPACITÉ SUFFISANTE POUR LE CHAUFFE-EAU RADIATEUR ET LE RÉCHAUFFEUR D'HUILE DE LUBRIFICATION, LE CAS ÉCHÉANT.
2. - - - - CÂBLÂGE FOURNI PAR D'AUTRES

D D F P  
J D F P  
V M F P  
O N  
O F F  
V A C P O W E R  
S E E N O T E # 1  
J A C K E T W A T E R H E A T E R W I T H V O L T A G E &  
W A T T A G E I D E N T I F I C A T I O N  
O P T I O N A L  
L U B E O I L H E A T E R W I T H V O L T A G E A N D W A T T A G E  
I D E N T I F I C A T I O N  
T H E R M O S T A T

D D F P  
J D F P  
V M F P  
M A R C H E  
A R R Ê T  
A L I M E N T A T I O N E N C O U R A N T A L T E R N A T I F  
V O I R R E M A R Q U E N ° 1  
C H A U F F E - E A U R A D I A T E U R A V E C I D E N T I F I C A T I O N D E  
T E N S I O N E T D E P U I S S A N C E  
E N O P T I O N  
R É C H A U F F E U R D ' H U I L E D E L U B R I F I C A T I O N A V E C  
I D E N T I F I C A T I O N D E T E N S I O N E T D E P U I S S A N C E  
T H E R M O S T A T

Clarke Verspannung Diagramm C07651  
Englisch zu Deutsch Übersetzung

English Text

WIRING DIAGRAM  
J.W. HEATER 115/230VAC

Notes:

1. VERIFY HEATER VOLTAGE PRIOR TO CONNECTING TO POWER SOURCE, VERIFY SUPPLY CIRCUIT HAS ADEQUATE AMPERAGE FOR J.W. HEATER AND LUBE OIL HEATER WHEN PROVIDED.
2. - - - - WIRING SUPPLIED BY OTHERS

DDFP  
JDFP  
VMFP  
ON  
OFF  
VAC POWER  
SEE NOTE #1  
JACKET WATER HEATER WITH VOLTAGE & WATTAGE IDENTIFICATION  
OPTIONAL  
LUBE OIL HEATER WITH VOLTAGE AND WATTAGE IDENTIFICATION  
THERMOSTAT

Clarke Verspannung Diagramm C07651  
Englisch zu Deutsch Übersetzung

German Text

SCHALTPLAN  
MANTEL-WASSERERHITZER 115/230VAC

Anmerkungen:

1. ERHITZERSPANNUNG VOR DEM ANSCHLUSS AN STROMQUELLE PRÜFEN, PRÜFEN, OB VERSORGUNGSSTROMKREIS DIE RICHTIGE STROMSTÄRKE FÜR DEN MANTELWASSERERHITZER UND SCHMIERÖLERHITZER (FALLS GELIEFERT)
2. SCHALTUNGEN WERDEN VON ANDEREN GELIEFERT.

DDFP (?)  
JDFP (?)  
VMFP (?)  
AN  
AUS  
VAC LEISTUNG  
SIEHE ANMERKUNG #1  
MANTELWASSERERHITZER MIT SPANNUNGS- UND WATTLEISTUNGSKENNZEICHNUNG  
OPTIONAL  
SCHMIERÖLERHITZER MIT SPANNUNGS- UND WATTLEISTUNGSKENNZEICHNUNG  
THERMOSTAT

**Clarke Wiring Diagram C07651**  
**English to Spanish Translator**

**English Text**

WIRING DIAGRAM  
J.W. HEATER 115/230VAC

Notes:

1. VERIFY HEATER VOLTAGE PRIOR TO CONNECTING TO POWER SOURCE, VERIFY SUPPLY CIRCUIT HAS ADEQUATE AMPERAGE FOR J.W. HEATER AND LUBE OIL HEATER WHEN PROVIDED.
2. - - - - WIRING SUPPLIED BY OTHERS

DDFP  
JDFP  
VMFP  
ON  
OFF  
VAC POWER  
SEE NOTE #1  
JACKET WATER HEATER WITH VOLTAGE & WATTAGE IDENTIFICATION  
OPTIONAL  
LUBE OIL HEATER WITH VOLTAGE AND WATTAGE IDENTIFICATION  
THERMOSTAT

**Diagrama de Cableado C07651 de Clarke**  
**Traductor del Inglés al Español**

**Texto en Español**

DIAGRAMA DE CABLEADO  
CALENTADOR J.W. 115/230VAC

Notas:

1. VERIFIQUE EL VOLTAJE DEL CALENTADOR ANTES DE CONECTAR A LA FUENTE DE POTENCIA, VERIFIQUE QUE EL CIRCUITO DE ALIMENTACIÓN TENGA EL AMPERAJE ADECUADO PARA EL CALENTADOR J.W. ASÍ COMO EL CALENTADOR DE ACEITE LUBRICANTE CUANDO SE TENGA INSTALADO.
2. ----CABLEADO SUMINISTRADO POR OTROS

DDFP  
JDFP  
VMFP  
ACTIVADO  
DESACTIVADO  
POTENCIA VAC  
CONSULTE LA NOTA #1  
CALENTADOR DE AGUA DE LA CHAQUETA CON VOLTAJE E IDENTIFICACIÓN DE VOLTAJE OPCIONAL  
CALENTADOR DE ACEITE LUBRICANTE CON IDENTIFICACIÓN DE VOLTAJE Y WATTAJE  
TERMOSTATO

Clarke Verspannung Diagramm C07651  
Englisch zu Deutsch Übersetzung

English Text

WIRING DIAGRAM  
J.W. HEATER 115/230VAC

Notes:

1. VARY HEATER VOLTAGE PRIOR TO CONNECTING TO POWER SOURCE, VERIFY SUPPLY CIRCUIT HAS ADEQUATE AMPERAGE FOR J.W. HEATER AND LUBE OIL HEATER WHEN PROVIDED.
2. - - - - WIRING SUPPLIED BY OTHERS

DDFP  
JDFP  
VMFP  
ON  
OFF  
VAC POWER  
SEE NOTE #1  
JACKET WATER HEATER WITH VOLTAGE & WATTAGE IDENTIFICATION  
OPTIONAL  
LUBE OIL HEATER WITH VOLTAGE AND WATTAGE IDENTIFICATION  
THERMOSTAT

Clarke Verspannung Diagramm C07651  
Englisch zu Deutsch Übersetzung

German Text

SCHALTPLAN  
MANTEL-WASSERERHITZER 115/230VAC

Anmerkungen:

1. ERHITZERSPANNUNG VOR DEM ANSCHLUSS AN STROMQUELLE PRÜFEN, PRÜFEN, OB VERSORGUNGSSTROMKREIS DIE RICHTIGE STROMSTÄRKE FÜR DEN MANTELWASSERERHITZER UND SCHMIERÖLERHITZER (FALLS GELIEFERT)
2. SCHALTUNGEN WERDEN VON ANDEREN GELIEFERT.

DDFP (?)  
JDFP (?)  
VMFP (?)  
AN  
AUS  
VAC LEISTUNG  
SIEHE ANMERKUNG #1  
MANTELWASSERERHITZER MIT SPANNUNGS- UND WATTLEISTUNGSKENNZEICHNUNG  
OPTIONAL  
SCHMIERÖLERHITZER MIT SPANNUNGS- UND WATTLEISTUNGSKENNZEICHNUNG  
THERMOSTAT

REV	DESCRIPTION	ECN#	DWN	APVD	DATE
A	ISSUED ENGINEERING DRAWING	2992	MJD	[Signature]	11NOV13

**LEGEND**

- AB - ALTERNATOR BRIDGE
- AL - ALTERNATOR
- AM - AUTOMATIC MODE POSITION
- B1 - BATTERY #1
- B2 - BATTERY #2
- BB1 - BATTERY BRIDGE #1
- BB2 - BATTERY BRIDGE #2
- BES - BUMP ENABLE SWITCH
- BSS - SPEED BUMP SWITCH
- B1 - BATTERY ISOLATOR
- CS1 - CRANK (MANUAL) SWITCH - BATT #1
- CS2 - CRANK (MANUAL) SWITCH - BATT #2
- CB - COOLANT BRIDGE
- CDD - CRANK DISCONNECT DIODE
- DIA - DIAGNOSTIC GAUGE
- DIGB - DIAGNOSTIC GAUGE DIODE BRIDGE
- DIGDS - DIAGNOSTIC GAUGE DISPLAY SWITCH
- EBL - ALTERNATE ECU INDICATING LAMP
- ERSDB - ENGINE RUN SIGNAL DIODE BRIDGE
- ESS - ECU SELECTOR SWITCH
- LDPVS - LOW OIL PRESSURE VERIFY SWITCH
- MDS - MODE SELECTOR SWITCH
- MM - MANUAL MODE POSITION
- MML - MANUAL MODE INDICATING LAMP
- MP - MAGNETIC PICK-UP
- MSS - MANUAL STOP SWITCH
- OCB - OVER-CURRENT BREAKER
- DVRS - OVERSPEED VERIFY @ 67% RESET SWITCH
- SC1 - STARTER CONTACTOR BATT#1
- SC2 - STARTER CONTACTOR BATT#2
- SCB - SOLENOID CONTROL BOARD
- SCBB - SOLENOID CONTROL BOARD DIODE
- ST - STARTER
- TCS - TEMPERATURE CONTROL SOLENOID
- THR - SCB THERMISTOR (COMPRESSOR INLET)
- TVS - TEMPERATURE ALARM VERIFY SWITCH
- VBS - BATTERY VOLTAGE SELECTOR
- VGM - VOLTMETER GAUGE
- WS - WATER SOLENOID VALVE
- WT - WATER TEMPERATURE N. O. SW 205°F

**COLOR CODE**

- |            |            |
|------------|------------|
| A - WHITE  | G - BLUE   |
| B - RED    | I - PINK   |
| C - ORANGE | J - BLACK  |
| D - YELLOW | K - BROWN  |
| E - GREEN  | L - GRAY   |
| F - GREEN  | M - PURPLE |
| G - BLUE   |            |

**INSTRUMENT PANEL**

**SWITCH PLATE**

NOTE: SEE C071361 FOR ECU CONNECTION DIAGRAM

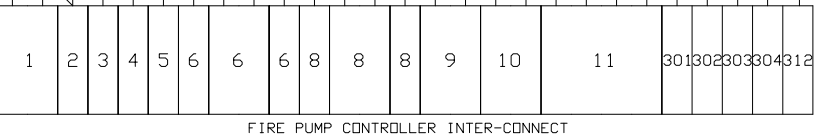
**DUAL ECU SWITCHBOARD**

**BASE BOARD for AUTO-SWITCHING ECUs**

1 2 3 4 5 6 7 8 9 10 11 12 13  
14 15 16 17 18 19 20 21 22 23 24 25 26

**PANEL DOOR**

**12 VOLT BATTERY / DUAL STARTER OPTION DETAIL**



FOR ENGINES BUILT AFTER AFTER NOVEMBER 2013

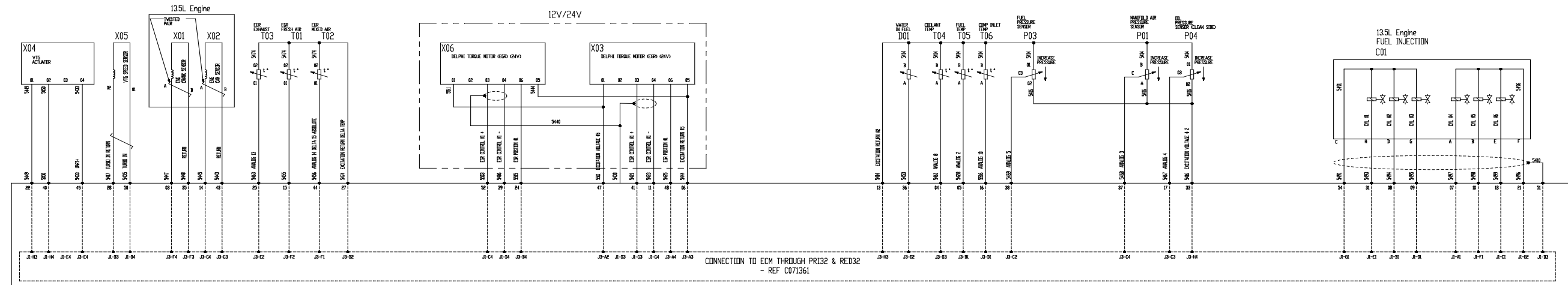
- NOTES:**
- SOME MODELS HAVE A STARTER THAT IS INTERNALLY GROUNDED; FOR THOSE THE BATTERY NEGATIVE CABLE (GRD) SHOULD BE ATTACHED TO THE ENGINE BLOCK (ALL PAINT SHOULD BE REMOVED TO BARE METAL)
  - ONLY ON 4045 PTE ENGINES
  - NOT ON 6090 PTE ENGINES
  - SOME MODELS HAVE A STARTER THAT IS INTERNALLY GROUNDED; FOR THOSE THE BATTERY NEGATIVE CABLE (GRD) SHOULD BE ATTACHED TO THE ENGINE BLOCK (ALL PAINT SHOULD BE REMOVED TO BARE METAL)

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<p>CONTROLLED DRAWING</p>		<p>NAME: <b>WIRING DIAGRAM, TIER 3 ELECTRONIC ENGINES WITH ECM AUTO-SWITCHING</b></p>	
<p>DATE: 01APR09</p>		<p>PART NO.: <b>C072200</b></p>	
<p>ENGR: KJKUNKLER</p>		<p>SCALE: NTS</p>	
<p>MATERIAL:</p>		<p>PAGE 1 OF 1</p>	

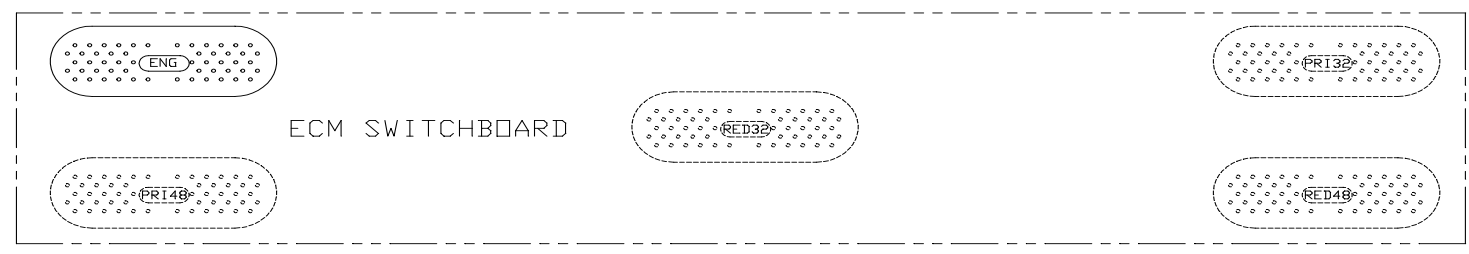




REV	DESCRIPTION	ECN#	DWN	APVD	DATE
A	ISSUED DRAWING	574	KJK		02NDV08



ENG - SWITCHBOARD CONNECTION - 6135PTP



REFERENCE DEERE WIRING DIAGRAM

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MODEL RL Changing DRW RL Changing SOURCING OPEN X CLOSED	MODEL REV A. 5 DRW REV A. 5 OPEN X CLOSED	MATERIAL DRAWING:	DEERE & COMPANY VERSION RG PART NUMBER RE537503

YES  
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 FRACTIONAL ±1/32  
 ANGULAR ±.5°  
 SIMILAR TO XXXXXXXXX

**CLARKE**  
 Fire Protection Products, Inc.

DRWN NAME  
 DATE DDDMMYY  
 ENGR ENGINEER  
 MATERIAL XXXXXXXX  
 SIMILAR TO XXXXXXXXX

NAME  
 WIRING DIAGRAM,  
 6135PTP TIER 3 ENG  
 CONNECTION  
 PART NO.  
 C071371  
 SCALE NTS  
 UNITS MM [ INCH ]  
 PAGE 1 OF 1

REV A

# **CLARKE**

*Fire Protection Products*

## **PARTS ILLUSTRATIONS**

**JX6H TIER 3 SERIES (1760-2350 RPM):**

**MODEL ENGINES  
FOR  
FIRE PUMP APPLICATIONS**

**JX6H-UFADF0, JX6H-UFAD60,  
JX6H-UFADK0, JX6H-UFADN0,  
JX6H-UFADP0, JX6H-UFAD88**

UF=UNDERWRITERS LABORATORIES/FACTORY MUTUAL CERTIFIED

Replacement "CLARKE PARTS" can be ordered through the Factory.  
When ordering provide the following:

A. Model No.: \_\_\_\_\_ B. Unit S/N: \_\_\_\_\_

C. Manufacturing Date: \_\_\_\_\_ D. Component P/N: \_\_\_\_\_

**Clarke UK, Ltd.  
Unit 1, Grange Works,  
Lomond Road  
Coatbridge  
ML5 2NN  
United Kingdom**

**Clarke Fire  
Protection Products, Inc.  
3133 E. Kemper Road  
Cincinnati, Ohio 45241  
U.S.A.**

**TEL: +44 (0) 1236 429 946  
FAX: +44 (0) 1236 427 274**

**TEL: +513 771 2200 Ext. 427  
FAX: +513 771 5375**

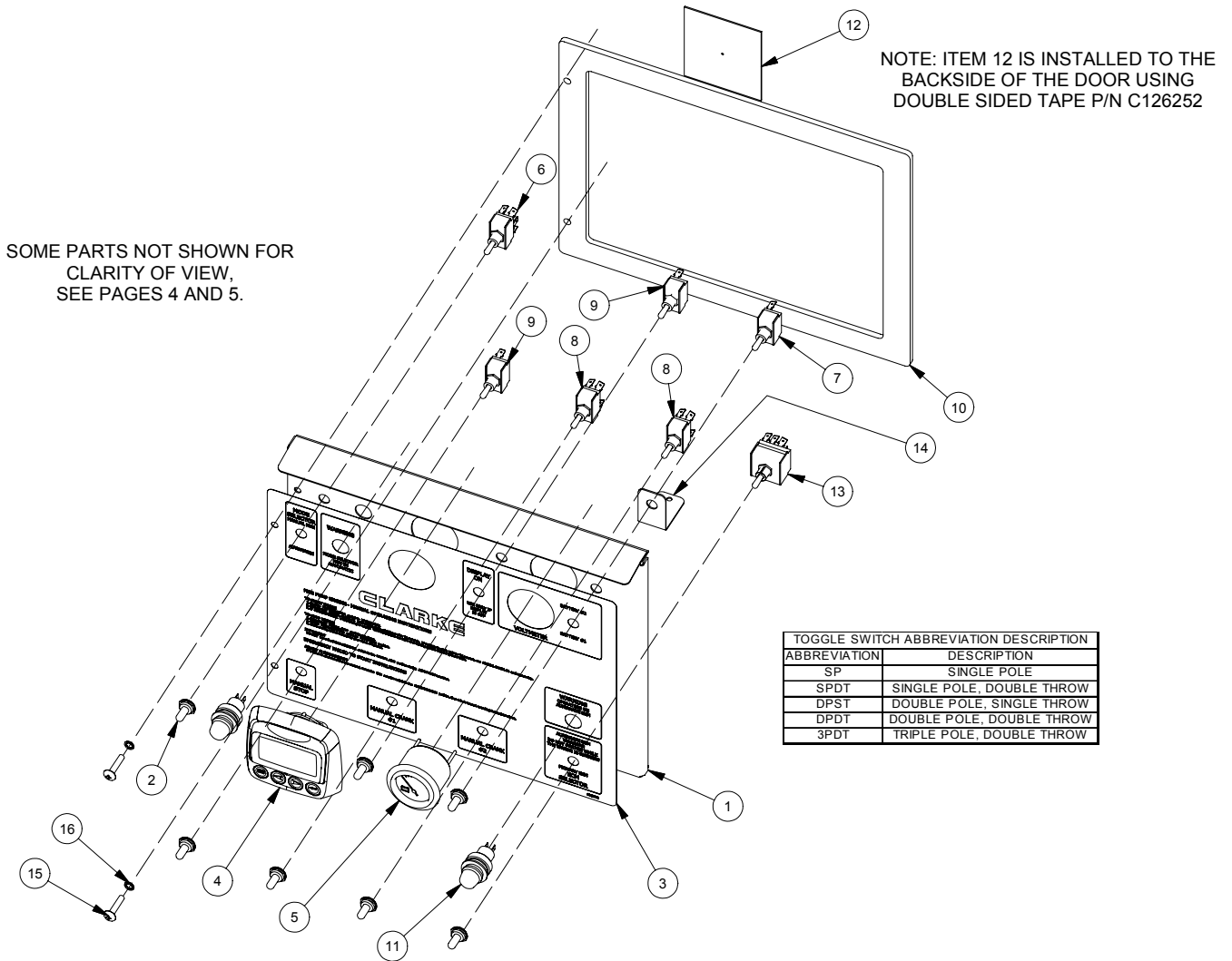
**[www.clarkefire.com](http://www.clarkefire.com)**

C131760 REV C

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# INSTRUMENT PANEL ASSEMBLY DETAILS (DOOR w/MOUNTED COMPONENTS) ALL MODELS

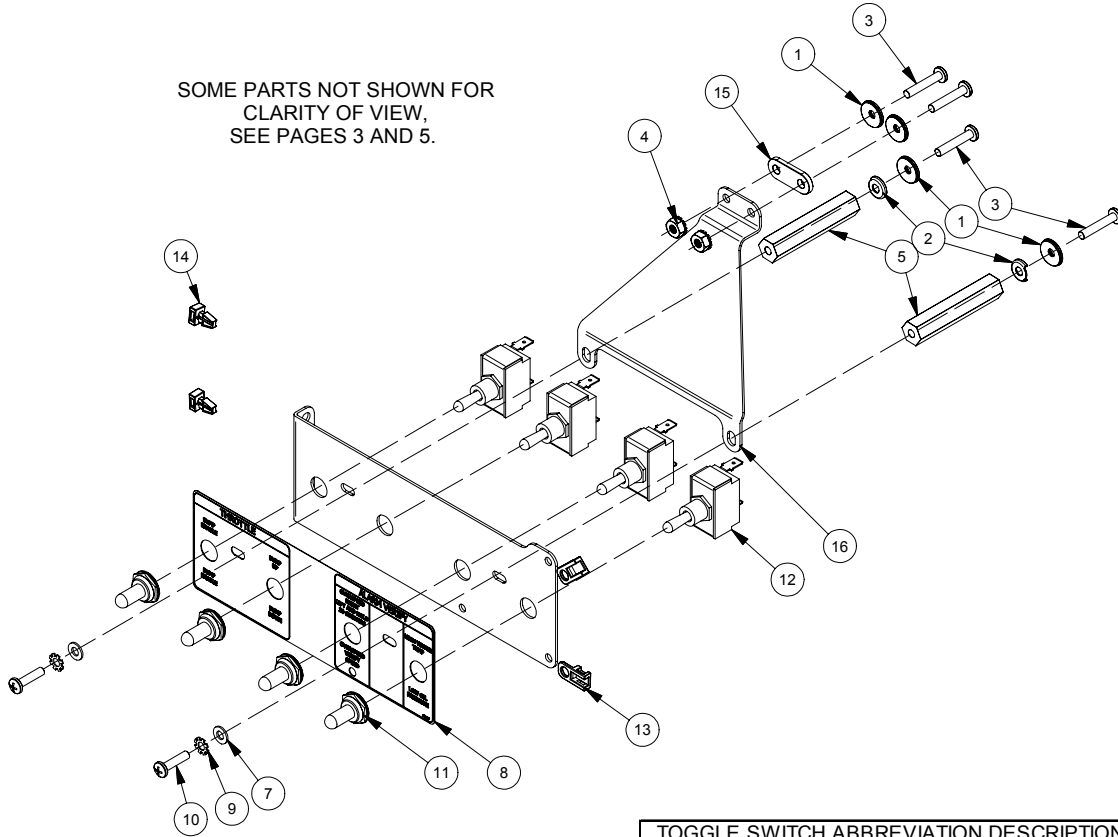


ITEM	MFR. P/N	QTY	DESCRIPTION
1	C071329	1	FORMED DOOR
2	C124641	7	TOGGLE SWITCH BOOT
3	C125782	1	INSTRUCTION PLATE
4	C071328	1	POWerview, DIAGNOSTIC GAUGE
5	C071245	1	VOLTMETER, 12VOLT
	C071246	1	VOLTMETER, 24 VOLT
6	C070956	1	DPDT TOGGLE SWITCH (AUTO/MANUAL RUN SELECTOR)
7	C070490	1	SPDT TOGGLE SWITCH (BATTERY SELECTOR)
8	C071479	2	DPST TOGGLE SWITCH (MANUAL CRANK 1 & 2)
9	C070955	2	SP TOGGLE SWITCH (MANUAL STOP)
10	C126012	1	GASKET
11	C070944	2	LAMP, 12 VOLT
	C070945	2	LAMP, 24 VOLT
12	C071481	1	CONTROL BOARD (CAC BYPASS SOLENIOD)
13	C071480	1	3PDT TOGGLE SWITCH (ECM)
14	C100438	1	BRACKET, WIRING HARNESS
15	NPN	2	M6 HEAD SCREW
16	NPN	2	M6 TOOTH LOCK WASHER

NPN = NO PART NUMBER

## INSTRUMENT PANEL ASSEMBLY (INSIDE MOUNTED CONTROL TOGGLE SWITCHES) ALL MODELS

SOME PARTS NOT SHOWN FOR  
CLARITY OF VIEW,  
SEE PAGES 3 AND 5.



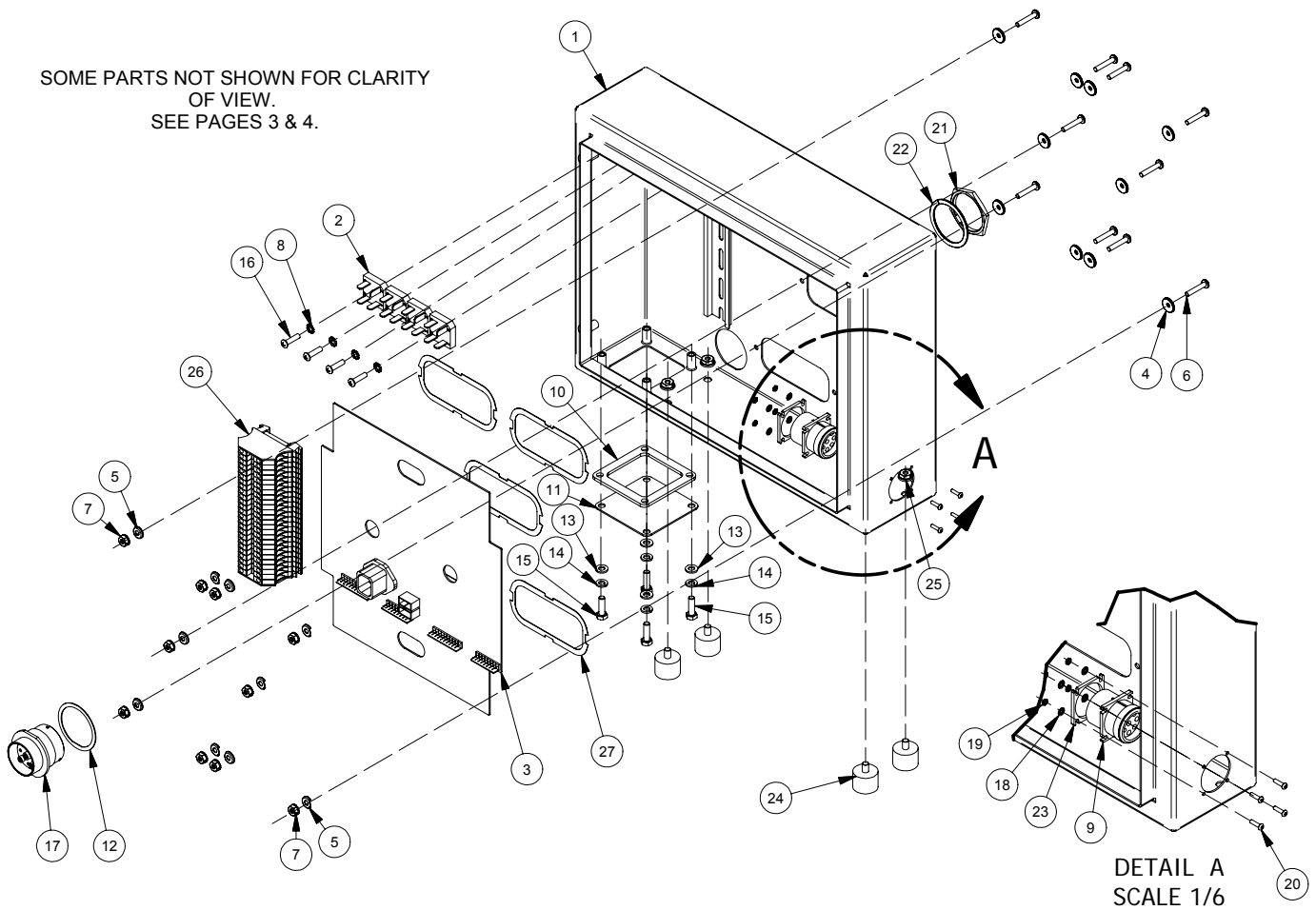
TOGGLE SWITCH ABBREVIATION DESCRIPTION	
ABBREVIATION	DESCRIPTION
SPDT	SINGLE POLE, DOUBLE THROW

ITEM	MFR. P/N	QTY	DESCRIPTION
1	C125810	4	RUBBER CUP WASHER
2	C125790	2	TERMINAL CUP WASHER
3	NPN	4	10-32 SOCKET CAP SCREW
4	NPN	2	10-32 NUT
5	C125822	2	HEX SPACER
6	C071319	1	MOUNTING PLATE
7	NPN	2	#10 FLAT WASHER
8	C125927	1	INTERNAL INSTRUCTION PLATE
9	NPN	2	# 10 STAR LOCK WASHER
10	NPN	2	10-32 CAP SCREW
11	C124641	4	TOGGLE SWITCH BOOT
12	C071075	4	SPDT TOGGLE SWITCH (THROTTLE BUMP & ALARM VERIFY)
13	C126034	2	CABLE TIE (BOLT ON)
14	C126030	2	CABLE TIE (PUSH IN)
15	C071477	1	SPACER
16	C071478	1	BRACKET, MOUNTING SUPPORT

NPN = NO PART NUMBER

# INSTRUMENT PANEL ASSEMBLY (BOX w/MOUNTED COMPONENTS) ALL MODELS

SOME PARTS NOT SHOWN FOR CLARITY  
OF VIEW.  
SEE PAGES 3 & 4.

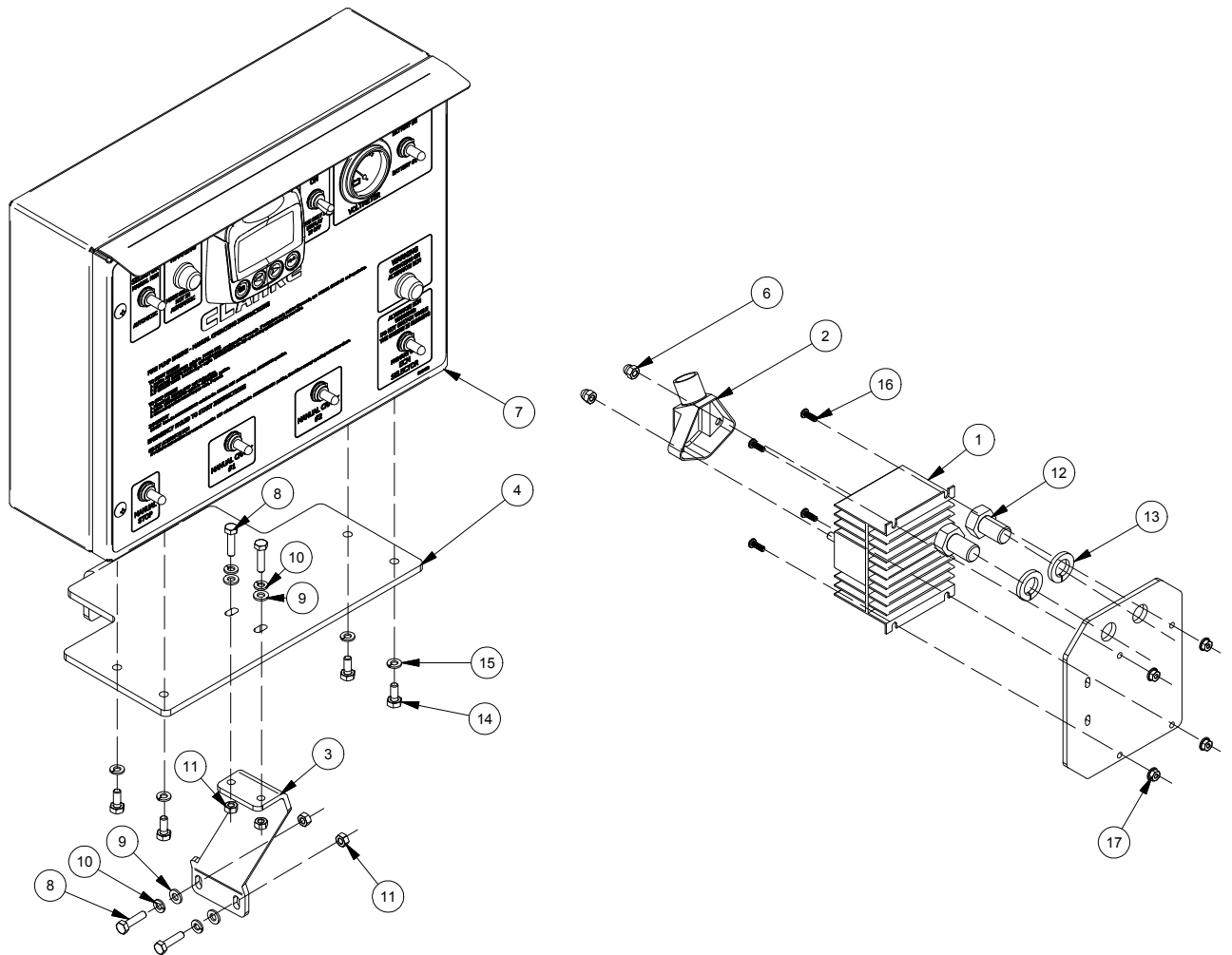


DETAIL A  
SCALE 1/6

ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C071329	1	Formed Door	15	NPN	4	M6 HEX HEAD BOLT
2	C071007	4	RECTIFIER DIODE	16	NPN	4	10-32 BUTTON HEAD CAP SCREW
3	C071312	1	SWITCHBOARD, DUAL ECM	17	NPN	1	PIN CONNECTOR
4	C125810	10	RUBBER CUP WASHER	18	NPN	4	4-40 TOOTH LOCK WASHER
5	C125790	10	TERMINAL CUP WASHER	19	NPN	4	4-40 HEX NUT
6	NPN	10	10 - 32 SOCKET CAP SCREW	20	NPN	4	4-40 BUTTON HEAD CAP SCREW
7	NPN	10	10 - 32 LOCK NUT	21	NPN	1	PIN CONNECTOR NUT
8	NPN	4	#10 STAR LOCK WASHER	22	NPN	1	PIN CONNECTOR LOCK WASHER
9	NPN	1	DATA CONNECTOR (J1939 - FEMALE)	23	C126005	1	GASKET, DIAGNOSTIC CONNECTOR
10	C126007	1	GASKET, GLAND PLATE	24	C070589	4	ISOLATOR
11	C071227	1	GLAND PLATE	25	NPN	4	1/4" HEX FLANGE NUT
12	C126015	1	GASKET, POWER HARNESS	26	C071317	1	TERMINAL BLOCK ASSEMBLY
13	NPN	4	M6 FLAT WASHER	27	C126026	1	GASKET, 54 WAY HEADER
14	NPN	4	M6 LOCK WASHER				

NPN = NO PART NUMBER

## INSTRUMENT PANEL ASSEMBLY ALL MODELS

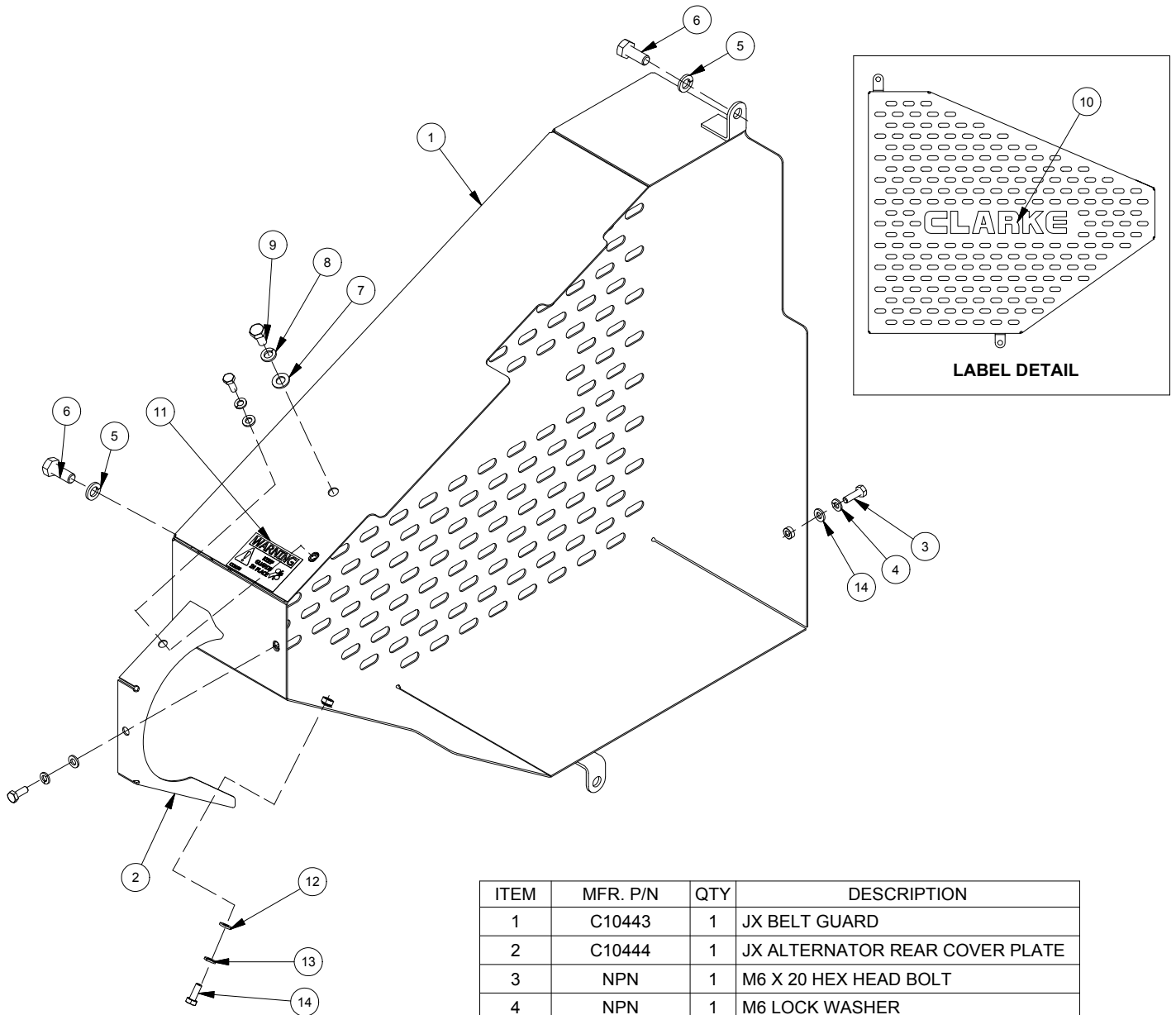


ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C07378	1	BATTERY ISOLATOR	9	NPN	4	PLAIN WASHER
2	C071222	1	BATTERY COVER	10	NPN	4	LOCK WASHER
3	C071325	1	BRACE, MOUNT INSTRUMENT PANEL, 6135	11	NPN	4	M6 HEX HEAD NUT
4	C071324	1	BRACKET, INSTRUMENT PANEL SUPPORT, 13.5L	12	NPN	2	M16 HEX HEAD BOLT, 25" LG
5	C071334	1	BRACKET, BATTERY ISOLATOR	13	NPN	2	M16 LOCK WASHER
6	C125568	2	M6 ACORN NUT	14	NPN	4	1/4" HEX HEAD BOLT, 5/8" LG
7	C071445	1	T3 INSTRUMENT PANEL ASSEMBLY	15	NPN	4	1/4" LOCK WASHER
8	NPN	4	M6 HEX HEAD BOLT, 25" LG	16	NPN	4	#8-32 MACHINE SCREW, 1/2" LG
				17	NPN	4	#8-32 HEX HEAD FLANGE NUT

NPN = NO PART NUMBER



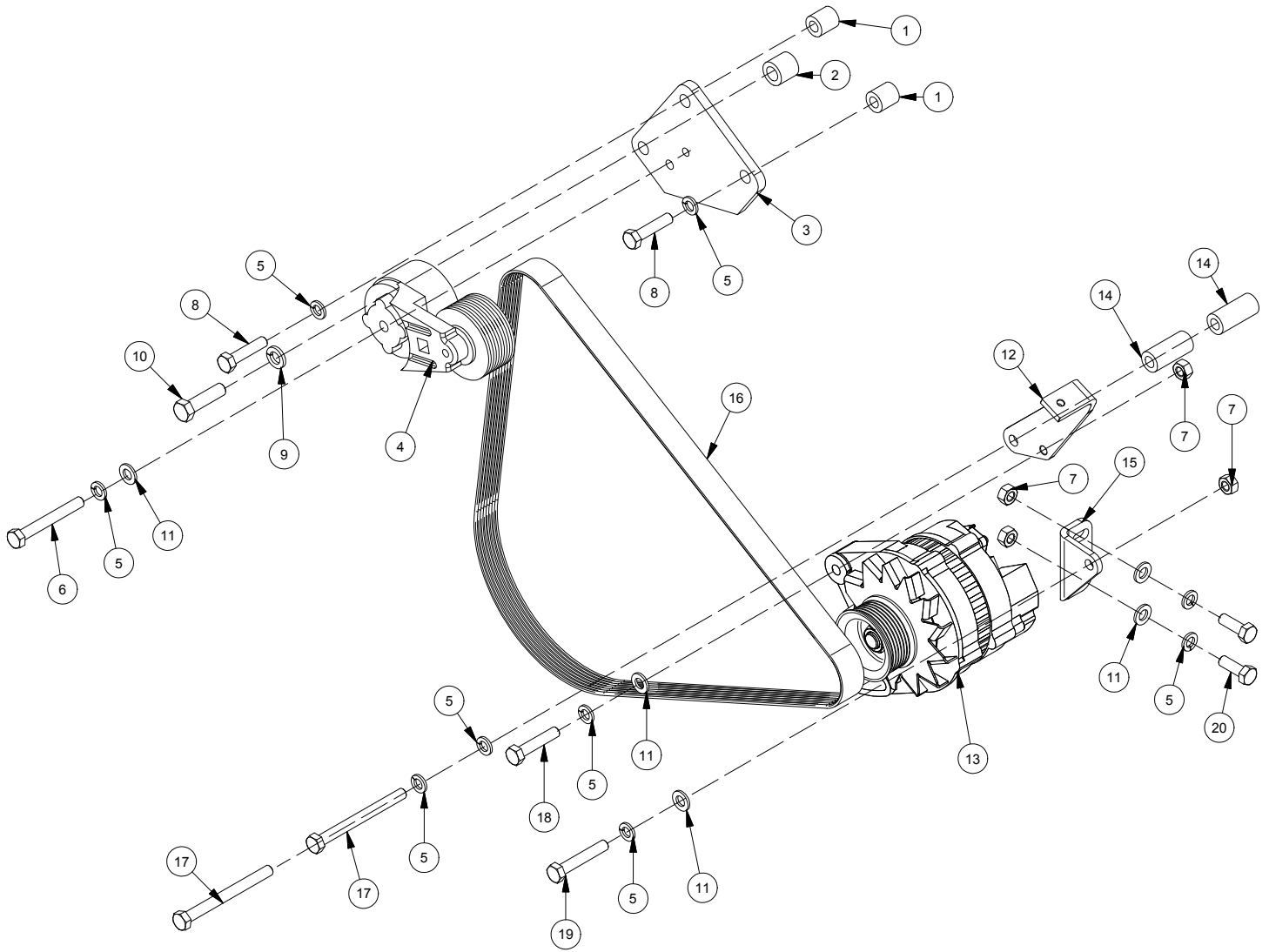
# BELT GUARD ALL MODELS



ITEM	MFR. P/N	QTY	DESCRIPTION
1	C10443	1	JX BELT GUARD
2	C10444	1	JX ALTERNATOR REAR COVER PLATE
3	NPN	1	M6 X 20 HEX HEAD BOLT
4	NPN	1	M6 LOCK WASHER
5	NPN	2	M10 LOCK WASHER
6	NPN	2	M10 X 25 HEX HEAD BOLT, 1.5" LG
7	NPN	1	M8 FLAT WASHER
8	NPN	1	M8 LOCK WASHER
9	NPN	1	M8 X 16 HEX HEAD BOLT
10	C130180	1	CLARKE LOGO LABEL
11	C13190	1	LABEL, KEEP GUARDS IN PLACE
12	NPN	3	M6 FLAT WASHER
13	NPN	3	M6 LOCK WASHER
14	NPN	3	M6 X 16 HEX HEAD BOLT

NPN = NO PART NUMBER

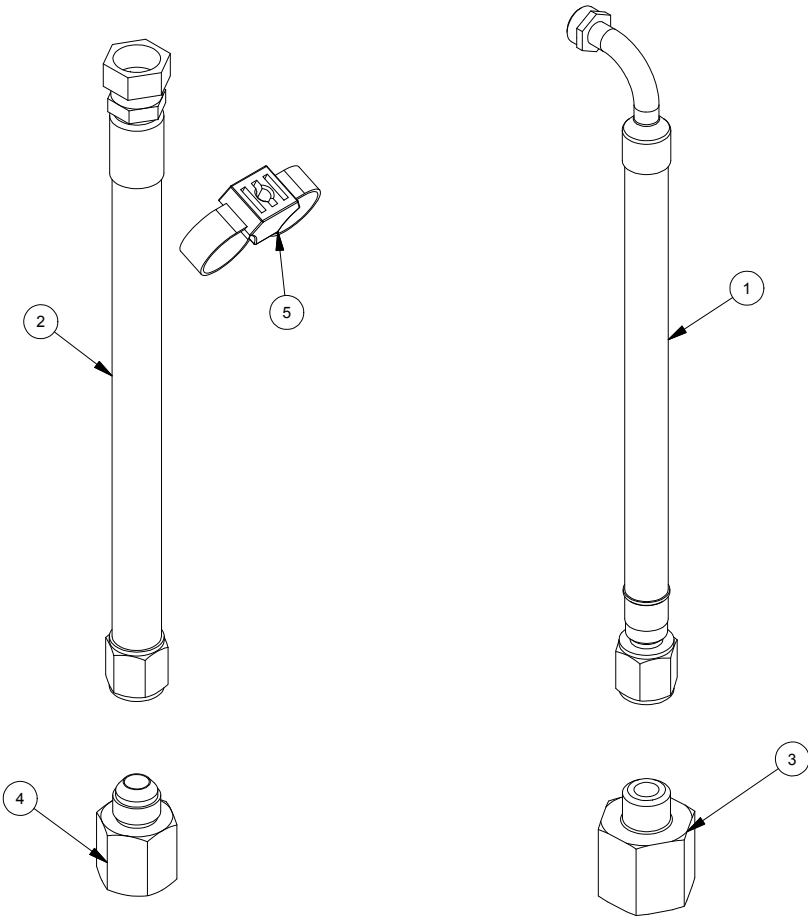
# ALTERNATOR ASSEMBLY ALL MODELS



IT	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C122054	2	SPACER	11	NPN	5	M10 FLAT WASHER
2	C125069	1	SPACER	12	C071430	1	ALTERNATOR SUPPORT BRACKET
3	C124936	1	MOUNTING BRACKET, BELT TENSIONER	13	C071366	1	24V ALTERNATOR
4	C071094	1	BELT TENSIONER	14	C122056	2	SPACER
5	NPN	9	M10 LOCK WASHER	15	C124939	1	BRACKET, ALTERNATOR
6	NPN	1	M10 X 80 HEX HEAD BOLT	16	C071033	1	BELT ALTERNATOR
7	NPN	4	M10 HEX HEAD NUT	17	NPN	2	M10 X 110 HEX HEAD BOLT
8	NPN	2	M10 X 45 HEX HEAD BOLT	18	NPN	1	M10 X 50 HEX HEAD BOLT
9	NPN	1	M12 LOCK WASER	19	NPN	1	M10 X 60 HEX HEAD BOLT
10	NPN	1	M12 X 45 HEX HEAD BOLT	20	NPN	2	M10 X 30 HEX HEAD BOLT

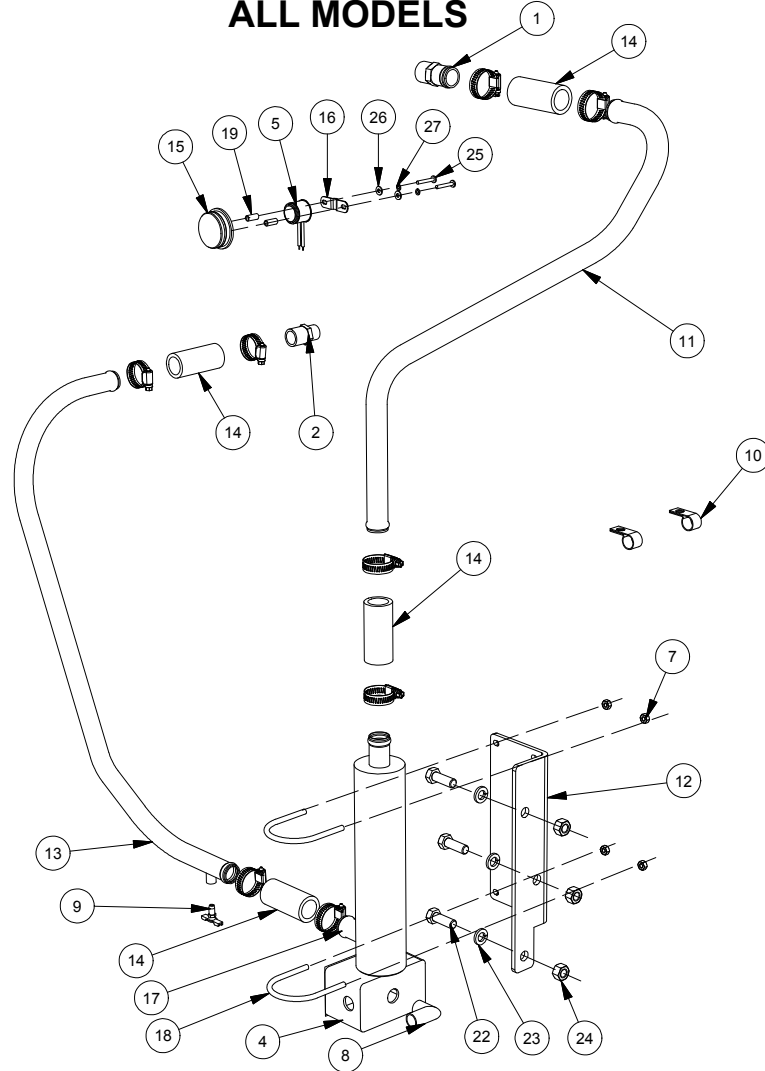
NPN = NO PART NUMBER

# FLEX FUEL LINES ALL MODELS



ITE	MFR. P/N	QT	DESCRIPTION
1	C02543	1	FUEL HOSE ASSY, 90 DEG. ELBOW, JX
2	C020542	1	FUEL HOSE ASS'Y, STRAIGHT, JX
3	C125382	1	ADAPTOR, 37 DEGREE FLARE TO NPTF
4	C125381	1	ADAPTOR, 37* FLARE to NPTF
5	C125973	1	DUAL CLAMP ZIP TIE

# JACKET WATER HEATER SYSTEM ALL MODELS

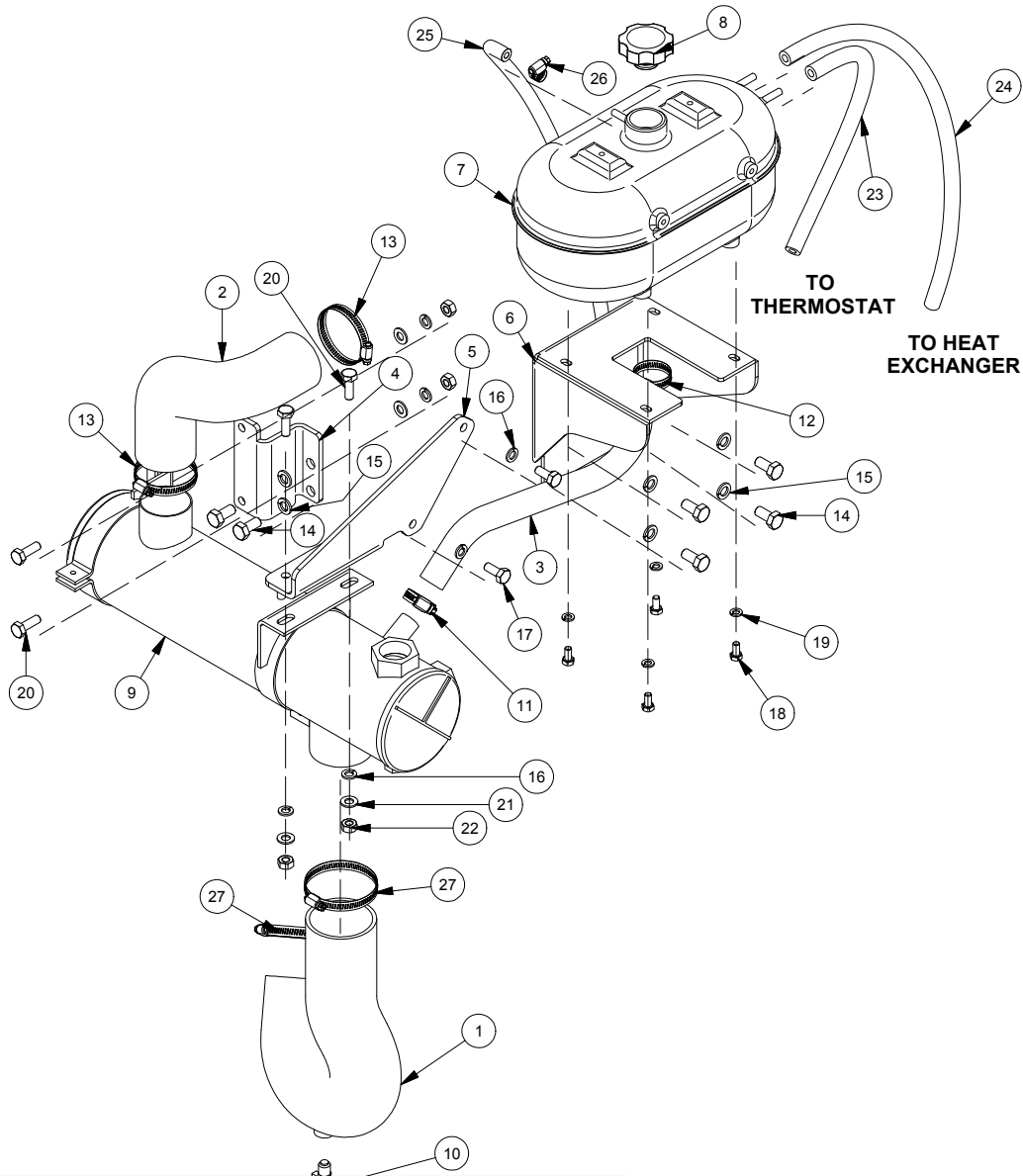


ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C050145	1	ADAPTOR, 1.00" HOSE TO 0.75" PIPE	15	C071029	1	ADAPTER, MOUNT THERMOSTAT, JX6H
2	C050144	1	ADAPTOR, 1.00" HOSE TO 0.50" PIPE	16	C071032	1	CLAMP, MOUNT THERMOSTAT TO ADAPTER, JX6H
3	C05626	1	GASKET, NEOPRENE, A/C CONNECTION BOX TO JACKET WATER HEATER	17	C122190	1	HEATER, 115V
4	C07659	1	BOX, HEATER - MODIFICATIONS	18	C122196	2	U-BOLT
5	C07648	1	THERMOSTAT, 100 DEG. TO 120 DEG. F	19	C124944	2	SPACER, MOUNT CLAMP TO THERMOSTAT ADAPTER, JX6H
6	C07658	1	COVER, HEATER BOX	20	C121709	8	HOSE CLAMPS
7	C12094	4	NYLOC NUT, 1/4-20	21	C131433	1	LABEL, JACKET WATER HEATER
8	C12143	1	CONNECTOR, CONDUIT ELBOW, 3/8"	22	NPN	3	M12 HEX HEAD BOLT, 35" LG
9	C12152	1	DRAIN COCK, 1/8"	23	NPN	3	M12 LOCK WASHER
10	C120660	2	CLAMP, RUBBERIZED	24	NPN	3	M12 HEX HEAD NUT
11	C051223	1	TUBE 1.0", HEATER OUTLET, JX6H	25	NPN	2	#10 -24 SCREWS
12	C051213	1	BRACKET, MOUNT HEATER, JX	26	NPN	2	#10 FLAT WASHER
13	C051221	1	TUBE 1.0", HEATER INLET, JX6H	27	NPN	2	# 10 LOCK WASHER
14	C051247	4	HOSE, SILICONE, 3 IN. LG.				

NPN = NO PART NUMBER

**Clarke Reference  
Bill of Materials:  
12009 - 115 VOLT  
120010 - 230 VOLT**

# COOLING SYSTEM - HEAT EXCHANGER ALL MODELS

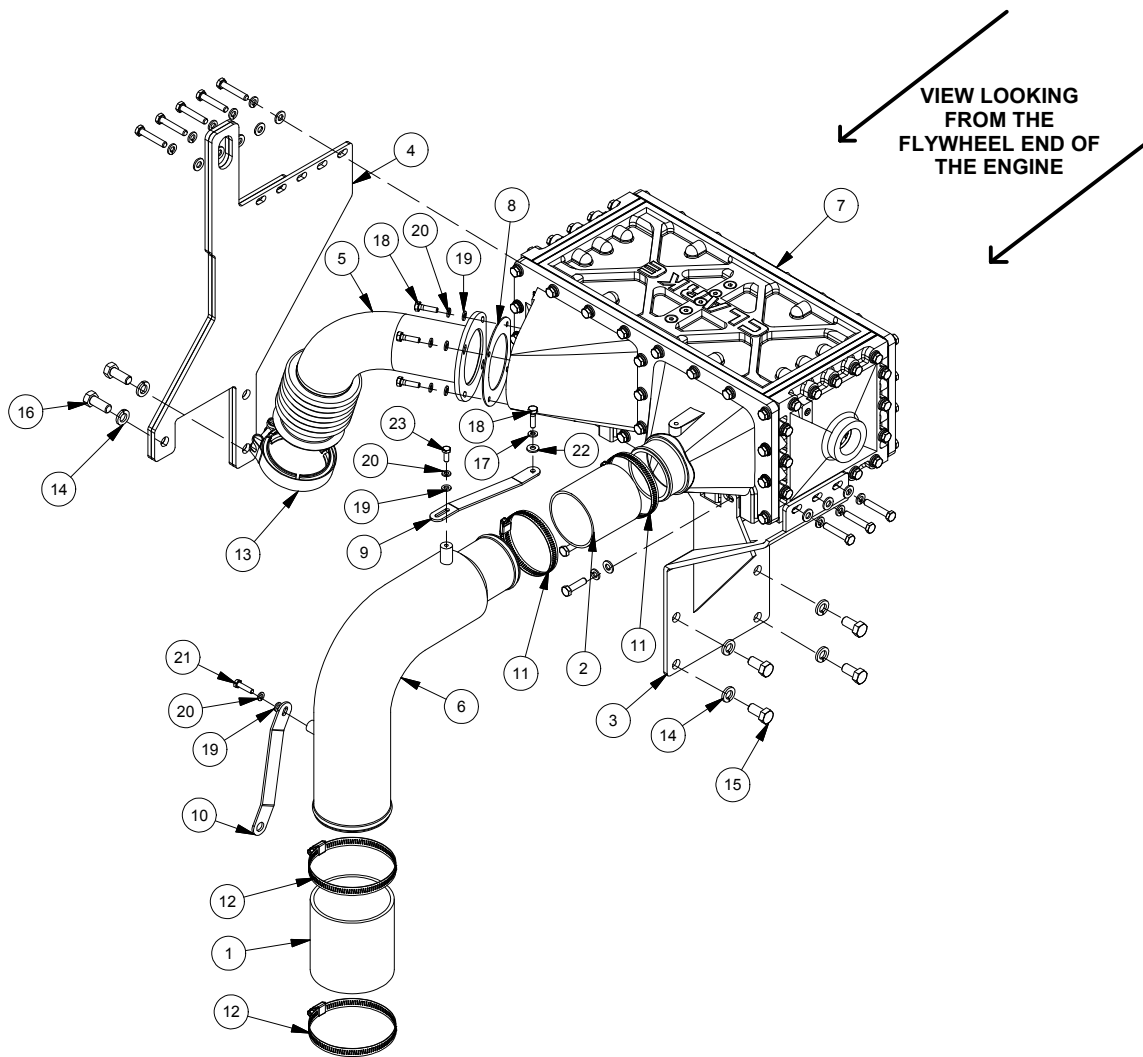


ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C051399	1	HOSE, OUTLET HEAT EXCHANGER	16	NPN	6	M10 LOCK WASHER
2	C051400	1	HOSE, INLET HEAT EXCHANGER	17	NPN	2	M10 X 25 HEX HEAD BOLT
3	C051403	1	HOSE, HEAT EXCHANGER TO EXPANSION TANK, 6135	18	NPN	4	M8 X 16 HEX HEAD BOLT
4	C051405	1	BRACKET, HEAT EXCHANGER - REAR, 6135	19	NPN	4	M8 LOCK WASHER
5	C051404	1	BRACKET, HEAT EXCHANGER, 6135	20	NPN	4	M10 X 30 HEX HEAD BOLT
6	C051415	1	SUPPORT, EXPANSION TANK, 6135	21	NPN	4	M10 FLAT WASHER
7	C051432	1	EXPANSION TANK	22	NPN	4	M10 HEX HEAD NUT
8	C051434	1	PRESSURE CAP, 15# (DEERE EXPANSION TANK)	23	C051402	1	VENT HOSE - THERMOSTAT TO EXPANSION TANK
9	C051433	1	HEAT EXCHANGER, JX	24	C051401	1	VENT HOSE - HEAT EXCHANGER TO EXPANSION TANK
10	C12153	1	DRAIN COCK, 1/4"	25	C12677	1	OVERFLOW HOSE
11	C12643	1	HOSE CLAMP, 1.5" - 0.75"	26	C121743	1	SPRING CLAMP
12	C12644	1	HOSE CLAMP, 1.0625" - 2.00"	27	C12648	2	HOSE CLAMP, # 56
13	C12646	2	HOSE CLAMP, #40				
14	NPN	6	M12 X 25 HEX HEAD BOLT				
15	NPN	6	M12 LOCK WASHER				

NPN = NO PART NUMBER

**Clarke Reference  
Bill of Materials:  
051031**

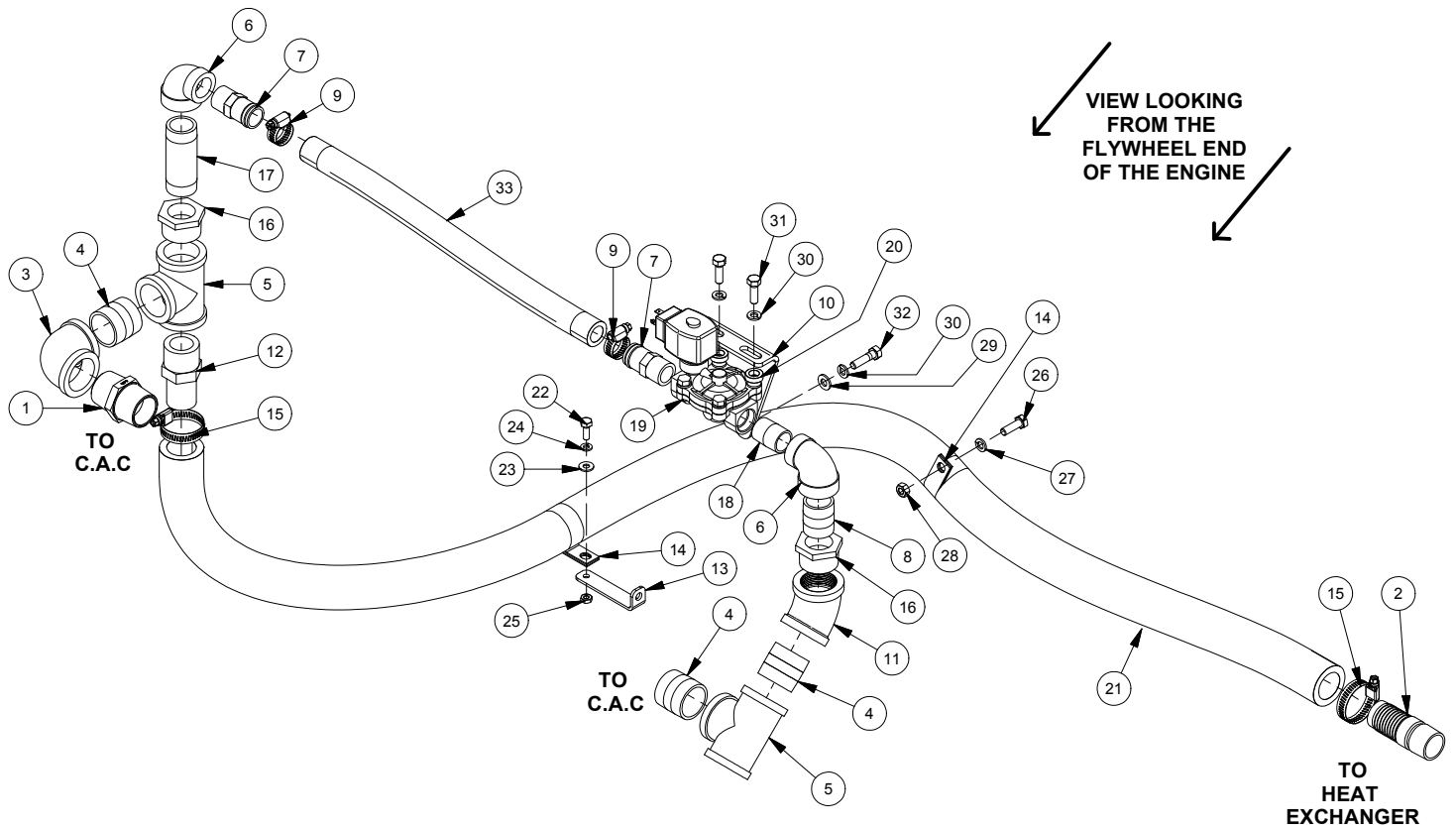
# CHARGE AIR COOLER (CAC) ALL MODELS



ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C03552	1	HOSE, CAC 4" ID x 4.5" LG.	13	C126010	1	MARMON CLAMP, 3"
2	C03558	1	HOSE, CAC, 3.0" ID X 3.5" LG.	14	NPN	6	M12 LOCK WASHER
3	C03607	1	BRACKET, MOUNT CAC, 6135	15	NPN	4	M12 X 25 HEX HEAD BOLT
4	C03606	1	BRACKET, MOUNT CAC, 13.5	16	NPN	2	M12 X 30 HEX HEAD BOLT
5	C03614	1	TUBE, CAC AIR INLET, 6135	17	NPN	1	1/4 LOCK WASHER
6	C03615	1	TUBE, CAC AIR OUTLET, 6135	18	NPN	5	1/4 - 20 HEX HEAD BOLT
7	C03652	1	CAC ASSEMBLY	19	NPN	6	M6 FLAT WASHER
8	C03635	1	GASKET, AIR INLET, CAC	20	NPN	6	M6 LOCK WASHER
9	C03639	1	STRAP, TUBE, CAC OUTLET	21	NPN	1	M6 X 25 HEX HEAD BOLT
10	C03638	1	STRAP, TUBE, CAC OUTLET	22	NPN	1	1/4 FLAT WASHER
11	C121715	2	HOSE CLAMP, 2.75" DIA	23	NPN	1	M6 X 16 HEX HEAD BOLT
12	C121717	2	HOSE CLAMP, 3.75" LG				

NPN = NO PART NUMBER

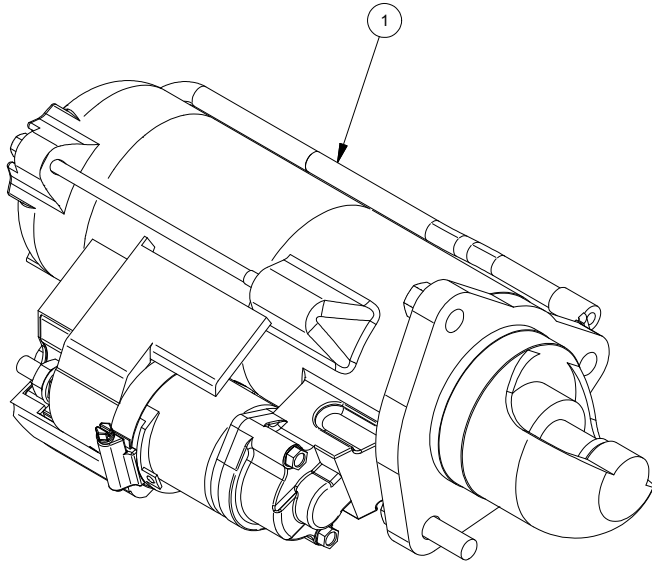
## CHARGE AIR COOLER (CAC) TEMPERATURE CONTROL ALL MODELS



ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C126050	1	TUBE HEX NIPPLE, 1 1/4 NPT	18	C122075	1	NIPPLE, CLOSE - 0.75" NPT
2	C05148	1	ADAPTER, 1" NPT TO 1 1/4" HOSE	19	C126153	1	VALVE, SOLENOID - 24V
3	C121844	1	ELBOW, 90 DEG, 1.25 INCH NPT	20	C125532	2	1/4" SPACER
4	C122121	3	CLOSE NIPPLE, 1.25 NPT	21	C051430	1	1 1/4" HOSE, 69 LG (HEAT EXCHANGER TO C.A.C)
5	C121862	2	1 1/4" PIPE TEE	22	NPN	1	1/4" HEX HEAD BOLT, 0.75" LG
6	C122299	2	1" X 3/4" REDUCING ELBOW	23	NPN	1	1/4" FLAT WASHER
7	C050145	2	ADAPTOR, 1.00" HOSE TO 0.75" PIPE	24	NPN	1	1/4" LOCK WASHER
8	C122098	1	1" CLOSE NIPPLE	25	NPN	1	1/4" HEX HEAD NUT
9	C121710	2	CT CLAMPS	26	NPN	1	M8 X 25 HEX HEAD BOLT
10	C051451	1	SOLENOID VAVLE SUPPORT BRACKET	27	NPN	1	M8 LOCK WASHER
11	C123128	1	1 1/4" PIPE ELBOW, 45 DEGREE	28	NPN	1	M8 HEX HEAD NUT
12	C123973	1	ADAPTOR, 1.25" HOSE TO 1.25" PIPE	29	NPN	1	5/16" FLAT WASHER
13	C071354	1	BRACKET, VALVE COVER	30	NPN	3	5/16" LOCK WASHER
14	C124006	2	CLAMP, RUBBERIZED, 1.75" I.D.	31	NPN	2	5/16" HEX HEAD BOLT, 1.00" LG
15	C121712	2	HOSE CLAMP	32	NPN	1	5/16" HEX HEAD BOLT, 1.25" LG
16	C123287	2	BUSHING - 1 1/4" NPT TO 1" NPT	33	C051455	1	1" HOSE, 18" LG
17	C122103	1	NIPPLE, PIPE - 1" NPT X 3.25" LONG				

NPN = NO PART NUMBER

# STARTER MOTOR ALL MODELS

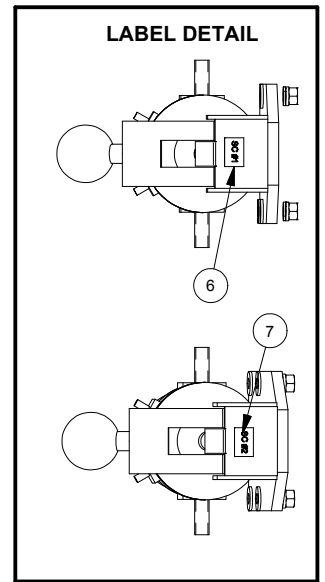
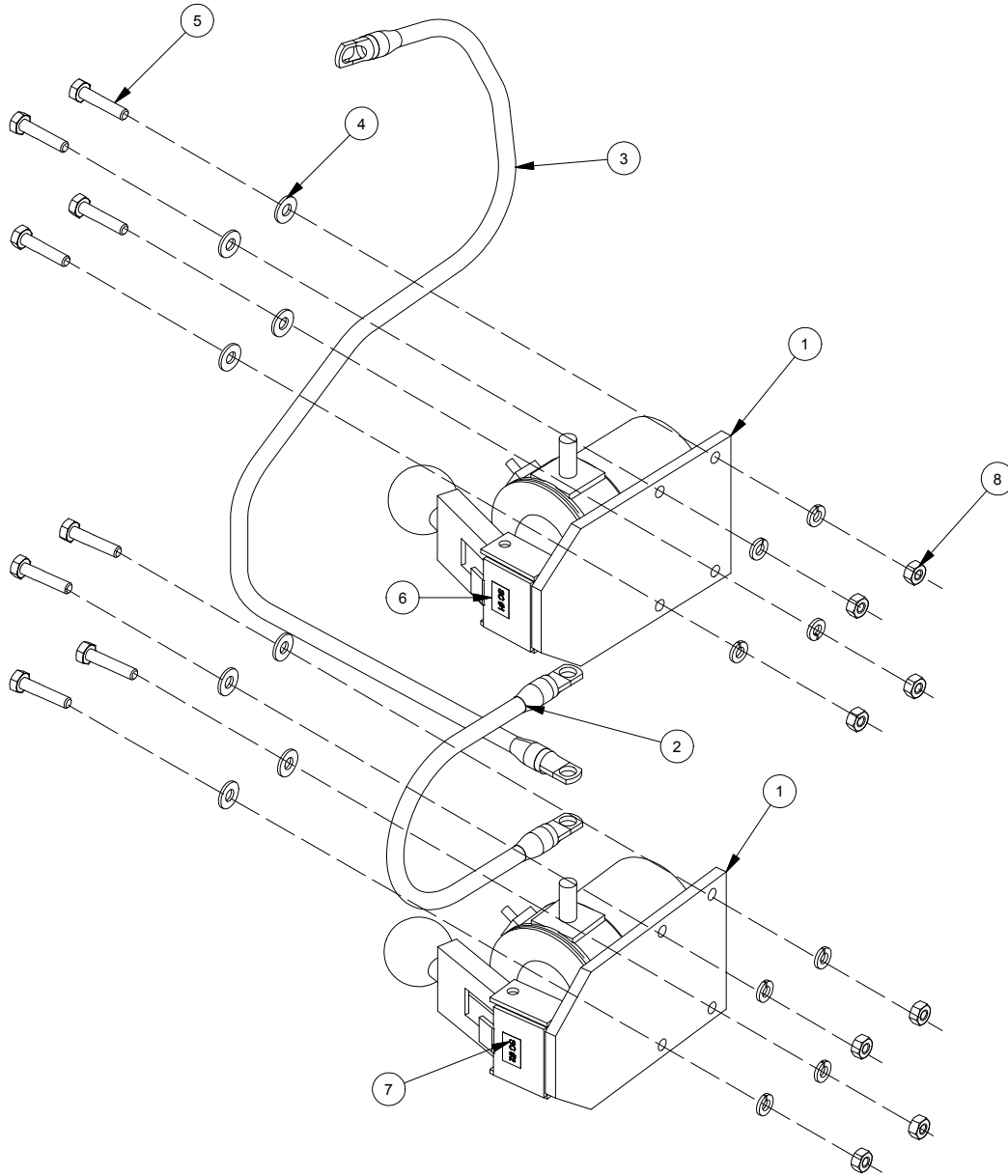


VIEW LOOKING  
FROM THE  
FLYWHEEL END  
OF THE ENGINE

ITEM	MFR. P/N	QTY	DESCRIPTION
1	RE522852	1	STARTER MOTOR, 24V



# STARTER CONTACTORS ALL MODELS

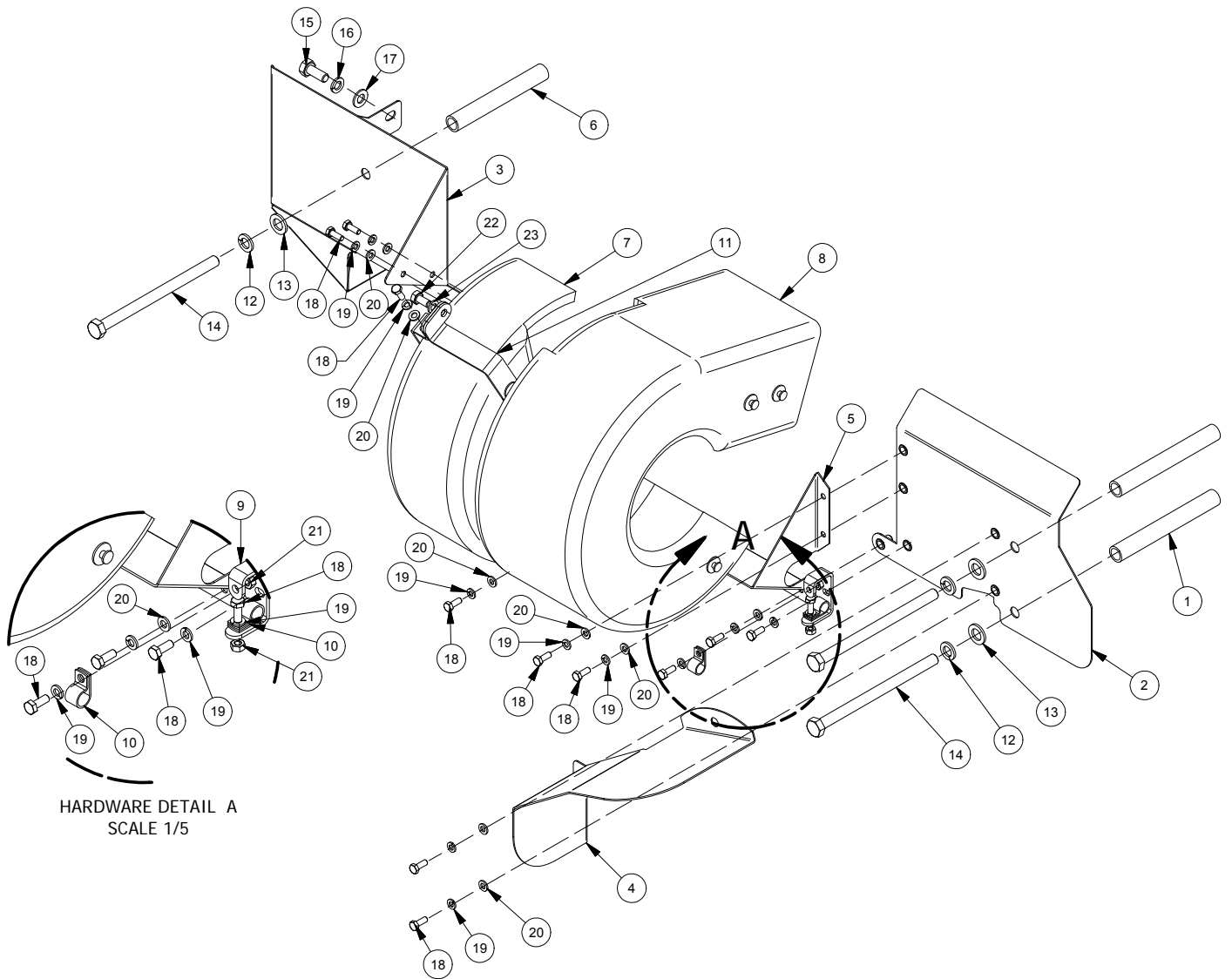


VIEW LOOKING FROM THE FLYWHEEL END OF THE ENGINE

IT	MFR. P/N	QTY	DESCRIPTION
1	C071062	2	BATTERY CONTACTOR, 24V
2	C070060	1	BATTERY CONTACTOR JUMPER CABLE
3	C070058	1	BATTERY STARTER CABLE
4	NPN	8	1/4" FLAT WASHER
5	NPN	8	1/4" HEX HEAD BOLT, 1 1/4" LG
6	C12754	1	LABEL, STARTER CONTACTOR#1
7	C12755	1	LABEL, STARTER CONTACTOR #2
8	NPN	8	1/4" HEX HEAD NUTS

NPN = NO PART NUMBER

## EXHAUST GUARD ALL MODELS



HARDWARE DETAIL A  
SCALE 1/5

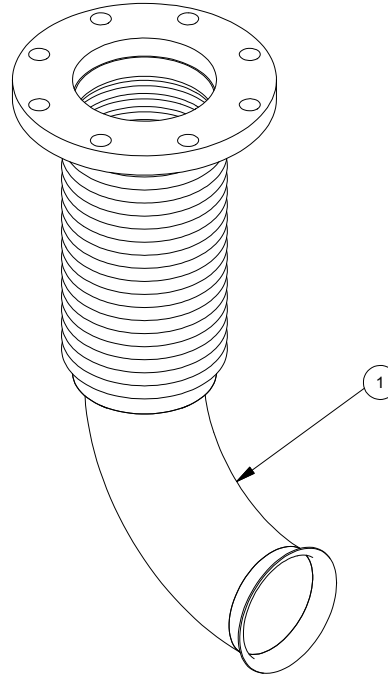
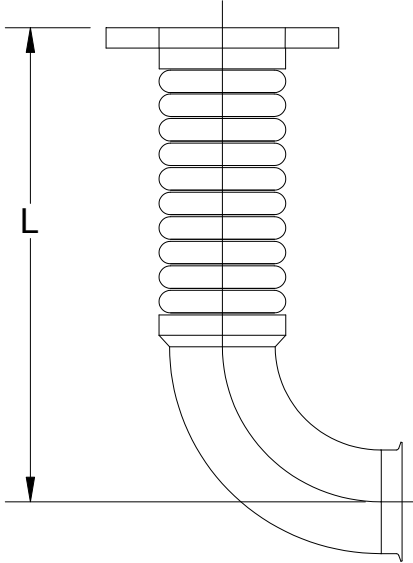
ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C06984	2	SPACER, EXHAUST GUARD, 6135	13	NPN	3	M12 FLAT WASHER
2	C06997	1	GUARD, EXHAUST MANIFOLD, 6135	14	NPN	3	M12 X 180 HEX HEAD BOLT
3	C06985	1	GUARD, EXHAUST MANIFOLD, 6135	15	NPN	1	M10 X 25 HEX HEAD BOLT
4	C06986	1	HEATSHIELD, HEAT EXCHANGER HOSE, 6135	16	NPN	1	M10 LOCK WASHER
5	C060987	1	GUARD, EXHAUST MANIFOLD - 6135	17	NPN	1	M10 FLAT WASHER
6	C061004	1	SPACER, EXHAUST GUARD, 6135	18	NPN	12	M6 X 16 HEX HEAD BOLT
7	C061007	1	TURBO BLANKET - 6135	19	NPN	12	M6 LOCK WASHER
8	C061006	1	TURBO BLANKET, EXHAUST SIDE - 6135	20	NPN	9	M6 FLAT WASHER
9	C061029	1	TURBO DRAIN TUBE SUPPORT BRACE	21	NPN	3	M6 HEX HEAD NUT
10	C125326	2	CLAMP, LOOP, NON-RUBBERIZED, 1/2"	22	NPN	1	M8 X 16 HEX HEAD BOLT
11	C061026	1	BRACKET, UPPER TURBO BLANKET SUPPORT	23	NPN	1	M8 LOCK WASHER
12	NPN	3	M12 LOCK WASHER				

NPN = NO PART NUMBER

**Clarke Reference  
Bill of Materials:  
060029**

# EXHAUST FLEX ALL MODELS

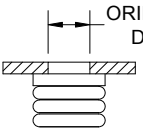
150# ANSI FLANGE  
(EXHAUST SIDE  
CONNECTION)



ITEM	CLARKE P/N									QTY
	MODELS	STANDARD				OPTION				
		EXHAUST CONN. SIZE	L (INCH)	P/N	DESCRIPTION	EXHAUST CONN. SIZE	L (INCH)	P/N	DESCRIPTION	
1	UFADF0	8	22.88	C061126^	8" FLEX EXHAUST	10	22.88	C061127^	10" FLEX EXHAUST	1
	UFAD60	8	22.88	C061126^	8" FLEX EXHAUST	10	22.88	C061127^	10" FLEX EXHAUST	
	UFADK0	8	22.88	C061126^	8" FLEX EXHAUST	10	22.88	C061127^	10" FLEX EXHAUST	
	UFADN0	8	22.88	C061126^	8" FLEX EXHAUST	10	22.88	C061127^	10" FLEX EXHAUST	
	UFADP0	8	22.88	C061126^	8" FLEX EXHAUST	10	22.88	C061127^	10" FLEX EXHAUST	
	UFAD88	8	22.88	C061126^	8" FLEX EXHAUST	10	22.88	C061127^	10" FLEX EXHAUST	

^ With Orifice (See Table 1 Below)

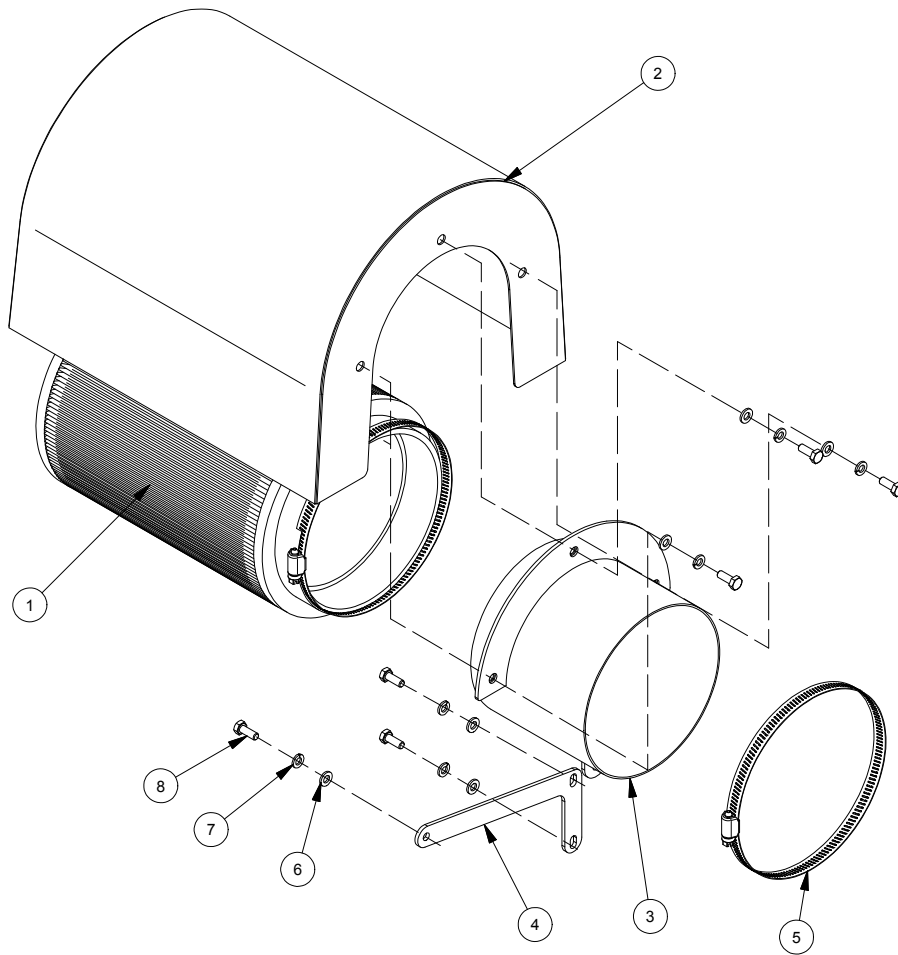
TABLE 1



P/N	ORIFACE DIA. (IN)
C061126	4.750
C061127	4.750

**Clarke Reference  
Bill of Materials:  
061043 - 8" FLEX EXHAUST  
061044 - 10" FLEX EXHAUST**

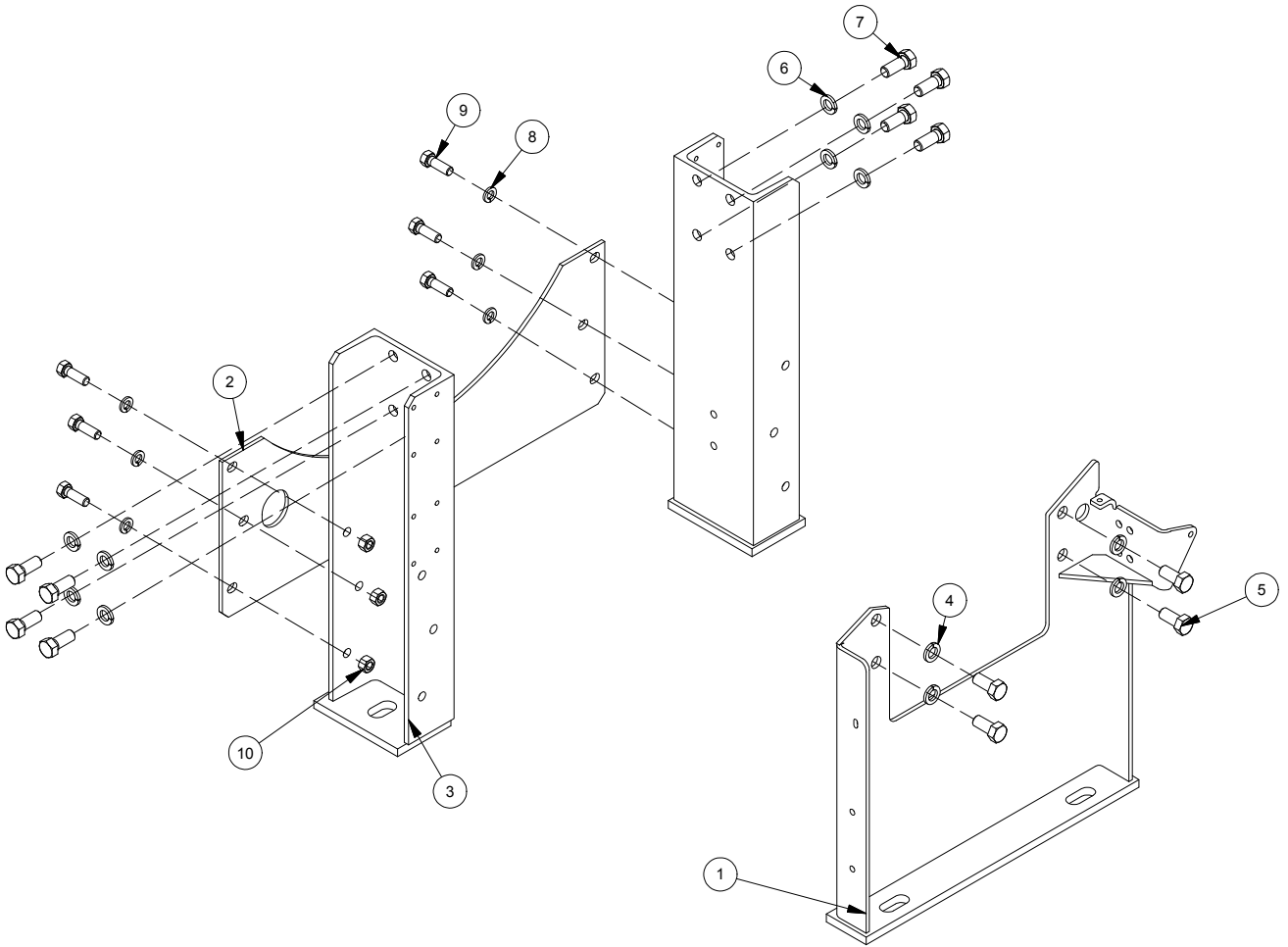
## DRIP GUARD & AIR CLEANER ALL MODELS



IT	MFR. P	Q	DESCRIPTION
1	C03595	1	FILTER, AIR, 6" I.D.
2	C03603	1	DRIP GUARD ASSEMBLY, 6" TUBE
3	C03608	1	TUBE, 6", DRIP GUARD
4	C03637	1	BRACE, SUPPORT AIR INLET TUBE, 6135
5	C12652	1	#88 CLAMP
6	NPN	6	M6 FLAT WASHER
7	NPN	6	M6 LOCK WASHER
8	NPN	6	M6 HEX HEAD BOLT, 16" LG

NPN = NO PART NUMBER

# ENGINE MOUNTING FEET ALL MODELS

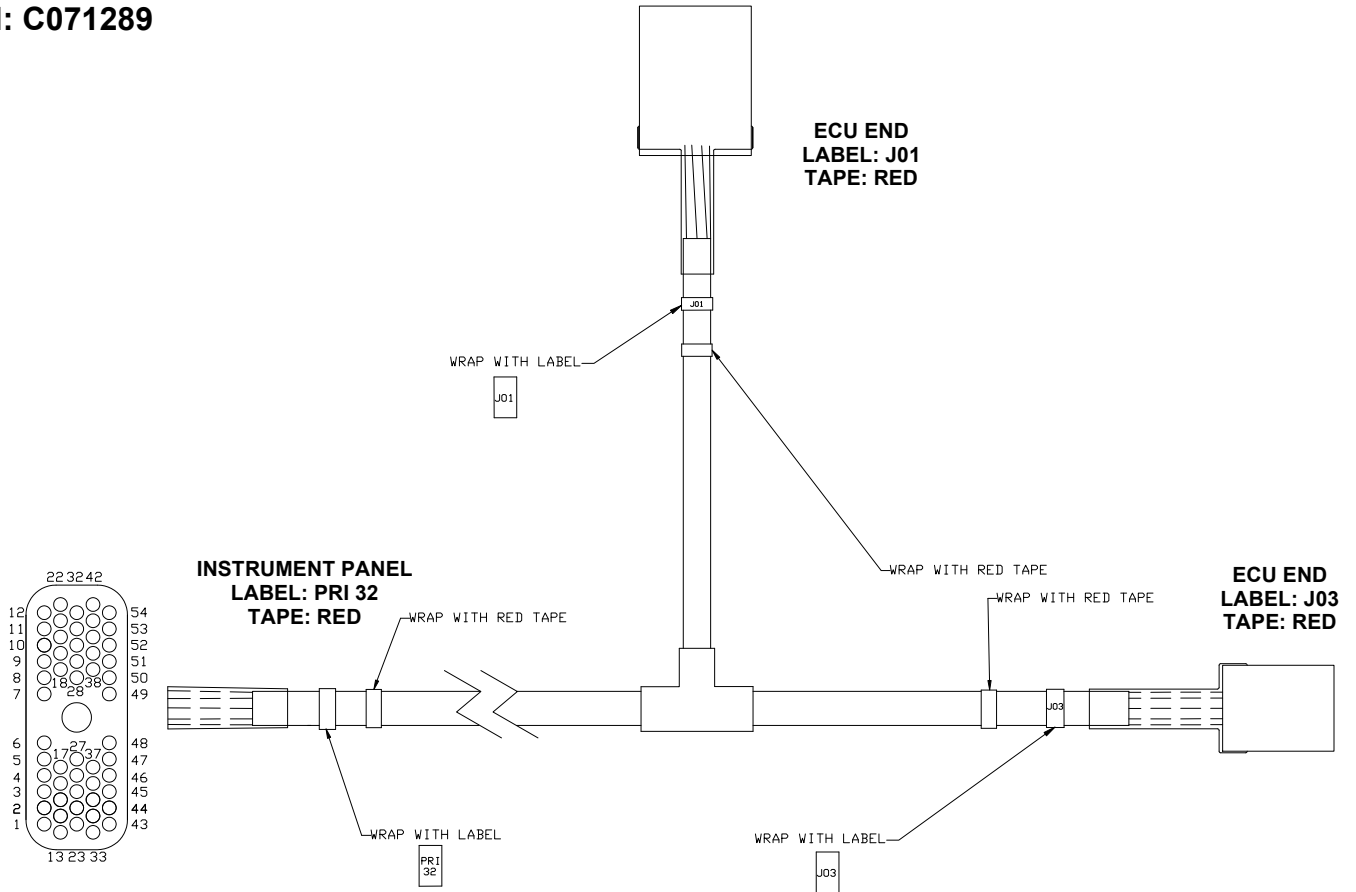


ITEM	MFR. P/N	QTY	DESCRIPTION
1	C124907	1	FOOT, FRONT MOUNTING, 6135
2	C124904	1	BRACE, REAR MOUNTING FEET, JX
3	C124905	2	FOOT, REAR MOUNTING, JX
4	NPN	4	M16 LOCK WASHER
5	NPN	4	M16 X 35 HEX HEAD BOLT
6	NPN	8	5/8" LOCK WASHER
7	NPN	8	5/8" X 1.50" HEX HEAD BOLT
8	NPN	6	1/2" LOCK WASHER
9	NPN	6	1/2" X 1.50" HEX HEAD BOLT
10	NPN	6	1/2" HEX HEAD NUT

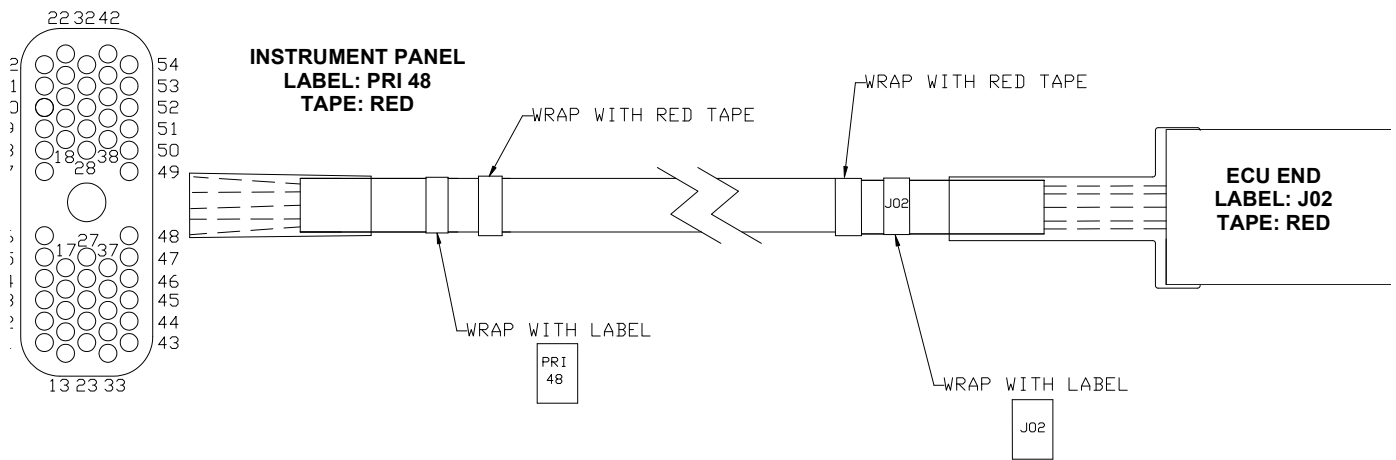
NPN = NO PART NUMBER

# ENGINE ECM HARNESSSES ALL MODELS

**P/N: C071289**



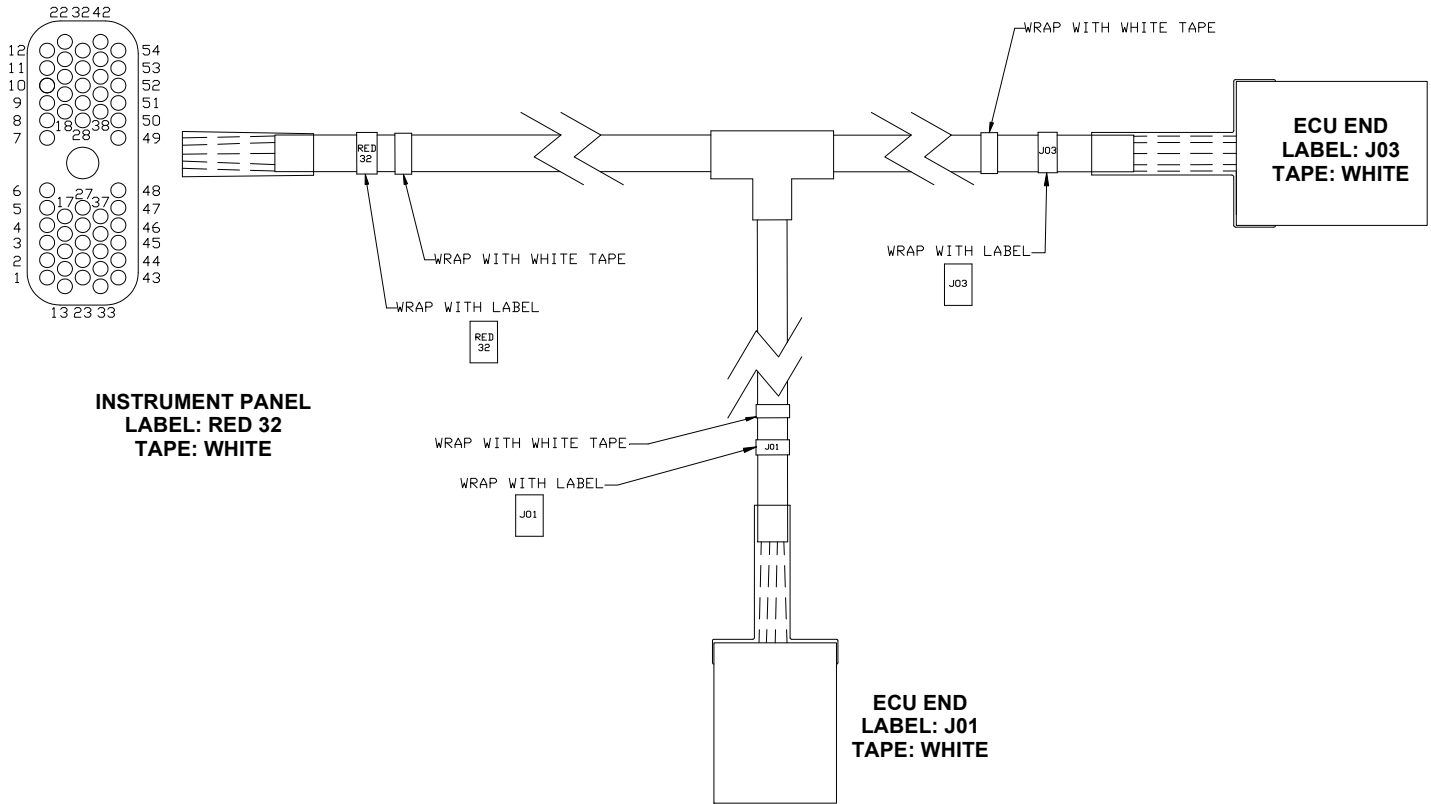
**P/N: C071292**



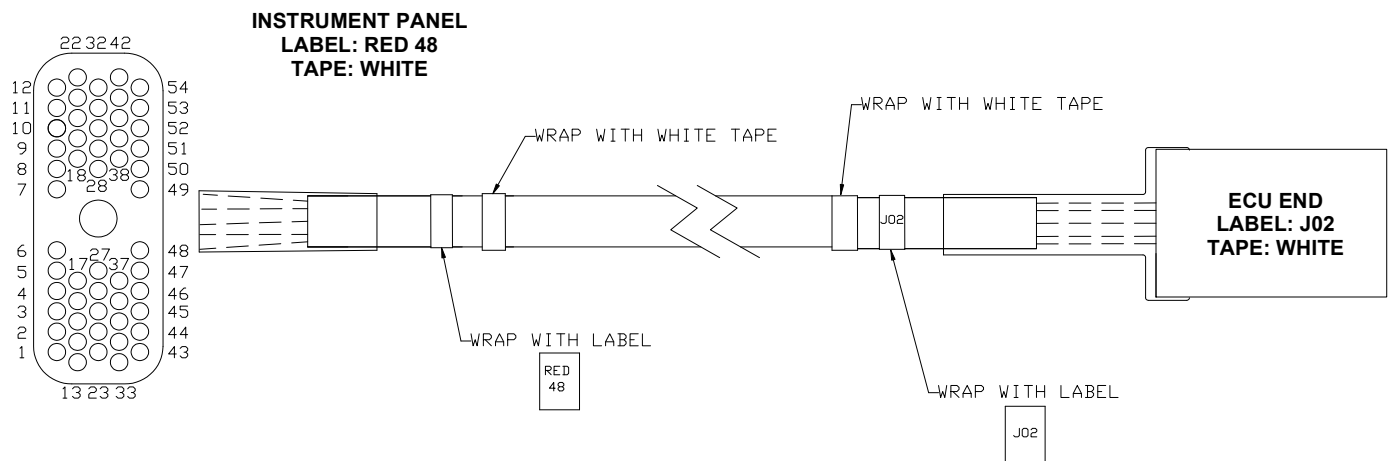
**Clarke Reference:  
C071463**

# ENGINE ECM HARNESSES CONT. ALL MODELS

**P/N: C071300**

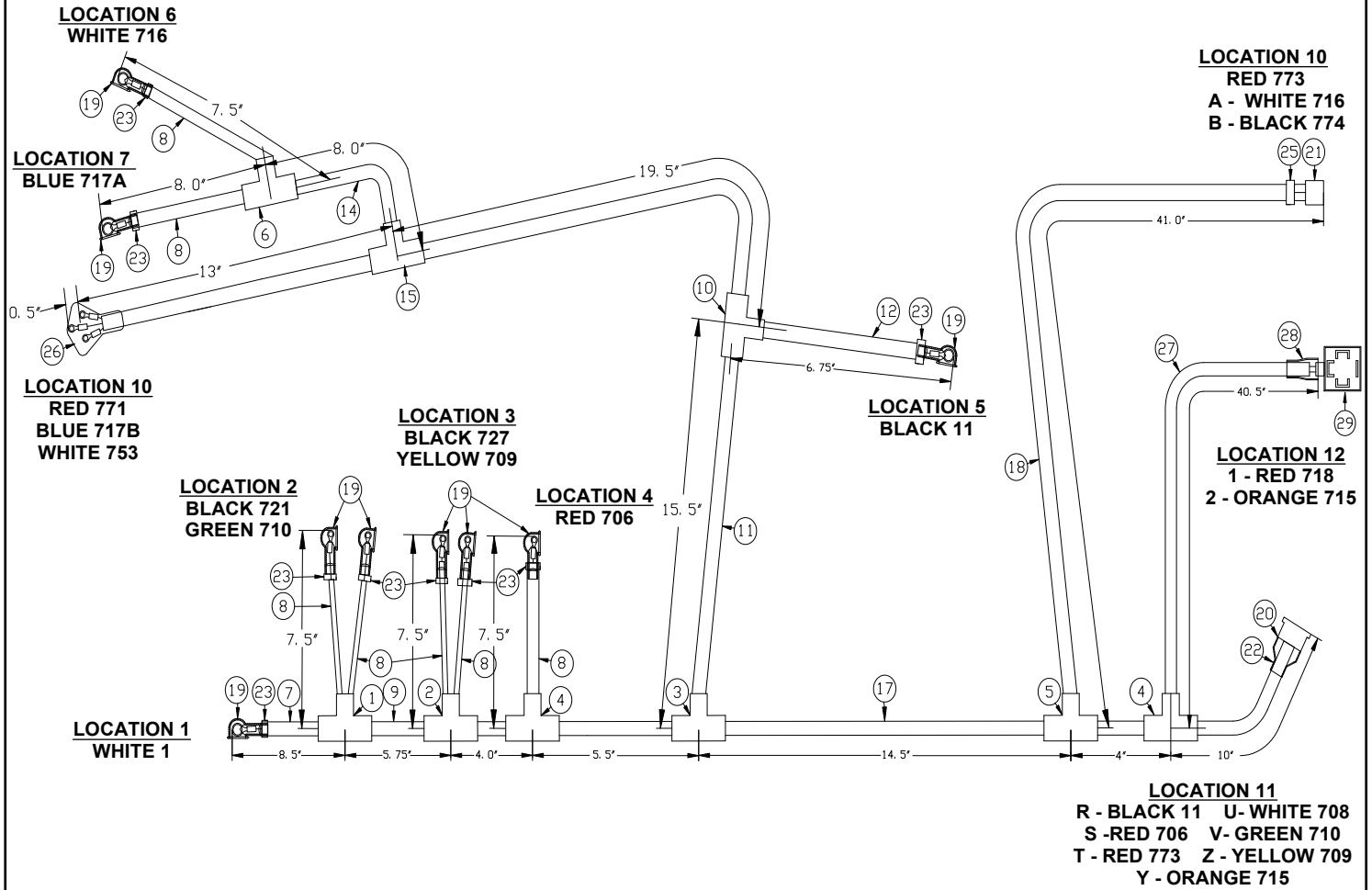


**P/N: C071303**



**Clarke Reference:  
C071463**

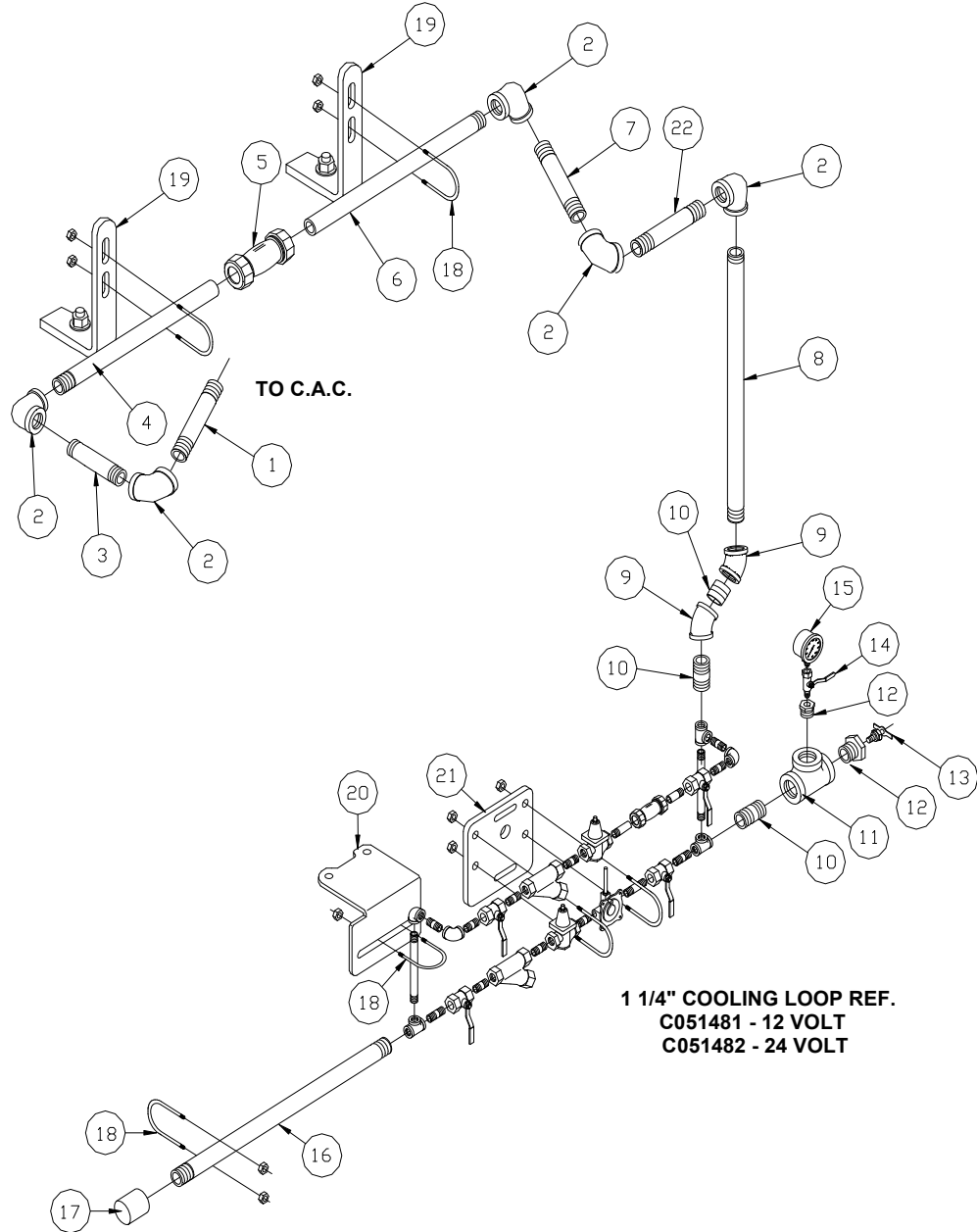
# ENGINE POWER HARNESS ALL MODELS



ITEM	QTY	DESCRIPTION	ITEM	QTY	DESCRIPTION
1	1	1 X 5/8 X 1/4 TEE	16	1	3/4 LOOM 36" LG
2	1	3/4 X 5/8 X 1/2 TEE	17	1	3/8 LOOM 30.5 LG
3	1	3/4 X 1/2 X 3/4 TEE	18	1	3/8 LOOM 30.5 LG
4	2	3/4 X 1/4 X 3/4 TEE	19	9	BOOT
5	2	3/4 X 3/8 X 3/4 TEE	20	1	CONNECTOR
6	1	3/8 X 1/4 X 1/4 TEE	21	1	CONNECTOR
7	7	1/4 LOOM 7" LG	22	1	BOOT
8	1	1/4 LOOM 6.5" LG	23	9	1/4 END RING
9	1	1/2 LOOM 5" LG	24	1	3/8 END RING
10	1	1/2 X 1/4 X 1/2	25	1	3/8 END RING
11	1	1/2 LOOM 47" LG	26	1	BOOT
12	1	1/4 LOOM 5" LG	27	1	1/4 LOOM 40.5" LG
13			28	1	RUBBER BOOT
14	1	3/8 LOOM 7" LG	29	1	CONNECTOR
15	1	1/2 X 3/8 X 1/2			

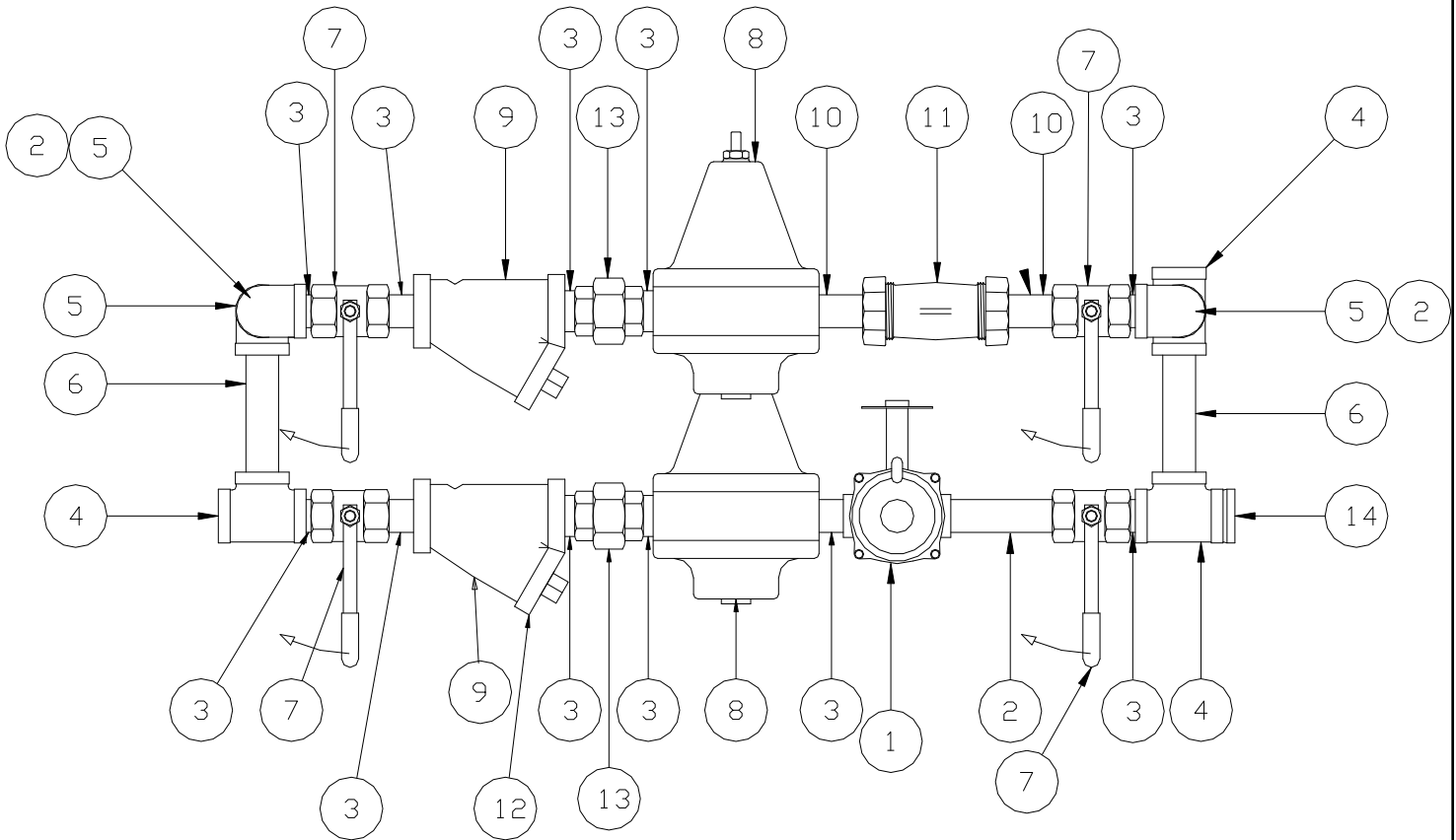
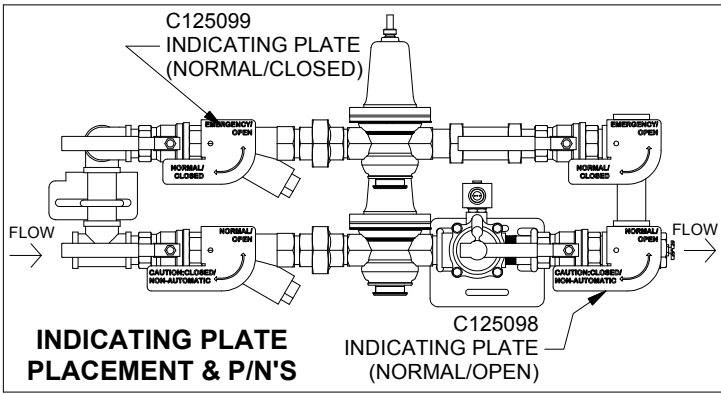


# PIPING KIT ASSEMBLY ALL MODELS



ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C126192	1	1 1/4" PIPE NIPPLE, 5.5" LG	12	C121934	2	1 1/4" X 1/4" REDUCER BUSHING
2	C121844	5	1 1/4" PIPE ELBOW, 90 DEGREES	13	C12153	1	1/4" DRAINCOCK
3	C122125	1	1 1/4" PIPE NIPPLE, 4.0" LG	14	C05505	1	1/4" DRAINCOCK
4	C122415	1	1 1/4" PIPE TOE, 24.0" LG	15	C051545	1	PRESSURE GAUGE
5	C122258	1	1 1/4" PIPE COUPLING DRESSER	16	C125082	1	1 1/4" PIPE NIPPLE, 25" LG
6	C122414	1	1 1/4" PIPE TOE, 18.0" LG	17	CONSUMABLE	1	1 1/4" PLASTIC CAP
7	C122133	1	1 1/4" PIPE NIPPLE, 8.5" LG	18	C051126	6	U-BOLT
8	C124872	1	1 1/4" PIPE NIPPLE, 22.0" LG	19	C05939	2	SUPPORT BRACKET
9	C123128	2	1 1/4" PIPE ELBOW, 45 DEGREE	20	C051259	1	SUPPORT BRACKET
10	C122121	3	1 1/4" PIPE NIPPLE, CLOSED	21	C051260	1	SUPPORT BRACKET
11	C121862	1	1 1/4" PIPE TEE, STRIAIGHT	22	C122131	1	1 1/4" PIPE NIPPLE, 7.5" LG

# COOLING LOOP ASSEMBLY ALL MODELS



ITEM	MFR. P/N	QTY	DESCRIPTION	ITEM	MFR. P/N	QTY	DESCRIPTION
1	C124063	1	1 1/4" SOLENOID VALVE (12 VOLT)	8	C121922	2	1 1/4" REGULATOR VALVE
	C124064	1	1 1/4" SOLENOID VALVE (24 VOLT)	9	C121820	2	1 1/4" STRAINER, Y-TYPE
2	C122124	3	1 1/4" PIPE NIPPLE, 3.0" LG	10	C122403	2	1 1/4" PIPE TOE, 3.0" LG
3	C122121	11	1 1/4" PIPE NIPPLE, CLOSED	11	C122258	1	1 1/4" PIPE COUPLING DRESSER
4	C121862	3	1 1/4" PIPE TEE	12	C122295	2	1/2" PIPE SQUARE HEAD PLUG
5	C121844	3	1 1/4" PIPE ELBOW, 90 DEGREE	13	C121880	2	1 1/4" PIPE UNION
6	C122125	2	1 1/4" PIPE NIPPLE, 4.0" LG	14	C122339	1	1 1/4" PIPE CAPPLUG
7	C121814	4	1 1/4" BALL VAVLE				

**Clarke Reference  
Bill of Materials:**

**0C051481 - 12 VOLT COOLING LOOP KIT  
0C051482 - 24 VOLT COOLING LOOP KIT**

# DRIVESHAFT ASSEMBLY (SC2160A) ALL MODELS

**NOTES:**

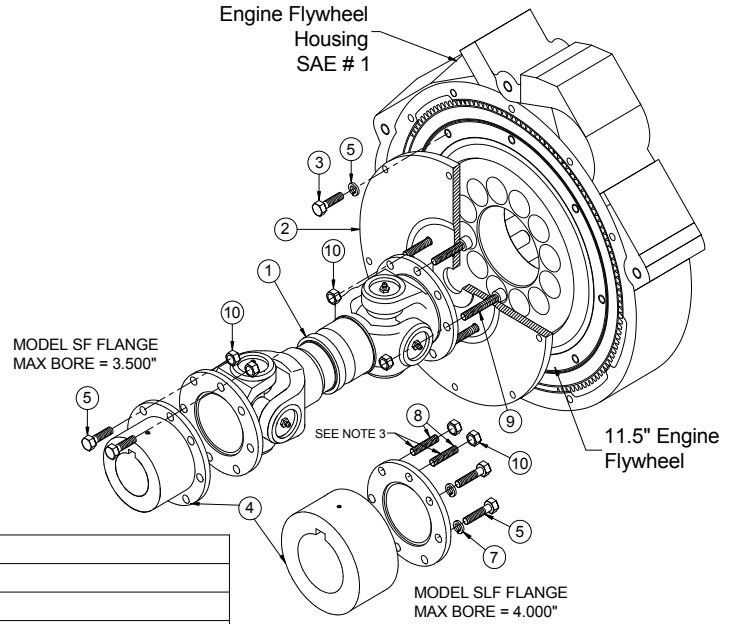
1. SEE OPERATION AND MAINTENANCE INSTRUCTIONS MANUAL FOR ALIGNMENT PROCEDURE AND FOR TIGHTENING TORQUE VALUES FOR ALL DRIVESHAFT MOUNTING HARDWARE.

2. IT IS RECOMMENDED THAT A THREADLOCKER (I.E. PERMATEX - BLUE #24240 FOR BOLTS AND PERMATEX - GREEN #64040 FOR STUDS) BE USED IN ASSEMBLY.

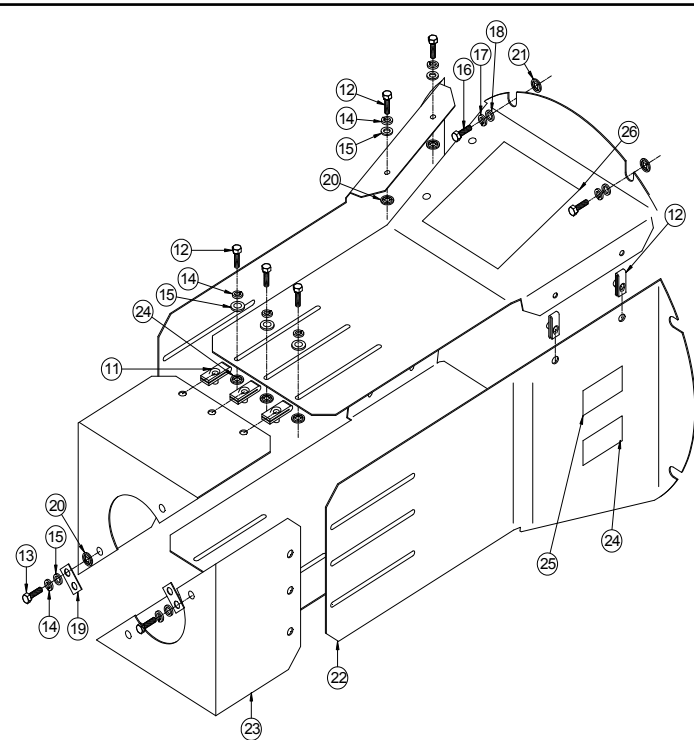
3. ADDITIONAL (4) STUDS ARE SHIPPED LOOSE FOR USE WHEN A MODEL "SLF " FLANGE IS UTILIZED. DISCARD IF USING A MODEL "SF" FLANGE.

4. LOCTITE COMPANION FLANGE & SET SCREW PER ETB001.

5. SC2160A IS NON-LISTED.

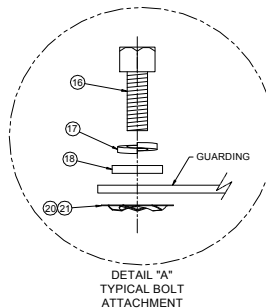


ITEM	MFR. P/N	QTY	DESCRIPTION
1	C083771	1	DRIVESHAFT, SC2160A
2	C084708	1	DRIVE DISK, SC2160
3	C120836	8	3/8" - 16 GRADE 8 BOLT, 1 1/2" LG
4	C083112 - C083160	1	180-10 SERIES COMPANION SF FLANGE (in)
	C083161	1	180-10 SERIES COMPANION SLF FLANGE (in)
	C083437 - C083494	1	180-10 SERIES COMPANION SF FLANGE (mm)
	C083495 - C083509	1	180-10 SERIES COMPANION SLF FLANGE (mm)
5	U121076	10	M16-2 HEX HEAD BOLT, 45mm LG
6	C122999	8	3/8" GRADE 8 LOCK WASHER
7	C122976	4	M16 LOCK WASHER
8	C126696	6	M16-2 STUD, 70mm LG
9	C125745	10	M16 SOCKET HEAD CAP SCREW, 55LG
10	C125845	20	M16-2.00 LOCK NUT



ITEM	MFR. P/N	QTY	DESCRIPTION
11	C121926	20	1/4" - 20 CLIP U-NUT
12	NPN	20	1/4" - 20 BOLT, 3/4" LG
13	NPN	4	1/4" - 20 BOLT, 1/2" LG
14	NPN	24	1/4" LOCK WASHER
15	NPN	24	1/4" FLAT WASHER
16	NPN	8	3/8" - 16 BOLT, 3/4"
17	NPN	8	3/8" LOCK WASHER
18	NPN	8	3/8" FLAT WASHER
19	C10326	2	STABILIZER
20	C126772	24	1/4" METAL RETAINING WASHER
21	C126780	8	3/8" PLASTIC RETAINING WASHER
22	C10463	4	DRIVESHAFT GUARD
23	C10346	2	DRIVESHAFT ENDCAP
24	C13190	1	LABEL (KEEP GUARD WARNING)
25	C13258	1	LABEL (DRIVESHAFT - LUBRICATE)
26	C132958	1	LABEL (ALIGNMENT PROCEDURE)

**NPN = NO PART NUMBER**



**Clarke Reference  
Bill of Materials:  
080106**

# DRIVESHAFT ASSEMBLY (SC2140) JX6H-UFADF0

ITEM	MFR. P/N	QTY	DESCRIPTION
1	C08319	1	DRIVESHAFT, SC2140
2	C08449	1	DRIVE DISK, SC2140
3	C120834	8	3/8" - 16 GRADE 8 BOLT, 1 1/4" LG
4	C08323 - C08372	1	150 SERIES COMPANION SF/SLF FLANGE
5	C122934	8	M12-1.75 HEX HEAD BOLT, 40mm LG
6	C122999	8	3/8" GRADE 8 LOCK WASHER
7	C122979	4	M12 LOCK WASHER
8	C123541	4	M12 - 1.75 STUD, 46mm LG
9	C125728	8	M12 - 1.75 SOCKET HEAD CAP SCREW
10	C125849	16	12 - 1.75 LOCK NUT

**NOTES:**

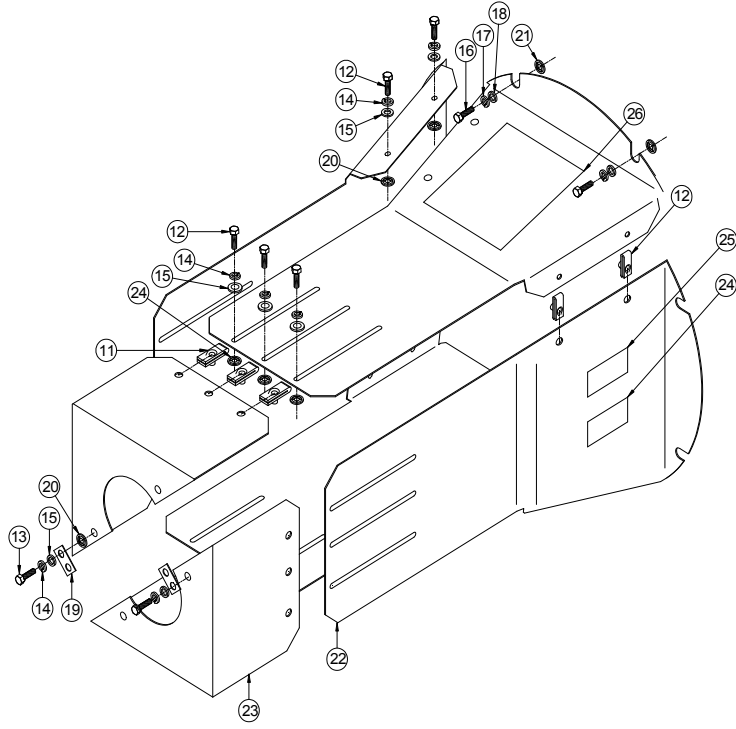
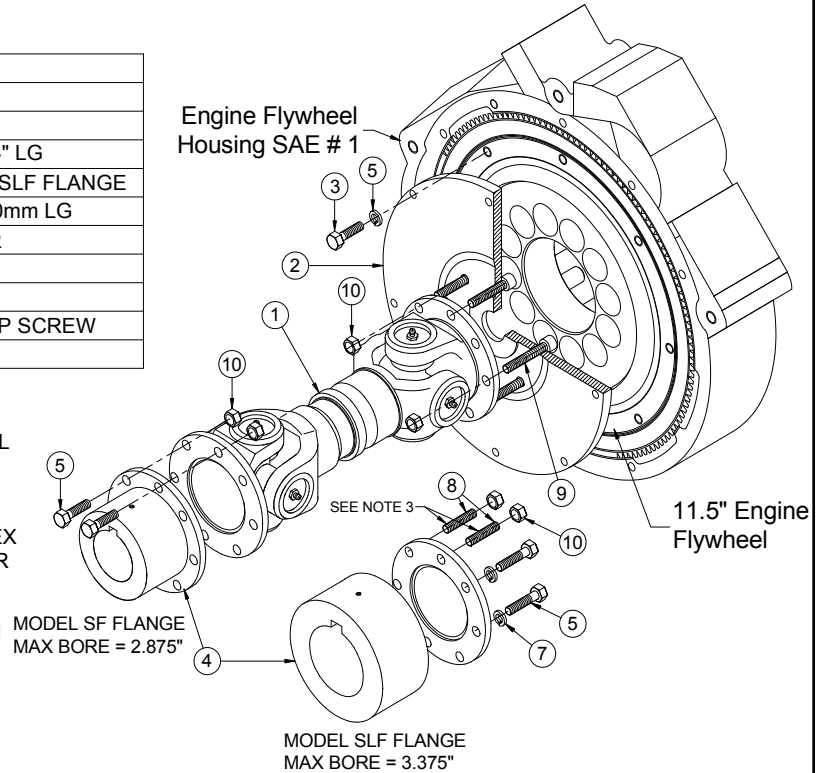
1. SEE OPERATION AND MAINTENANCE INSTRUCTIONS MANUAL FOR ALIGNMENT PROCEDURE AND FOR TIGHTENING TORQUE VALUES FOR ALL DRIVESHAFT MOUNTING HARDWARE.

2. IT IS RECOMMENDED THAT A THREADLOCKER (I.E. PERMATEX - BLUE #24240 FOR BOLTS AND PERMATEX - GREEN #64040 FOR STUDS) BE USED IN ASSEMBLY.

3. ADDITIONAL (4) STUDS ARE SHIPPED LOOSE FOR USE WHEN A MODEL "SLF" FLANGE IS UTILIZED. DISCARD IF USING A MODEL "SF" FLANGE.

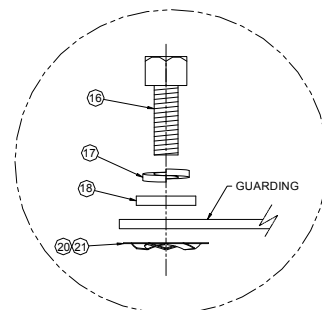
4. LOCTITE COMPANION FLANGE & SET SCREW PER ETB001.

5. SC2140 IS NON-LISTED.



ITEM	MFR. P/N	QTY	DESCRIPTION
11	C121926	20	1/4" - 20 CLIP U-NUT
12	NPN	20	1/4" - 20 BOLT, 3/4" LG
13	NPN	4	1/4" - 20 BOLT, 1/2" LG
14	NPN	24	1/4" LOCK WASHER
15	NPN	24	1/4" FLAT WASHER
16	NPN	8	3/8" - 16 BOLT, 3/4"
17	NPN	8	3/8" LOCK WASHER
18	NPN	8	3/8" FLAT WASHER
19	C10326	2	STABILIZER
20	C126772	24	1/4" METAL RETAINING WASHER
21	C126780	8	3/8" PLASTIC RETAINING WASHER
22	C10463	4	DRIVESHAFT GUARD
23	C10346	2	DRIVESHAFT ENDCAP
24	C13190	1	LABEL (KEEP GUARD WARNING)
25	C13258	1	LABEL (DRIVESHAFT - LUBRICATE)
26	C131918	1	LABEL (ALIGNMENT PROCEDURE)

**NPN = NO PART NUMBER**



DETAIL "A"  
TYPICAL BOLT  
ATTACHMENT

# DRIVESHAFT ASSEMBLY (SC2155)

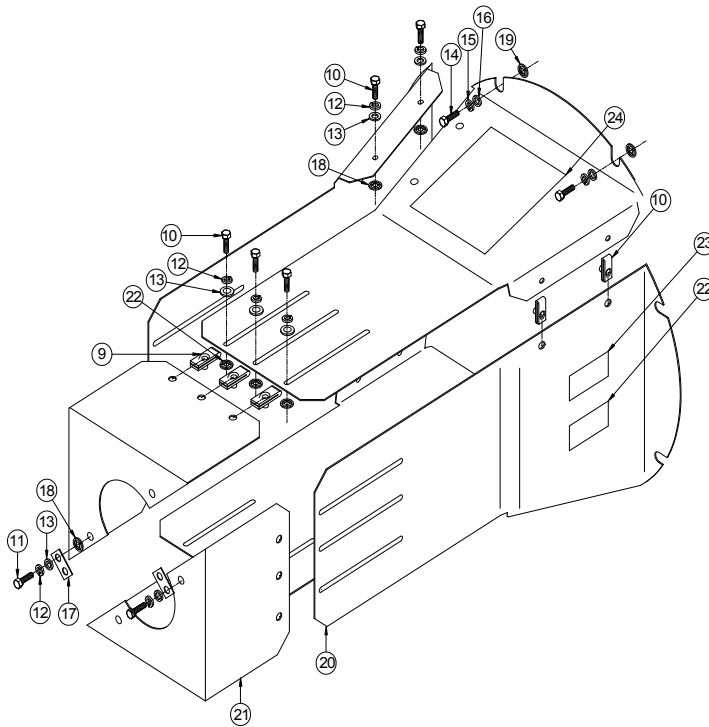
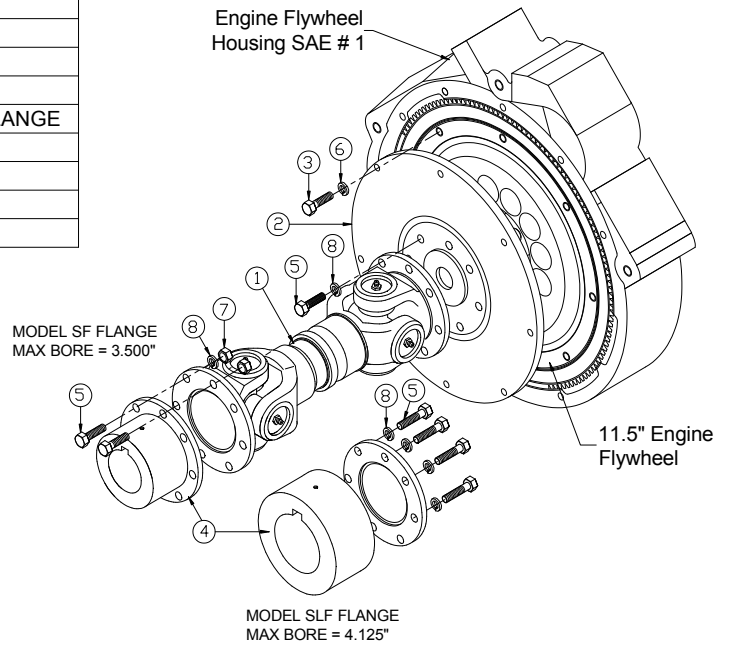
## JX6H-UFAD\_ : 60, K0, N0, P0

### (BEING SUPERSEDED BY SC2160A)

ITEM	MFR. P/N	QTY	DESCRIPTION
1	C08526	1	DRIVESHAFT, SC2155
2	C08531	1	DRIVE DISK, SC2155
3	C120836	8	3/8" - 16 GRADE 8 BOLT, 1 1/2" LG
4	C08532 - C08570	1	180 SERIES COMPANION SF/SLF FLANGE
5	C122937	16	M14-2 HEX HEAD BOLT, 40mm LG
6	C122999	8	3/8" GRADE 8 LOCK WASHER
7	C122947	8	M14-2 NUT
8	C122980	16	M14-2 LOCK WASHER

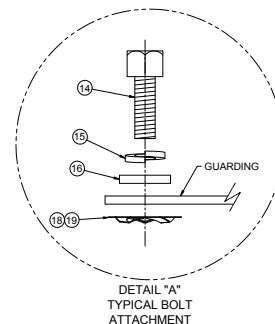
**NOTES:**

- SEE OPERATION AND MAINTENANCE INSTRUCTIONS MANUAL FOR ALIGNMENT PROCEDURE AND FOR TIGHTENING TORQUE VALUES FOR ALL DRIVESHAFT MOUNTING HARDWARE.
- IT IS RECOMMENDED THAT A THREADLOCKER (I.E. PERMATEX - BLUE #24240 FOR BOLTS AND PERMATEX - GREEN #64040 FOR STUDS) BE USED IN ASSEMBLY.
- ADDITIONAL (4) STUDS ARE SHIPPED LOOSE FOR USE WHEN A MODEL "SLF" FLANGE IS UTILIZED. DISCARD IF USING A MODEL "SF" FLANGE.
- LOCTITE COMPANION FLANGE & SET SCREW PER ETB001.
- SC2155 IS NON-LISTED.



ITEM	MFR. P/N	QTY	DESCRIPTION
9	C121926	20	1/4" -20 CLIP U-NUT
10	NPN	20	1/4" - 20 BOLT, 3/4" LG
11	NPN	4	1/4" - 20 BOLT, 1/2" LG
12	NPN	24	1/4" LOCK WASHER
13	NPN	24	1/4" FLAT WASHER
14	NPN	8	3/8" - 16 BOLT, 3/4"
15	NPN	8	3/8" LOCK WASHER
16	NPN	8	3/8" FLAT WASHER
17	C10326	2	STABILIZER
18	C126772	24	1/4" METAL RETAINING WASHER
19	C126780	8	3/8" PLASTIC RETAINING WASHER
20	C10463	4	DRIVESHAFT GUARD
21	C10346	2	DRIVESHAFT ENDCAP
22	C13190	1	LABEL (KEEP GUARD WARNING)
23	C13258	1	LABEL (DRIVESHAFT - LUBRICATE)
24	C131918	1	LABEL (ALIGNMENT PROCEDURE)

**NPN = NO PART NUMBER**



# DRIVESHAFT ASSEMBLY (SC2160) JX6H-UFAD88 (BEING SUPERSEDED BY SC2160A)

**NOTES:**

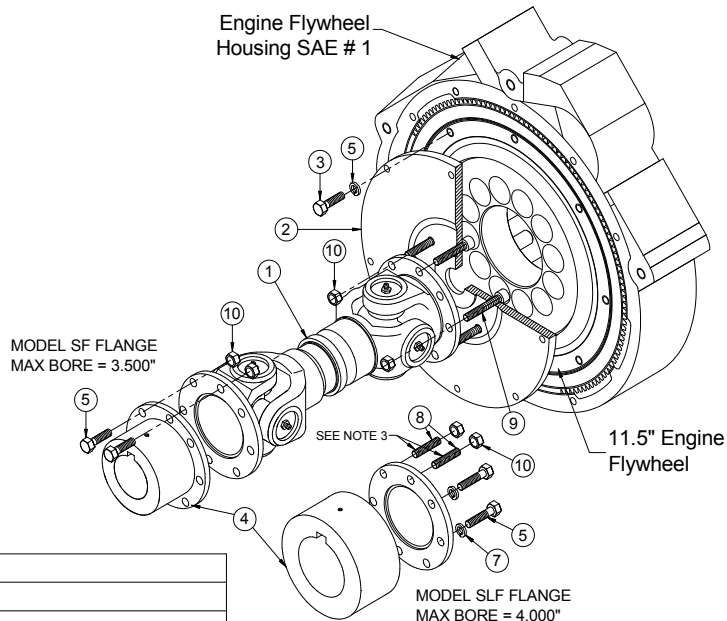
1. SEE OPERATION AND MAINTENANCE INSTRUCTIONS MANUAL FOR ALIGNMENT PROCEDURE AND FOR TIGHTENING TORQUE VALUES FOR ALL DRIVESHAFT MOUNTING HARDWARE.

2. IT IS RECOMMENDED THAT A THREADLOCKER (I.E. PERMATEX - BLUE #24240 FOR BOLTS AND PERMATEX - GREEN #64040 FOR STUDS) BE USED IN ASSEMBLY.

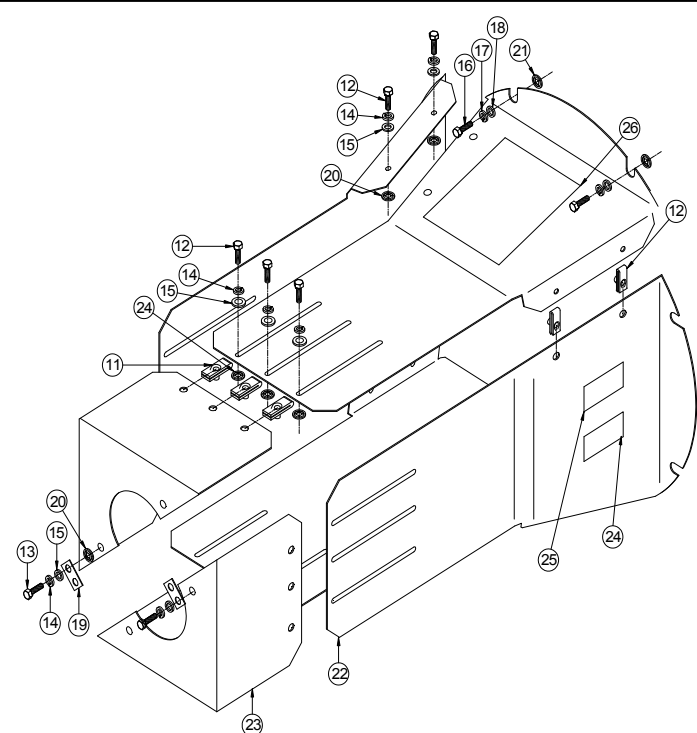
3. ADDITIONAL (4) STUDS ARE SHIPPED LOOSE FOR USE WHEN A MODEL "SLF " FLANGE IS UTILIZED. DISCARD IF USING A MODEL "SF" FLANGE.

4. LOCTITE COMPANION FLANGE & SET SCREW PER ETB001.

5. SC2160 IS NON-LISTED.

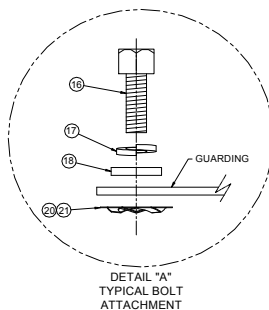


ITEM	MFR. P/N	QTY	DESCRIPTION
1	C083777	1	DRIVESHAFT, SC2160
2	C084708	1	DRIVE DISK, SC2160
3	C120836	8	3/8" - 16 GRADE 8 BOLT, 1 1/2" LG
4	C083112 - C083160	1	180-10 SERIES COMPANION SF FLANGE (in)
	C083161	1	180-10 SERIES COMPANION SLF FLANGE (in)
	C083437 - C083494	1	180-10 SERIES COMPANION SF FLANGE (mm)
	C083495 - C083509	1	180-10 SERIES COMPANION SLF FLANGE (mm)
5	U121076	10	M16-2 HEX HEAD BOLT, 45mm LG
6	C122999	8	3/8" GRADE 8 LOCK WASHER
7	C122976	4	M16 LOCK WASHER
8	C126696	6	M16-2 STUD, 70mm LG
9	C125745	10	M16 SOCKET HEAD CAP SCREW, 55LG
10	C125845	20	M16-2.00 LOCK NUT



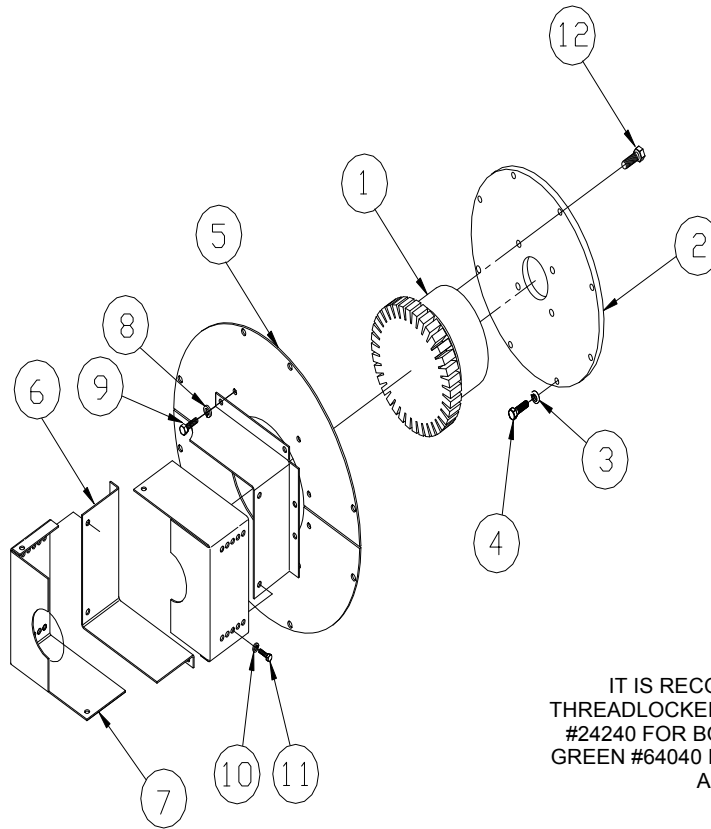
ITEM	MFR. P/N	QTY	DESCRIPTION
11	C121926	20	1/4" - 20 CLIP U-NUT
12	NPN	20	1/4" - 20 BOLT, 3/4" LG
13	NPN	4	1/4" - 20 BOLT, 1/2" LG
14	NPN	24	1/4" LOCK WASHER
15	NPN	24	1/4" FLAT WASHER
16	NPN	8	3/8" - 16 BOLT, 3/4"
17	NPN	8	3/8" LOCK WASHER
18	NPN	8	3/8" FLAT WASHER
19	C10326	2	STABILIZER
20	C126772	24	1/4" METAL RETAINING WASHER
21	C126780	8	3/8" PLASTIC RETAINING WASHER
22	C10463	4	DRIVESHAFT GUARD
23	C10346	2	DRIVESHAFT ENDCAP
24	C13190	1	LABEL (KEEP GUARD WARNING)
25	C13258	1	LABEL (DRIVESHAFT - LUBRICATE)
26	C132958	1	LABEL (ALIGNMENT PROCEDURE)

NPN = NO PART NUMBER



**Clarke Reference  
Bill of Materials:  
080067**

# FALK COUPLING/ FLYWHEEL GUARD ASSEMBLY ALL MODELS



**NOTE:**  
IT IS RECOMMENDED THAT A  
THREADLOCKER (I.E. PERMATEX - BLUE  
#24240 FOR BOLTS AND PERMATEX -  
GREEN #64040 FOR STUDS) BE USED IN  
ASSEMBLY.

## FOR MODELS - JX6H-UFAD\_\_ : F0, 60, K0, N0

ITEM	MFR. P/N	QTY	DESCRIPTION
1	C08099	1	FALK HUB - 1090T
2	C08103	1	FALK COUPLING DRIVE DISC - 1090T
3	C122999	8	3/8" GRADE 8 LOCK WASHER
4	C12834	8	3/8" GRADE 8 BOLT, 1.25" LG
5	C10090	2	FALK FLYWHEEL COVER
6	C10097	2	DRIVE COUPLING GUARD - FRONT
7	C10102	2	DRIVE COUPLING GUARD - REAR
8	NPN	8	M10 LOCK WASHER
9	NPN	8	M10 X 1.5 HEX HEAD BOLT, 20 MM LG
10	NPN	14	1/4" LOCK WASHER
11	NPN	14	1/4" - 20 HEX HEAD BOLT, 0.50" LG
12	5103251	10	9/16" - 20 GRADE 8 BOLT, 1.375" LG

NPN = NO PART NUMBER

## FOR MODELS - JX6H - UFAD\_\_ : P0, 88

ITEM	MFR. P/N	QTY	DESCRIPTION
1	C08101	1	FALK HUB - 1100T
2	C08105	1	FALK COUPLING DRIVE DISC - 1100T
3	C122999	16	3/8" GRADE 8 LOCK WASHER
4	C12834	16	3/8" GRADE 8 BOLT, 1.25" LG
5	C10090	2	FALK FLYWHEEL COVER
6	C10097	2	DRIVE COUPLING GUARD - FRONT
7	C10102	2	DRIVE COUPLING GUARD - REAR
8	NPN	8	M10 LOCK WASHER
9	NPN	8	M10 X 1.5 HEX HEAD BOLT, 20 MM LG
10	NPN	14	1/4" LOCK WASHER
11	NPN	14	1/4" - 20 HEX HEAD BOLT, 0.5" LG
12	5103251	12	9/16" - 20 GRADE 8 BOLT, 1.375" LG

NPN = NO PART NUMBER

**Clarke Reference  
Bill of Materials:**

**DD1100001- 1100T FALK DRIVE  
080004 - 1090T FALK DRIVE  
C10288 - FALK COUPLING / FLYWHEEL ASSEMBLY**